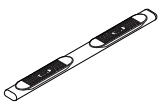
4" OVAL BAR

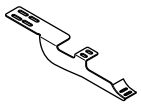
Components:



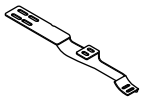
Driver Side Step Bar
Qty 1

Passenger Side Step Bar
Qty 1

Rubber Gasket
Qty 4



Driver Side
Bracket
Qty 2



Passenger Side
Bracket
Qty 2

Hardware:

M8 x 30MM
Hex Head Bolts
Qty 16

M10 Button
Head Bolt
Qty 8

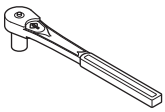
M8 Flat Washers
Qty 16

M10 Flat Washers
Qty 8

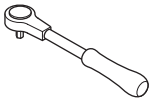
M8 Lock Washers
Qty 16

M10 Lock Washers
Qty 8

Tools Required:



RATCHET



TORQUE
WRENCH

14MM SOCKET

6MM HEX BIT

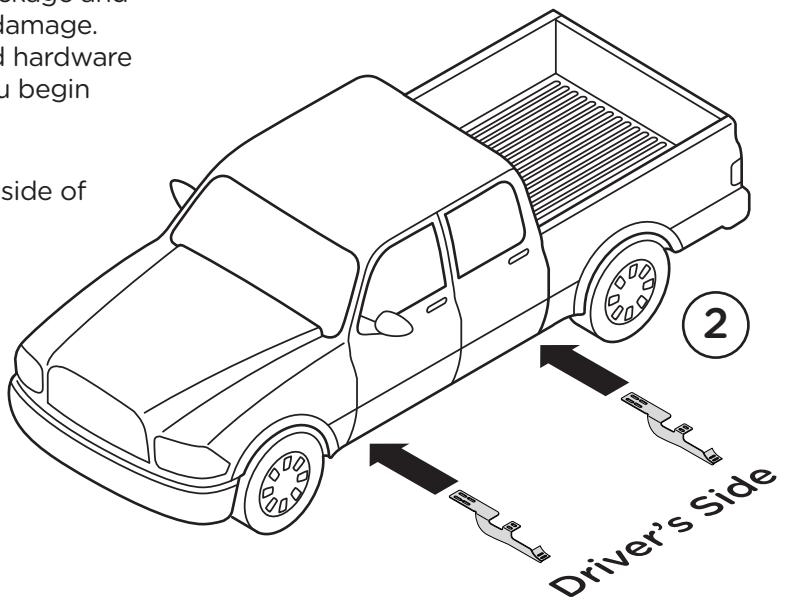
Torque Specifications:

For Rocker Panel Mount Installations
M8 through M12 bolts and nuts are set to 15-20 ft lbs.

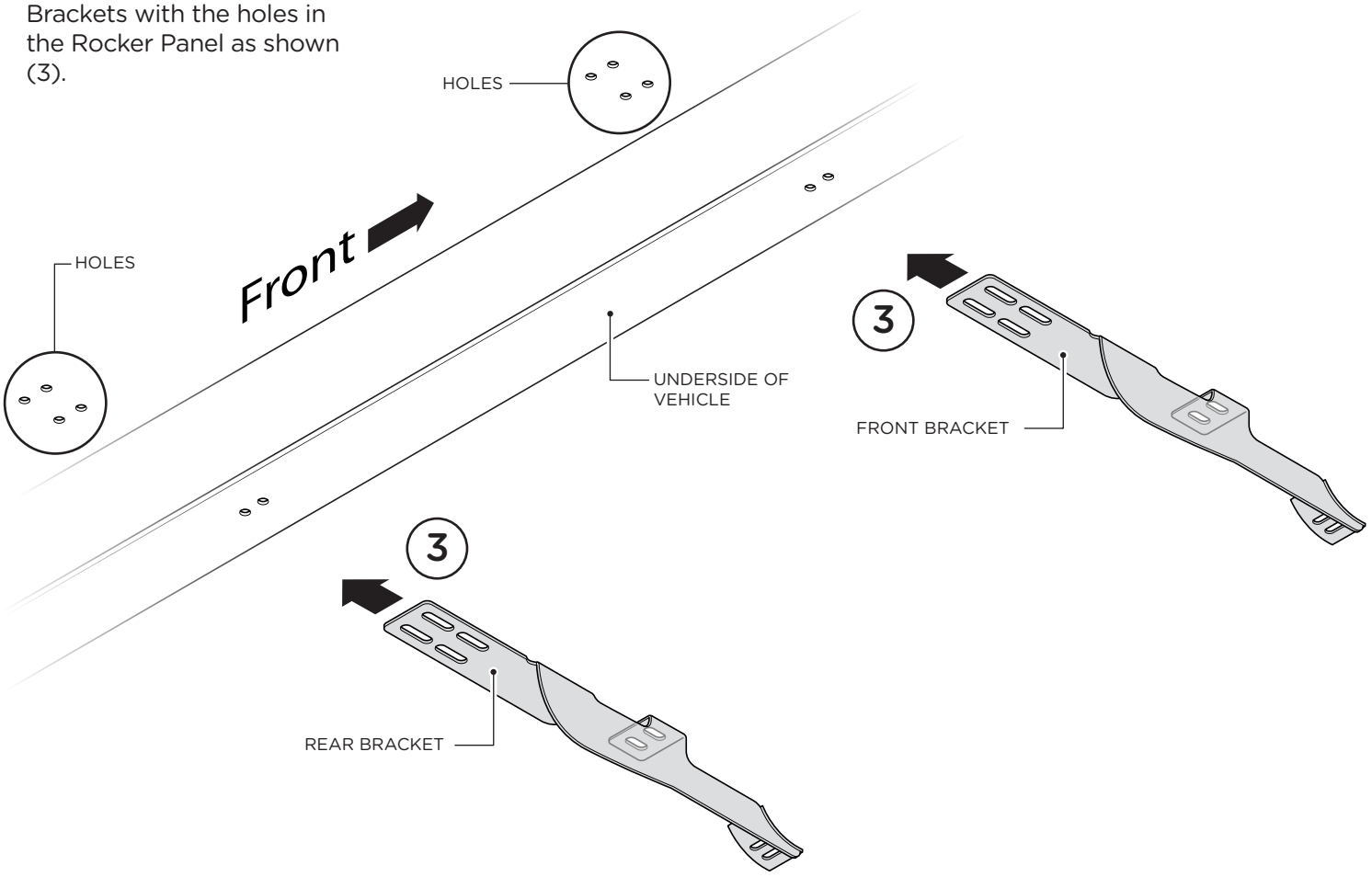
Note: When installing the brackets and bars, all hardware must be left loose until all the items are attached.

1. Remove all contents from the package and check stainless steel tubes for any damage. Also, verify that all components and hardware listed above are included before you begin installation.

2. Begin the installation on driver's side of vehicle.

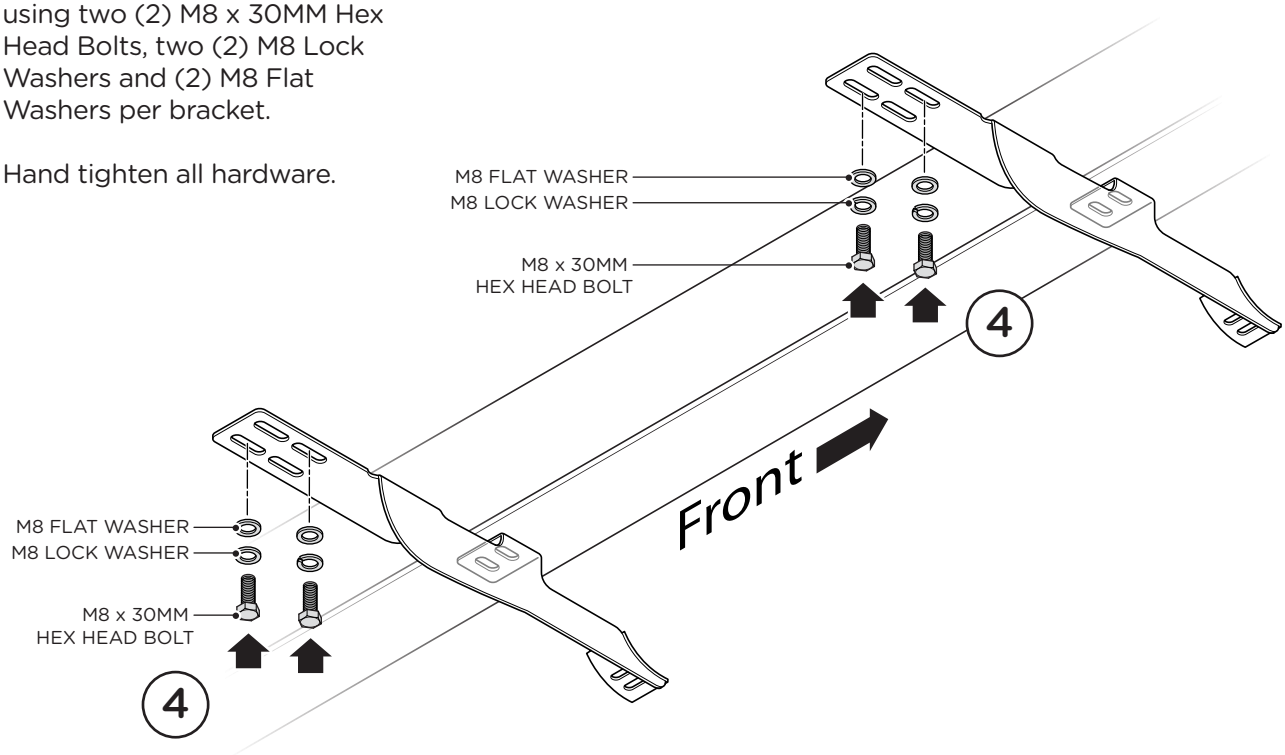


3. Align Front and Rear Brackets with the holes in the Rocker Panel as shown (3).



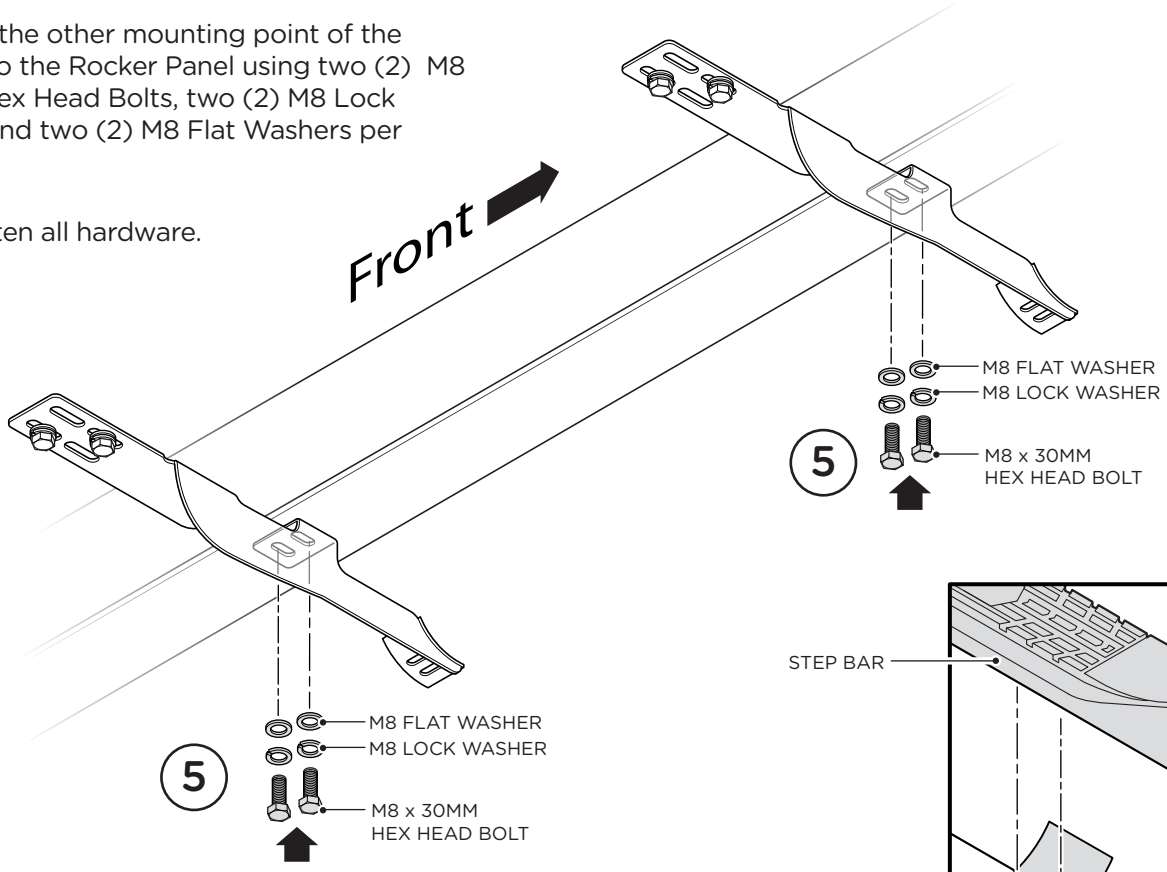
4. Fasten the Front and Rear Brackets to the Rocker Panel using two (2) M8 x 30MM Hex Head Bolts, two (2) M8 Lock Washers and (2) M8 Flat Washers per bracket.

Hand tighten all hardware.



5. Fasten the other mounting point of the Brackets to the Rocker Panel using two (2) M8 x 30MM Hex Head Bolts, two (2) M8 Lock Washers and two (2) M8 Flat Washers per bracket.

Hand tighten all hardware.

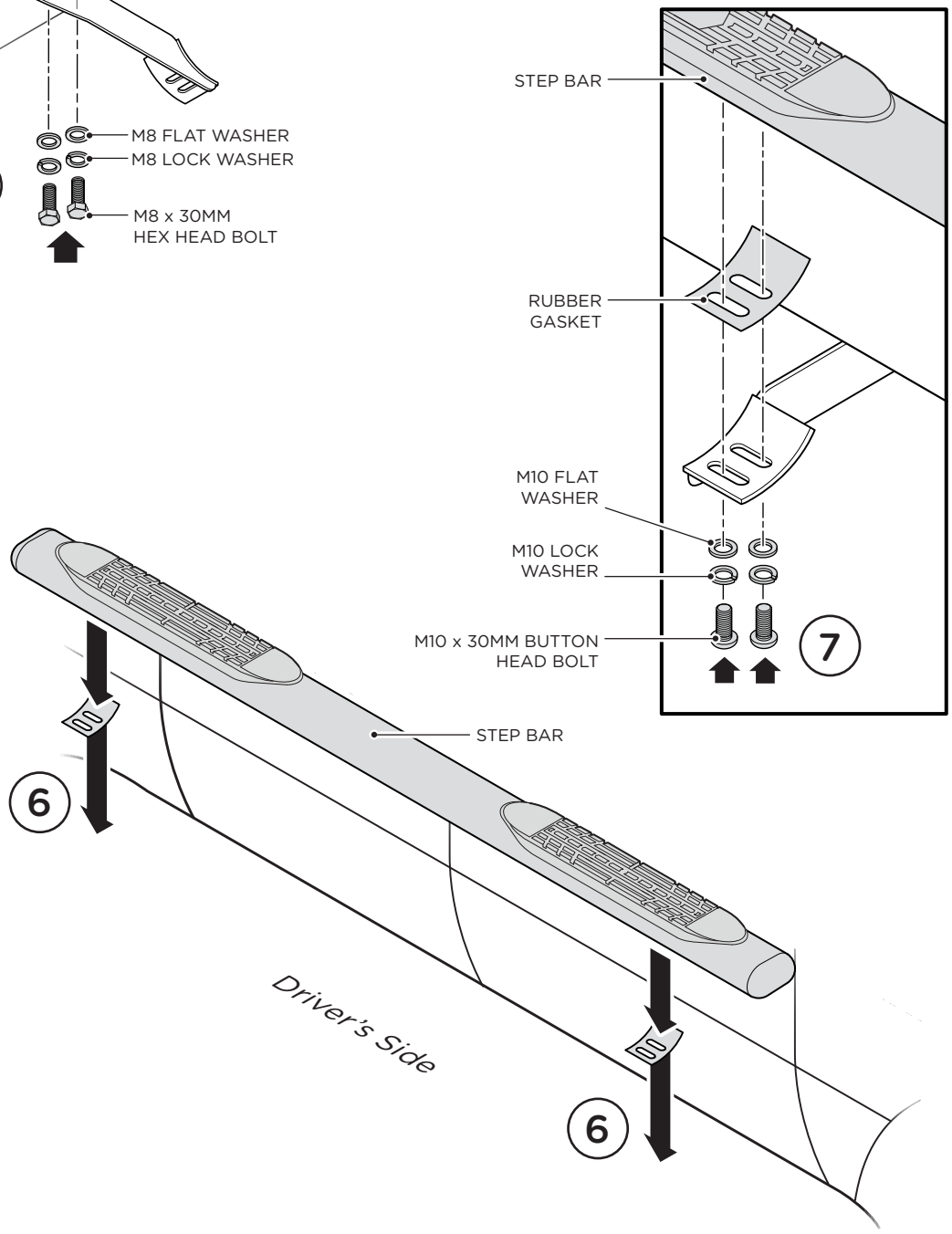


6. Place the Rubber Gaskets onto the brackets. Then, place the Step Bar onto the Brackets.

7. Fasten the Step Bar to the Brackets using two (2) M10 x 30MM Button Head Bolts, two (2) M10 Lock Washers and two (2) M10 Flat Washers per bracket.

Tighten until the split lock washer is flat against bracket and snug. DO NOT over tighten and strip the threaded insert in the tube.

Repeat these steps for passenger side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.



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