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Installation Package

Installation Instructions

Brackets (4) "Z" brackets (4) 2 3/4" Angle brackets
(4) 20" brackets
(4) shorter twist straps (rear)
(4) Longer twist straps (Front)
Bolt Pack

Necessary Tools

Measuring Tape
Ratchet wrench with 1/2" socket
Combination wrench 1/2"
10mm & 3/8" Socket with extension
Safety Glasses

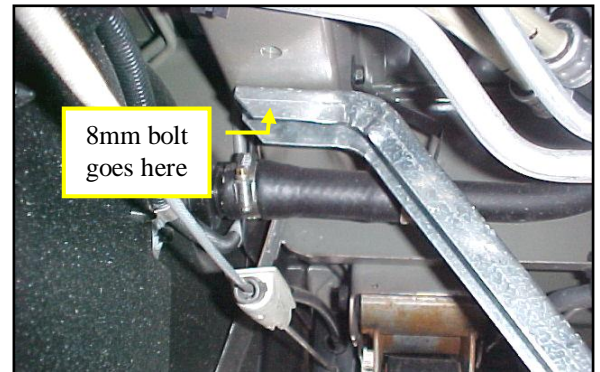
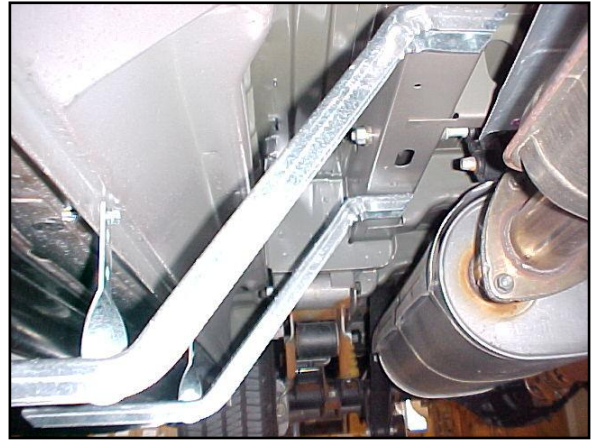
STEP ONE: Mounting rear two Brackets

- 1) The back bracket is mounted using 8mm bolt and Flat Washer. There is a factory threaded hole in the frame where the 8mm bolt is inserted.
- 2) The second bracket from the rear is also mounted on the frame, but you are using a Tec screw and FW drilling into the middle of the frame.

STEP TWO: Installing straps to Vehicle

Bolt 11" flat strap to 2 3/4" angle & then bolt to the 20" Straight bracket
Bolt longer twist strap to 20" bracket & tek screw to pinch weld

- 1.) The two rear brackets use the shorter twist straps to bolt to the side of the brackets using a 5/16 x 3/4" Hex bolt & Flange Nut.
 - 2.) Place strap next to the vehicle and tek screw to the pinch weld making sure that you do not over tighten. You can also use a 5/16" Hex bolt and Flange nut to mount strap to the pinch weld.
- 1) **STEP Three: Mounting boards to the vehicle**
 - 1) Place running board on brackets allowing bolts to drop thru slots in brackets.
 - 2) Adjust boards to the correct position and tighten down flange nuts under running board.
 - 3) Check that all brackets are tight before stepping on boards.



Step Two
Attaching the
11" strap , 2
3/4" strap to
the 20"
bracket

SBR161
95-Current
Chevy Astro GMC Safari