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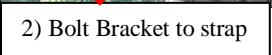
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SBR520

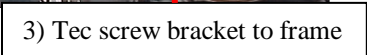
## Tacoma D-Cab (4dr)



1) Tec screw strap to rocker panel



2) Bolt Bracket to strap



3) Tec screw bracket to frame



### INSTALLATION PACKAGE

Running Board	2
Installation Instructions	1
Bracket	8
Bolt Pack	1
Light Wiring Kit	1

### Necessary Tools

- Ratchet wrench with 1/2" socket
- Combination wrench
- Variable speed drill w/ 3/8" hex head drive
- Safety glasses

#### STEP ONE : Determine proper bracket placement

Fig A

- Equally space brackets on the frame where the greatest amount of weight will be applied.
- Bolt the twist straps to the side of bracket using 5/16 x 3/4 bolt, and flange nut.
- Tec screw brackets to bottom of frame as shown in Fig B.
- Do this with all brackets putting them in their proper places.

#### STEP TWO : Attaching twist strap to bracket and pinch weld

- Place the running board on the brackets with the support bolts falling thru the slots in the foot of the bracket
- Hand tighten the board to the brackets using 5/16" lock nuts
- Slide board in or out to desired location
- Tighten down lock nuts under running board

#### STEP THREE : Installing twist strap to pinch weld

- Push board tight against vehicle and mark hole on pinch weld where you need to drill. (Fig. C)
- Bolt strap to the pinch weld using a 5/16" bolt and flange nut.
- Check that all brackets are tight before stepping on boards.



***That's SHARP !!!***



Fig B