1. Remove contents from box and check for damage. Verify all the parts from the list above are present. Please read instructions completely before starting.

2. Remove the Tape covering the factory oblong hole in the rocker panel located above the two (2) hex holes.

3. Place the Plastic Push Nut onto the stud of the M12 Bolt + M10 Nut Plate (4b). Then, slide the M12 Bolt + M10 Nut Plate into the hole in the rocker panel as shown (3a).

4. Front Bracket Cradle faces to the rear of truck and Rear Bracket Cradle faces to front of truck.

5. Begin installation on passenger side. Position Front Bracket and Rear Bracket as shown along passenger side.
6. Line up each bracket to the M12 Bolt + M10 Nut Plate located in the rocker panel.

Fasten the Bracket onto the M12 Bolt using one (1) M12 Flat Washer, one (1) M12 Lock Washer and one (1) M12 Hex Head Nut.

Fasten the Bracket to the threaded nut using one (1) M10 Flat Washer, one (1) M10 Lock Washer and one (1) M10 x 30MM Hex Head Bolt.

If threaded inserts already exist in rocker panel holes, use (1) M8 Flat Washer, one (1) M8 Lock Washer and one (1) M8 Hex Head Bolt.

7. Place the Rubber Gaskets onto each Bracket Cradle. Then, place the Step Bar onto the Brackets and fasten using two (2) M10 Flat Washers, two (2) M10 Lock Washers and two (2) M10 x 30MM Button Head Bolts.

Tighten until the split lock washer is flat against bracket and snug. DO NOT over tighten and strip the threaded insert in the tube.

Repeat these steps for driver side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.