SBR510

INSTALLATION PACKAGE

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**Necessary Tools**

- Ratchet wrench with ½” socket
- Combination wrench
- Variable speed drill w/ 3/8” hex head drive
- Safety glasses

**STEP ONE : Determine proper bracket placement**

1. Equally space brackets on the frame where the greatest amount of weight will be applied.
2. Bolt the twist straps to the side of bracket using 3/4 bolt, and flange nut.
3. Loosely screw brackets to bottom of frame as shown in (Fig A). Tighten but still be able to move bracket while attached.
4. Do this with all brackets putting them in their proper places.

**STEP TWO : Attaching twist strap to bracket and pinch weld**

1. Place the running board on the brackets with the support bolts falling thru the slots in the foot of the bracket.
2. Hand tighten the board to the brackets using 5/16” lock nuts.
3. Slide board in or out to desired location.
4. Tighten down lock nuts under running board.

**STEP THREE : Installing twist strap to pinch weld**

1. Push board tight against vehicle and mark hole on pinch weld where you need to drill. (Fig. C)
2. Bolt strap to the pinch weld using a 5/16” bolt and flange nut.
3. Check that all brackets are tight before stepping on boards.