**Installation Package**

**Installation Instructions**
- Brackets (4) “Z” brackets (4) 2 ¾” Angle brackets
- (4) 20” brackets
- (4) shorter twist straps (rear)
- (4) Longer twist straps (Front)

**Bolt Pack**

**Necessary Tools**
- Measuring Tape
- Ratchet wrench with ½” socket
- Combination wrench ½”
- 10mm & 3/8” Socket with extension
- Safety Glasses

**STEP ONE: Mounting rear two Brackets**
1) The back bracket is mounted using 8mm bolt and Flat Washer. There is a factory threaded hole in the frame where the 8mm bolt is inserted.
2) The second bracket from the rear is also mounted on the frame, but you are using a Tec screw and FW drilling into the middle of the frame.

**STEP TWO: Installing straps to Vehicle**

**Bolt 11” flat strap to 2 ¾” angle & then bolt to the 20” Straight bracket**

**Bolt longer twist strap to 20” bracket & tek screw to pinch weld**
1.) The two rear brackets use the shorter twist straps to bolt to the side of the brackets using a 5 /16 x ¾” Hex bolt & Flange Nut.
2.) Place strap next to the vehicle and tek screw to the pinchweld making sure that you do not over tighten. You can also use a 5/16” Hex bolt and Flange nut to mount strap to the pinchweld.

**STEP Three: Mounting boards to the vehicle**
1) Place running board on brackets allowing bolts to drop thru slots in brackets.
2) Adjust boards to the correct position and tighten down flange nuts under running board.
3) Check that all brackets are tight before stepping on boards.

**SBR161**

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**Chevy Astro   GMC Safari**