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2002-2006 Santa Fe

INSTALLATION PACKAGE

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Necessary Tools

Combination wrench or Ratchet wrench with 1/2" socket
Variable speed drill w/ 3/8" hex head drive
Safety glasses

Bolt Pack Brackets

5/16" x 3/4" Hex Bolt	8
5/16" Flat washer	28
5/16" Serrated Flange Nut	8
3/4" Self Tapping Tec Screws	12

Bolt Pack Running Boards

5/16" x 3/4" Hex Bolt	12
5/16" x 3/4" Serrated Flange Nut	12

STEP 1: Determine proper bracket placement Fig A

- 1) Front bracket will mount on the frame using the factory 1/2" bolt, put through 1/2" bracket hole and replace. Leave bolt snug but loose to support board. Attach 4" strap with 5/16" fasteners with flat edge facing up. Leave loose. (Fig B)
- 2) Rear bracket will be installed next. Place the running board on the front bracket with 5/16 bolts installed in channels. 3 in each outside channel. 6 on each side. 2 of the bolts falling thru the slots in the foot of the bracket.
- 3) For best results rear & front of board will need to be supported by jacks or blocks to position board for best fit. Adjust board so front bracket strap sits snug against pinch weld Fig B. Then adjust rear of board leave to front. Place rear bracket under board on 5/16 bolts referencing location in Fig D & E and tec screw top of bracket in position. And install 4" strap to bracket.
- 4) Install middle bracket same as rear. Reference Fig C and bolt the (2) 6" twist straps to the sides of each bracket using 5/16" x 3/4 bolt, and flange nut.

STEP 2 : Place Boards on brackets and adjust.

- 1) Hand tighten the board to the brackets using 5/16" lock nuts
- 2) Slide board in or out to desired location

STEP 3 : Installing twist strap to pinch weld

- 1) Push board tight against vehicle and tec screw through strap into the pinch weld. As shown Fig B, C & D
- 2) Tighten down lock nuts under running board
- 3) Check that all brackets are tight before stepping

