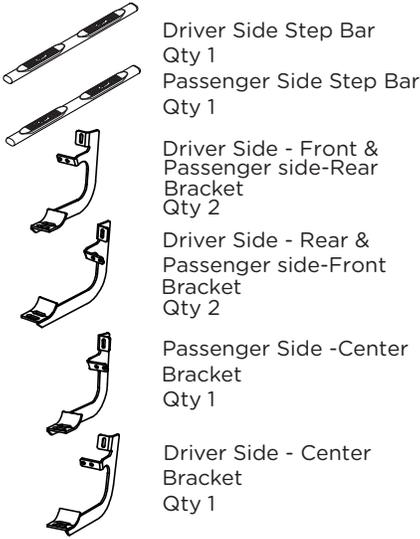
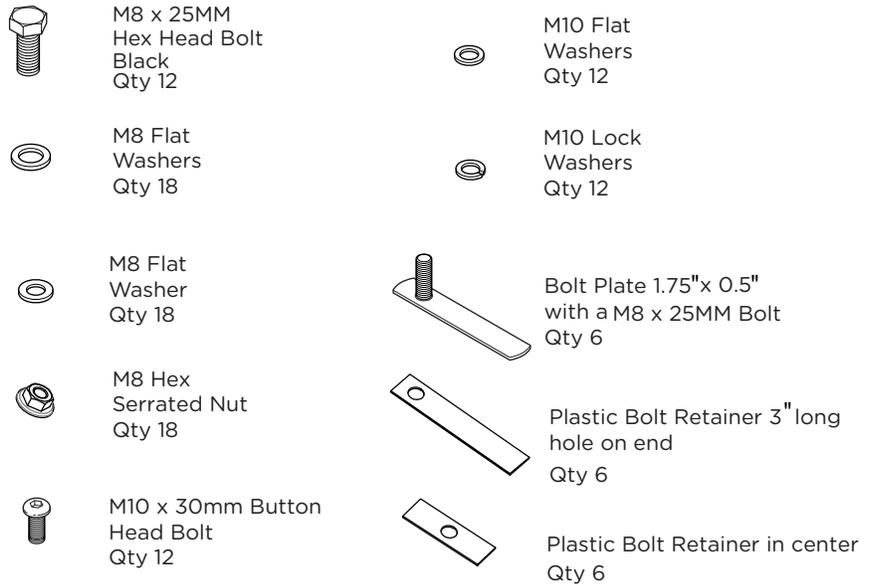


4" OVAL BAR

Components:

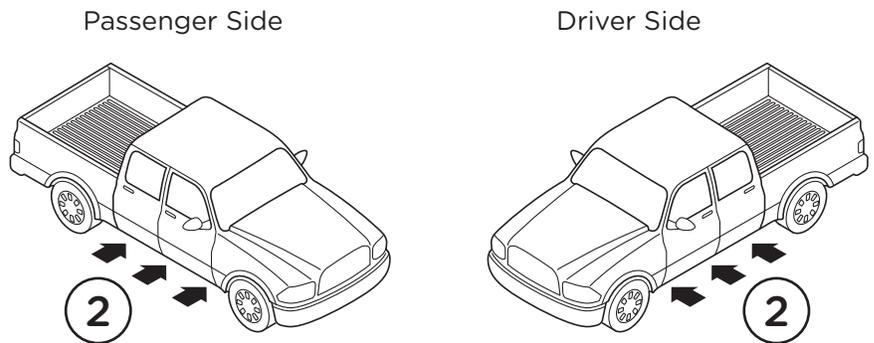


Hardware:



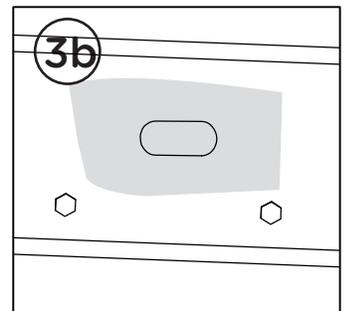
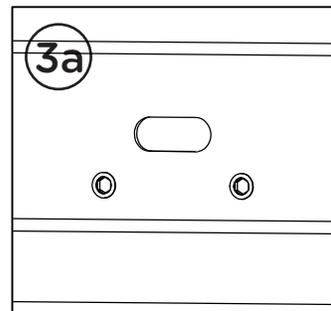
1. Remove all contents from the package and check stainless steel tubes for any damage. Also, verify that all components and hardware listed above are included before you begin installation.

2. Locate factory holes in six places underneath body mount.

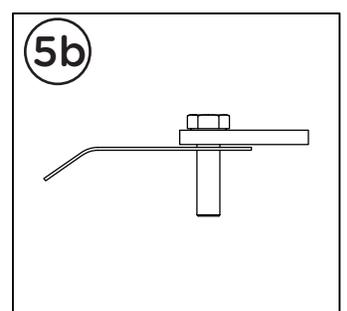
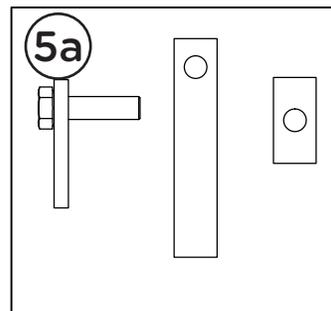


3. There are 3 factory mounting location underneath your truck below the doors pictured below Front, Middle and Rear on each side of the vehicle. Look for 2 hex holes or 8mm threaded inserts and a bigger oval hole with tape over it. We will only use these factory location to mount the bracket.

- A).** If your truck looks like treaded inserts .
- B).** If your truck looks like.



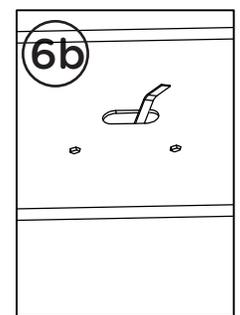
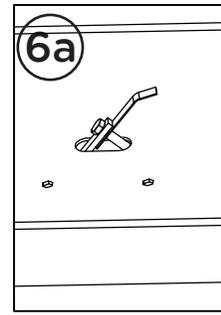
4. We need remove the factory tape at each location .Peal it off and keep it clean. It can be put back to its original place after the bolt plate is installed.



5. Obtain the bolt plate and longer plastic retainer with hole on end. Twist on the bolt like a until plastic almost touches metal plate. Then bend end at angle about 3/4 from end. When complete it looks like and is ready to install.

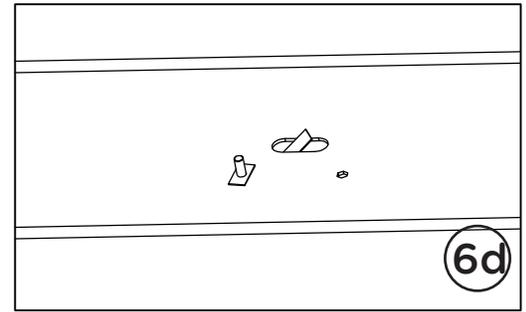
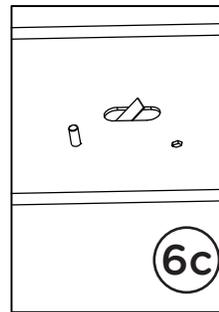
6. Next insert the bolt plate as shown. You are going to rotate or twist the plastic retainer and get it to come out through the the hex hole and hold it in place. Take one of the plastic retainers with the hole in the center and screw it on to hold the bolt in place and stop it from falling in the rocker panel. Install as indicated below.

- A) Driver Front, Driver Middle & Passenger Rear locations
- B) Passenger Front, Passenger Middle & Driver Rear th bolt plate should be installed in the right side hole not shown.

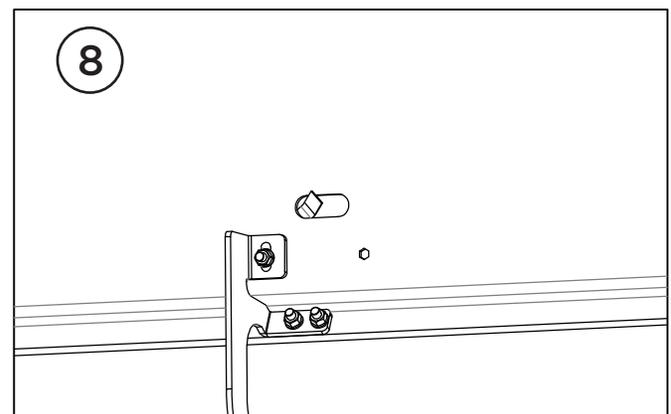
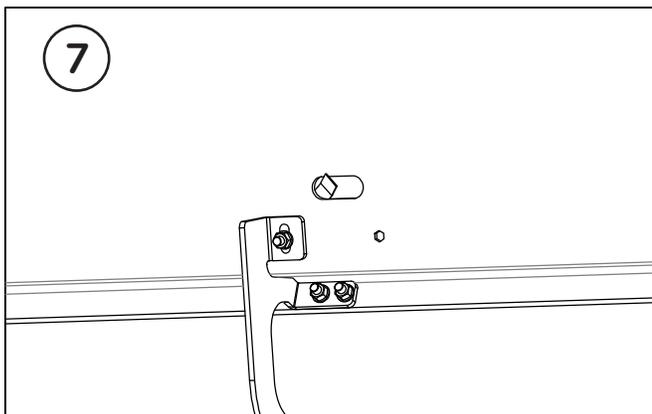


7. Trucks that are equipped with threaded inserts do not require the bolt plates.

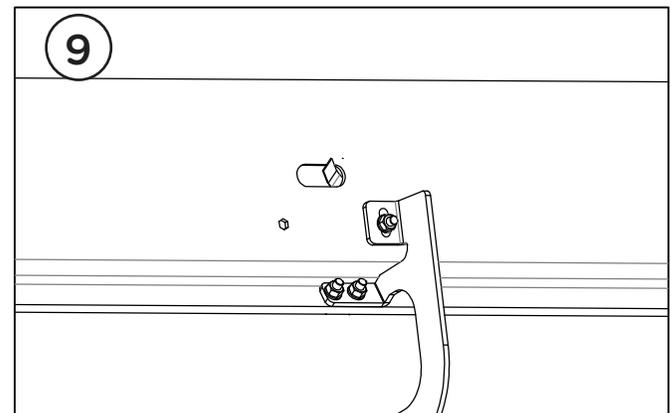
Front Driver: Place bracket over bolt plate and attach with M8 nut with washer. If treaded insert attach with M8x25mm bolt with washer. Now install Black M8x25mm bolt with washer through lower pinch weld hole and bracket. Then secure with washer and M8 nut. Hand tighen or snug all fasteners to hold bracket in place but do not tighten.



8. Middle Driver will install the same as the font and middle brackets. It will use (2) bolts in the pinch weld. Snug all fasteners to hold brackets but do not tighten.



9. Rear Driver will install the same as the font and middle brackets. It will use (1) bolts in the pinch weld. Snug all fasteners to hold brackets but do not tighten.



10. Place the Rubber Gaskets onto each Bracket Cradle . Then, place the Step Bar onto the Brackets and fasten using two (2) M10 Flat Washers, two (2) M10 Lock Washers and two (2) M10 x 30MM Button Head Bolts .

Tighten until the split lock washer is flat against bracket and snug. **DO NOT** over tighten and strip the threaded insert in the tube.

Repeat these steps for driver side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.

