

Running Board Instructions

4030

2003-2009 Toyota 4-Runner

(No Drilling Required)

INSTALLATION PACKAGE

Running Board	2
Bracket s Front	2
Bracket s Middle/Rear	2
Bolt Pack (Boards)	2

Necessary Tools

Ratchet wrench with 1/2" & 13 mm socket
Combination wrench
Safety glasses

Bolt Pack Brackets

8mm x 3/4" Hex Bolt	12
5/16" Flat washer	12

Bolt Pack Running Boards

5/16" x 3/4" Hex Bolt	12
5/16" x 3/4" Serrated Flange Nut	12

STEP ONE : Determine proper bracket placement Fig A & B

1. There are (3) locations on each side with (2) factory 8mm hole on the underside of the vehicle. All of the bracket will use (2) bolts as shown. Fig C,D & E
2. Loosely bolt brackets on using 8mm bolt snug not tight.
3. Place board on brackets with bracket mounted in position. Look on underside of board to which channel match up with bracket slots to slide 5/16" bolts down on underside of board so bolt stud will lined up with bracket slots. You will only need one bolt to secure board to each bracket. Two bolts per bracket are supplied if applicable. Loosely hand tighten 5/16" nuts to hold board to brackets Fig G & F
4. Fully tighten all brackets. Adjust board to center on cab front to back and adjust in and out for desired step area. Tighten outside brackets first then inside bracket accordingly.

STEP TWO : Board Installation Check.

- 1) Check all bolts to verify completed mounting and tightness. Installation is complete

