

# Running Board Instructions

## 83077 - 83076

(1999 – Current) Ford Super Duty

(No Drilling Required)

### Installation Package

|                           |   |
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| Installation Instructions | 1 |
| Brackets                  | 6 |
| Bolt Pack                 | 2 |
| Running Board Set         | 1 |

### Necessary Tools

Ratchet with 1/2" Socket  
1/2" Wrench  
Safety Glasses

### Bolt Pack Brackets

|                                |    |
|--------------------------------|----|
| 5/16" x 3/4" Hex Bolt          | 10 |
| 5/16" x 1" Flange Bolt (Black) | 10 |
| 5/16" Flange Nuts              | 10 |
| 5/16" U-Nuts                   | 10 |
| Washers                        | 20 |

### Bolt Pack Running Boards

|                                       |    |
|---------------------------------------|----|
| 5/16" x 3/4" Hex Bolts or Square Head | 12 |
| 5/16" x 3/4" Serrated Flange Nut      | 12 |

**Step 1:** Find the mounting locations on the inside rocker panel and the pinch weld of the vehicle. Starting at the front, install (1) 5/16" u-nut in factory location, see **Figure 1&2**, Using 5/16"x3/4" zinc hex bolt and washer mount bracket to vehicle. Next add the black 5/16"x1" flange bolt through the front side of the pinch weld and fasten with a washer and flange nut. Do not fully tighten at this time. See **figure 3**.

Fig. 1

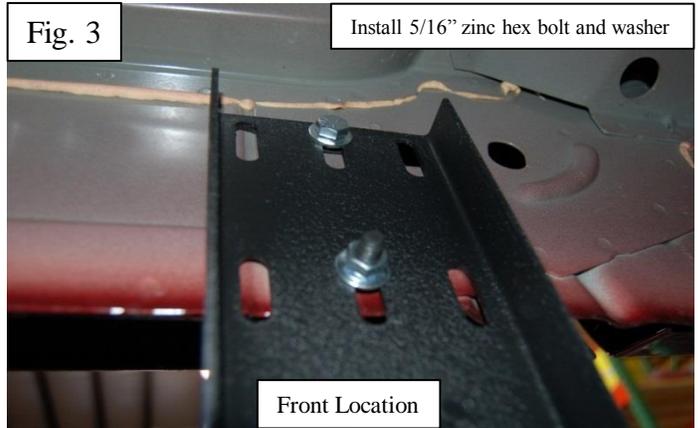


Fig. 2



Fig. 3

Install 5/16" zinc hex bolt and washer

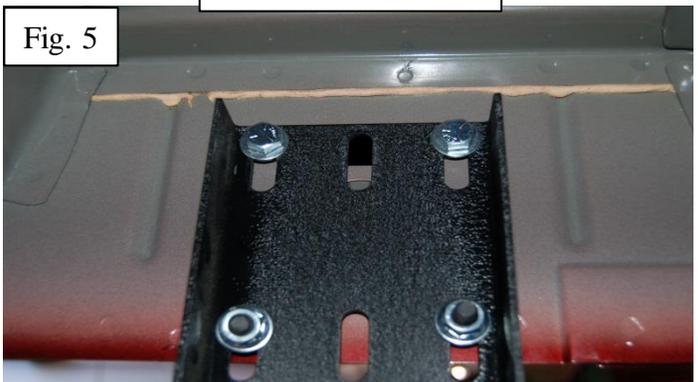


**Step 2:** The center and rear locations mount the same way. You will first need to install (2) 5/16 u-nuts into the factory locations, and mount bracket to rocker panel using (2) 5/16"x3/4" zinc hex bolts and washers. Then install (2) 5/16"x1" black flange bolt through the pinch weld and fasten with washers and flange nuts. See **Figure 4 & 5**.

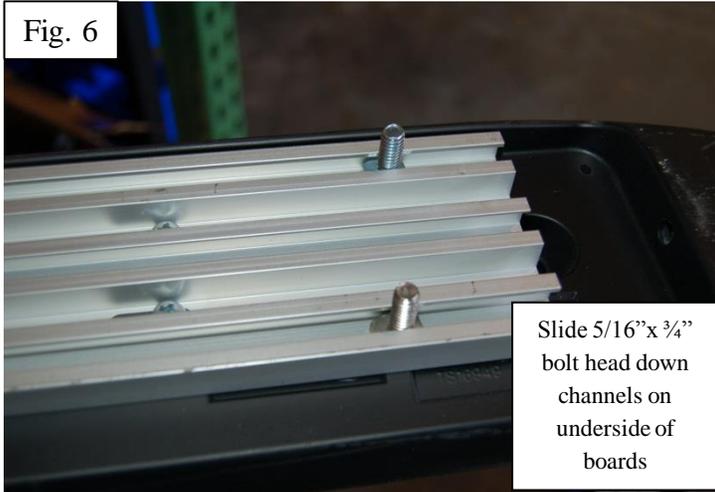
Fig. 4



Fig. 5



**Step 3:** On the underside of the running board there is usually an aluminum channel. Slide the 5/16"x3/4" bolt head into the channel, we recommend the two outside channels. See **Figure 6**.



Running Boards may vary, Ionic Railway Running Boards shown.

**Step 4:** Place running boards on brackets, line up the bolts with the slots in the brackets. Adjust board to center on cab, front to back and adjust in and out for desired step area. Once desired step area is established use the 5/16" flange nuts to secure boards to bracket. Do not over tighten flange nuts, damage to the aluminum channel could occur.

**Step 5:** Fully tighten brackets to the vehicle. The slots in the brackets allow for 3/4" of height adjustment. Keeping the running board level with the vehicle, set to the desired height and fully tighten brackets at this time.



**Step 6:** Check that all brackets are tight before stepping on boards.

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