

Running Board Instructions

5020

1993-98 Jeep Grand Cherokee (Laredo Only)
(Drilling Required)

INSTALLATION PACKAGE

Running Board	2
Front Brackets (Red)	2
Middle Brackets (White)	4
Rear Brackets (Blue)	2
Support Straps	8
Bolt Pack (Brackets)	1
Bolt Pack (Boards)	1

Necessary Tools

Ratchet wrench	1/2" socket
Combination wrench	3/8" socket
Drill	1/8" drill
5/16" drill bit	Safety glasses

Bolt Pack Brackets

5/16" x 3/4" Hex Head Bolts	8
5/16" Serrated Flange Nut	8
#14 Hex Head Self Tapping TEK Screws	24
5/16" Washers	8

Bolt Pack Running Boards

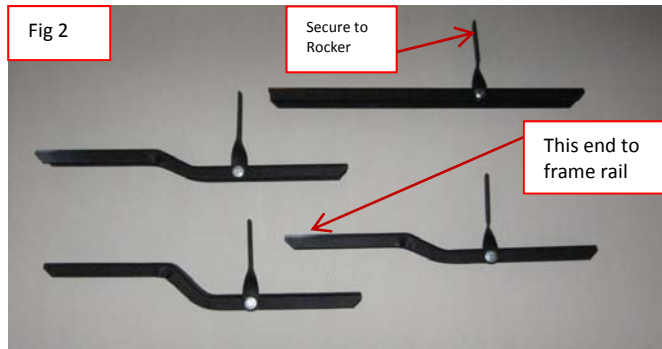
5/16" x 3/4" Hex Bolt	16
5/16" Serrated Flange Nut	16

Step 1: Lay out hardware kit and verify all components to make sure you have a complete set. See Figure 1.



Step 2: Separate and identify the brackets (one front, two middle brackets and one rear bracket for each side of the vehicle).

Step 3: Using the 5/16" hex head bolts, 5/16" washers and serrated flange nuts attach support strap to main brackets with twisted end attached to the bracket and three-hole end up. See Figure 2.



Step 4: Measure and mark the suggested mounting locations of main brackets on pinch weld of vehicle. From the Front wheel well measure the following: 12", 26.5", 43" and 57.5".

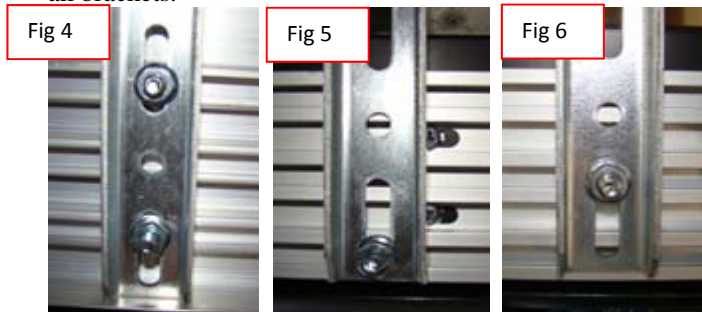
Step 5: Locate the main brackets so that support straps are directly over marked positions from step #4. Secure main brackets to frame rails using #14 self-tapping TEK screws (1 per bracket).

Step 6: Carefully place Step Board on brackets and secure Support straps in proper position on pinch weld. Attach support straps with two #14 self-tapping TEK screws per bracket. **Note:** Placing a level on the running board will ensure the proper position for this step.

Step 7: With board in place with brackets mounted in position. Look on underside of board to which channel match up with bracket slots to slide 5/16" bolts down on underside of board so bolt stud will lined up with bracket slots. You will only need one bolt to secure board to each bracket. Two bolts per bracket are supplied if applicable. Loosely hand-tighten 5/16" nuts to hold board to brackets. See figure 3.



Step 8: Fully tighten all brackets. Adjust board to center on cab front to back and adjust in and out for desired step area. Tighten outside brackets first then inside bracket accordingly. Fully tighten all brackets.



There are several configurations to mount the boards to the brackets. We have provided some suggestions in the figures above. These changes allow you to adjust the board in or out according to your step preference. All are correct.

Step 9: Check that all brackets are tight before stepping on boards.