

Running Board Instructions

5100

2005-08 Saturn Relay/ Chevy Uplander/ Buick Terraza/ Pontiac Montana

(Drilling Required)

INSTALLATION PACKAGE

Running Boards	2
Brackets (L)	8
Support Brackets	8

Bracket Bolt Pack

5/16" x 3/4" Hex Bolts	16
5/16" Serrated Flange Nut	16
5/16" Washer	16
#14 3/4" Self-Tapping TEK Screw	16
8mm Hex Head Flange Nut	1

Running Board Bolt Pack

5/16" x 3/4" Hex Bolts	16
5/16" Flange Nut	16

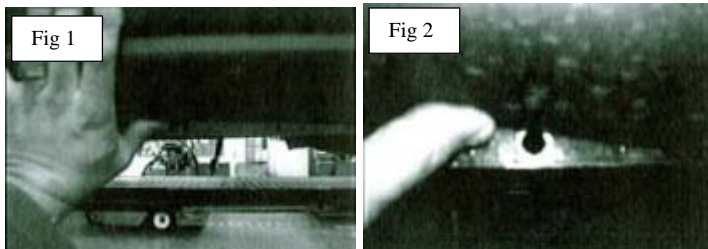
Installation Tools:

13mm Wrench	Drill
13mm Socket, semi-deep well	Drill bit 1/8"
10mm Socket, semi-deep well	Drill bit 5/16"
Ratchet, standard handle	Measuring Tape

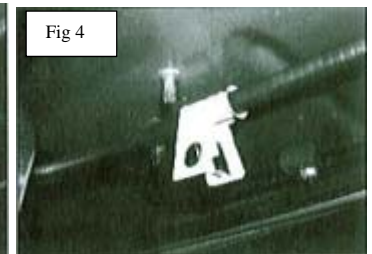
Step 1: Lay out the bracket kit making sure you have a complete hardware kit and brackets.

Step 2: Mark mounting locations on the pinch weld of vehicle. Start from behind the front fender to measure suggested locations. Mark your locations at 14", 36 5/8", 57 1/8" and 76 1/2".

Step 3: Drill 5/16" pinch weld holes in all four marked locations in pinch weld. **NOTE:** Drill each hole into the pinch weld so it is evenly positioned in respect to top and bottom of pinch weld. You will need to push up the plastic cladding to allow for clearance to drill holes. **See figures 1 and 2.**



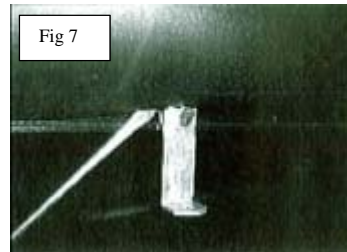
Step 4: Before you can mount your brackets you will need to move the emergency brake cable. Mid way down on the driver's side, under the vehicle, you can locate the cable. Remove the 10mm speed nut and save cable bracket. **See figure 3 & 4.**



Step 5: Drill out the previously removed factory cable bracket to a 5/16" hole. Relocate the cable bracket to the vehicle factory stud, using an 8mm flange nut about 8" down from the previous location. **See Figures 5 & 6.**



Step 6: Using 5/16" hex head bolts, washers and nuts attach support straps to previously drilled pinch weld holes (step 3). Tighten the support straps. **See figures 7 & 8.**

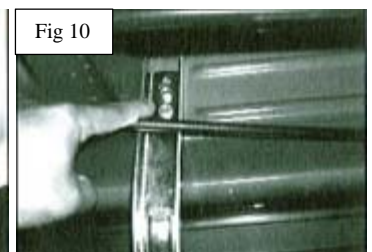


Step 7: Hang main (L) brackets to support straps using 5/16" hex head bolt, washer and flange nut. Leave brackets loose.

Step 8: Slide 5/16" hex head bolts into running board aluminum slots. Use 4 in inner slot and 4 in outer slot.

Step 9: Position the running board over the bracket slots. Pass the bolts through the slots attach the washers and 5/16 flange nuts. Tighten boards to brackets.

Step 10: Once you have the running board in place, keeping board level, install (2) TEK screws through the main brackets and into the rocker panel, working from the outside brackets to the inner brackets. **Note:** Use two TEK screws per bracket. **See figures 9 & 10.**



Step 11: Repeat steps 2-10 to complete your installation.