1. Remove all contents from the package and check stainless steel tubes for any damage. Also, verify that all components and hardware listed above are included before you begin installation.

2. Read installation manual and installation drawing completely. Understand all brackets and bolts before installation.

3. Begin installation on the driver’s side. Remove the body mount bolts from the front and rear body mounts underneath cab of truck and discard. (Keep the bushings). Align Front and Rear Bracket as shown.
4. Align Front Mount Bracket with hole on underside of vehicle (4a) and fasten using one (1) Cab Mount Bolt (4b). Repeat for Rear Bracket.

5. Locate hole in the rocker panel and insert one (1) Bolt Plate with M12 Stud into the hole (5a) and (5b). Slide Plastic Push Nut over the Stud (5c). Repeat for Rear Bracket.
6. Position the Front Support Brace as shown (6a) and secure to the threaded stud of the M10 Bolt Plate using one (1) M10 Lock Washer, one (1) M10 Flat Washer and one (1) M10 Hex Head Nut (6b). Then, secure the Front Support Brace to the Front Bracket using two (2) M10 Flat Washers, two (2) M10 Lock Washers, one (1) M10 Hex Head Nut and one (1) M10 x 30MM Hex Head Bolts (6c). Repeat this process for the Rear Bracket.
7. Place the Rubber Gaskets onto the Brackets. Then, place the Step Bar onto the Brackets.

8. Secure the Step Bar to each Bracket using two (2) M10 x 30MM Button Head Bolts and two (2) M10 Lock Washers and two (2) M10 Flat Washers per bracket.

Tighten until the split lock washer is flat against bracket and snug. **DO NOT** over tighten and strip the threaded insert in the tube.

Repeat these steps for passenger side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.