

# Running Board Instructions

## 6195

( 07 - C ) Buick Enclave, GMC Acadia, Saturn Outlook, Chevy Traverse  
( Drilling Required )

### INSTALLATION PACKAGE

Running Board	2
Bracket s	10
Bolt Plates	10
Bolt Pack ( Brackets )	1
Bolt Pack ( Boards )	1

### Necessary Tools

Ratchet wrench with ½" & 13 mm socket  
Combination wrench  
Safety glasses

### Bolt Pack Brackets

#14 * 3/4 Self Tapping Tec Screw	20
5/16" Serrated Flange Nut	10

### Bolt Pack Running Boards

5/16" x ¾" Hex Bolt	20
5/16" Serrated Flange Nut	20

### STEP ONE : Determine proper bracket placement Fig A, B, C & D

1. These vehicles had some design changes on some models. Some models have (4) 1" round holes evenly spaced front to rear and some have (2) 1" round holes (1) in the front and (1) in the rear near the pinch weld shown in Fig A & B this were brackets will be mounted to your vehicle. DO NOT MOUNT to oval protruding holes indicated in Fig B notes.
2. Insert bolt plate into 1" factory hole with threaded bolt on out side edge near pinch weld as shown Fig A & B. Do this for both (2) and (4) factory hole locations. There are (10) brackets in the kit, (1) has the edges trimmed back on the top of the bracket; this bracket is used on the driver side rear to clear the brake cable. This will be the first bracket to mount. Mount bracket as shown Fig C & D. Do not fully tighten bracket, just start the flange nut as shown Fig C and leave loose. This will help leave extra room to install the boards to brackets. Now mount front bracket in factory 1" hole the same way leaving bracket loose.
3. Place board on brackets by sliding 5/16" bolts down outside channels on underside of board so bolt studs will line up with bracket slots. Install (5) in each outer channel. Install board on front and rear brackets leaving extra bolts on underside of board between brackets. Install flange nuts to loosely secure board to bracket. Fully tighten bolt Fig C, making sure bracket is tight against pinch weld Fig D. Adjust in and out and from side to side to desired location and fully tighten front and rear brackets first. If you have (4) 1" holes install other (2) brackets at there location to bolt plate and 5/16 board bolts and mount fifth bracket in center of board following next procedures. For customers with no additional factory holes, mount remaining brackets starting in center of front and rear bracket. Mount bracket to 5/16 bolts on underside of board. Place top of bracket as noted Fig C & D mark (2) outside holes. Use 1/8 drill bit to pre drill holes. Then use self tapping Tec screws in each hole to secure. Center and install remaining brackets. Final step add (1) Tec screw to front of each bracket mounted in a 1" factory hole as indicated Fig C.

### STEP TWO : Board Installation Check.

- 1) IMPORTANT: Check all bolts to verify completed mounting and tightness. Installation is complete

Fig A

Front

Factory hole locations. Insert bolt plate into 1" round hole with bolt thread sitting down through hole.

Fig B

Rear

Do not use oval shaped factory holes in very front and in back

Pinch Weld

Installed bolt plate should be positioned in 1" hole towards pinch weld

Fig C

Brackets need to rest tight against pinch weld.

Install additional Tec screw at each factory location

Fig D

Fig E

