

# Running Board Instructions

81071/ 81072/ 81073/ 81074/ 81075/ 81076/ 81077/ 81078

(07 - C) Silverado / Sierra Reg/ Ext/ Crew Cab

(00 - C) Yukon/Yukon XL/Tahoe/Suburban;

(02 - C) Avalanche (with/without Body Cladding)

(No Drilling Required)

## Installation Package

Installation Instructions	1
Brackets	8
Bolt Pack	2
Running Board Set	1

## Necessary Tools

Ratchet wrench with combination socket set  
 Safety Glasses  
 Rusted or corroded holes may need to be cleaned with M8 x 1.25 Tap

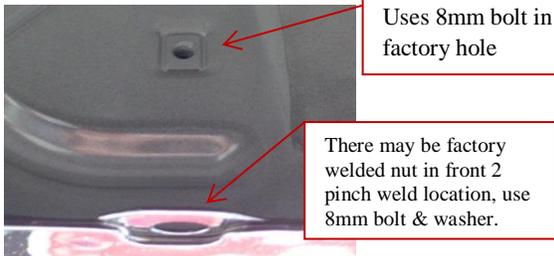
## Bolt Pack Brackets

8mm x 20m Hex Bolt	8
8mm x 25 Hex Bolt (Black, Pinch weld locations)	8
8mm Flange Nut	12
8mm U-Nuts	8
1/4" Washers	16

## Bolt Pack Running Boards

5/16" x 3/4" Hex Bolt	16
5/16" x 3/4" Serrated Flange Nut	16

Fig A



**Step 1:** Find the (5) tabs that hang off the pinch weld. Starting at the front of vehicle, hang the first (2) brackets on the first (2) tabs using 8mm bolt, washer and flange nut. **NOTE:** Some Vehicles might be Equipped with a welded nut in the pinch weld, in this case use 8mm bolt and washer. The Avalanche has a welded stud in the front and rear mounting locations on the pinch weld. Mount brackets in these locations using 8mm flange nuts. Tighten this down and secure while aligning factory hole in rocker panel with slot in bracket and making sure bracket does not pull away from rocker panel. Then use 8mm \* 20 Bolt (marked 8.8 on head) and washer and screw into factory hole. Tighten these snug, while allowing bracket to move in slot. Some factory holes will be close to bottom of the slot. Loosely bolt these to the vehicle. **Fig A & E Note:** For the **2011-2012 Diesels** you will use the bent bracket for the passenger side front between the rocker and the Urea Tank. This installs the same as the rest of the brackets except the top bolt for the front bracket only is not required in rocker; a foam pad is supplied to place on bracket. **Fig F**

**Note:** For the **2014 and up Double Cab** One bracket will be bent the opposite direction. This will be used for the third bracket from the front on the driver's side.

**Step 2:** The rear two brackets will fit in the last (2) tabs. You will skip the middle tab on each side of the vehicle. Next on each side you will have to remove the black grommet and place a U-Nut in each hole with thread on inside of rocker panel. **Fig B & C**

**Step 3:** Do this for each one of the rear brackets and mount in place using 8mm\*25 black bolt, washer and flange nut in pinch weld tab and 8mm\*20 zinc plated bolt in rocker panel. Loosely bolt these to the vehicle putting them in the proper places.

**Step 4:** At this point all brackets should be installed on vehicle. Tighten 8mm bolt, washer and nut fully down. This will draw the bracket down in place and secure bracket to the pinch weld. Above bolt on bracket must be snug to keep bracket against rocker panel and also loose enough to slide down while pinch weld bolt is being tightened. **Fig D & E.**

Fig B



Fig C

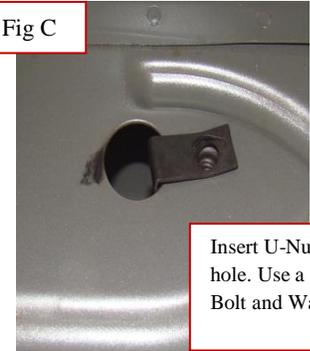


Fig D

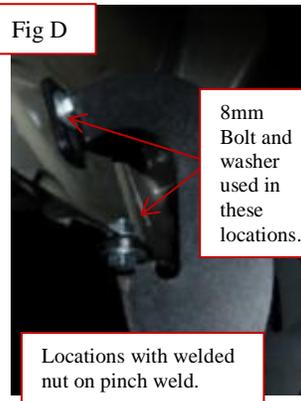


Fig E

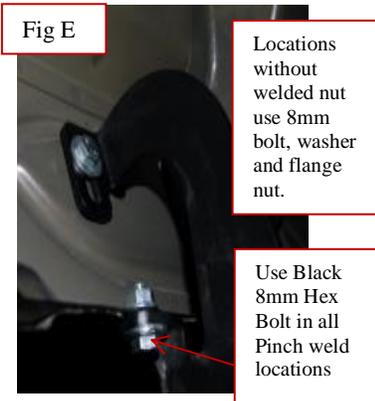
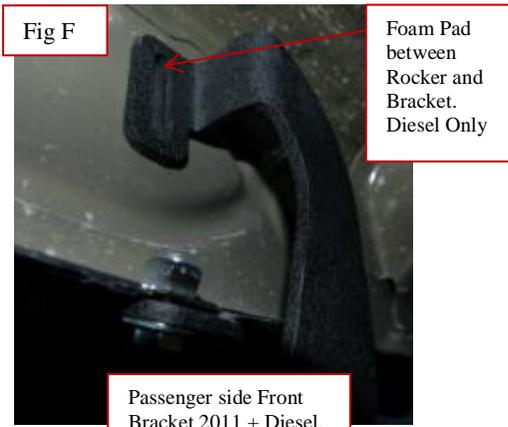


Fig F



**Step 5:** Place board on brackets with bracket mounted in position. Look on underside of board to which channel will match up with bracket slots to slide the 5/16" bolts down on the underside of board so bolt stud will be lined up with bracket slot. You will only need one bolt to secure board to each bracket. Two bolts per bracket are supplied if applicable. Loosely hand-tighten 5/16" nuts to hold board to brackets.

**Step 6:** Fully tighten all brackets. Adjust board to center on cab front to back and adjust in and out for desired step area. Tighten outside brackets first then inside brackets accordingly.

**Step 7:** Check that all brackets are tight before stepping on boards.