1. Remove all contents from the package and check stainless steel tubes for any damage. Also, verify that all components and hardware listed above are included before you begin installation.

2. Read installation manual and installation drawing completely. Remove existing body mount bolts as shown.

Begin installation on the passenger side.

3. Begin installation by removing the cab mount bolts located underneath the cab of the vehicle. Next, install the Brackets using the cab mount bolts as shown in diagram.
4. Remove existing plugs from inside Rocker Panel hole (4a)

Slide M12 Bolt Plate (4b).

Slide M12 Bolt Plate into through hole in vehicle frame (4c) until M12 Bolt Plate drops through hole (4d).

5. Install Front Support Brace (5a) and Rear Support Brace (5b) as shown. Hand tighten.

Note: For Rear Brace, slide rear strap between main bracket and frame. For Front Brace, use correct brace for Light Duty or Heavy Duty as shown.
6. Align Rear Support Brace with M12 stud on Bolt Plate and secure using one (1) M12 Flat Washer, one (1) M12 Lock Washer and one (1) M12 Hex Head Nut.

7. Remove existing M8 Bolt and Flat Washer from underside of the Rocker Panel as shown (7a). Align Front Support Bracket with hole on Front Bracket and hole on underside of the Rocker Panel and secure through bottom hole using one (1) M10 x 30MM Hex Head Bolt, two (2) M10 Flat Washers, one (1) M10 lock Washer and one (1) M10 Hex Head Bolt (7b). Secure top hole by re-installing the existing M8 Flat Washer and M8 Hex Head Bolt that was removed in step 7a.
8. Place the Rubber Gaskets onto each bracket. Then, place the Step Bar onto the Brackets. Each Step Bar is marked Driver and Passenger.

9. Fasten the Step Bar to each Bracket using two (2) M10 x 30MM Button Head Bolts, two (2) M10 Lock Washers, and two (2) M10 Flat Washers per bracket.

Tighten until the split lock washer is flat against bracket and snug. **DO NOT** over tighten and strip the threaded insert in the tube.

Repeat these steps for driver side installation. When all hardware is in place, everything must be tightened. See Page 1 for Torque Specifications.