

Running Board Instructions

3048

Ford F-150 Regular/ Super Cab 04-C/ Crew 04-08
(No Drill Application)

INSTALLATION PACKAGE

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Bracket	8
Bolt Pack	2

Necessary Tools

Ratchet wrench with 1/2" socket
Combination wrench

Bracket Bolt Pack

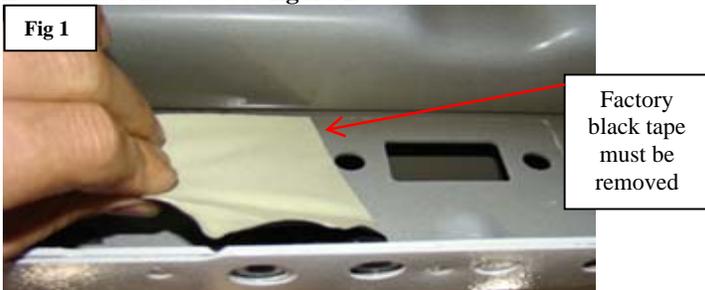
5/16" x 1 1/4" Hex Bolt	8
5/16" x 3/4" Hex Bolt	8
5/16" Flat washer	24
5/16" Flange Nut	8
5/16" Long U-Nut	8
3/4" Self Tap	2

Running Board Bolt Pack

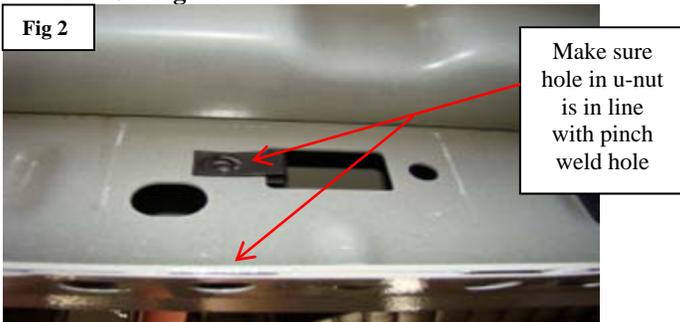
5/16" x 3/4" Hex Bolt	16
5/16" x 3/4" Flange Nut	16

Step 1: Lay out your bracket kit to make sure you have received all your hardware required for installation. **Note:** Read all instructions thoroughly before beginning installation.

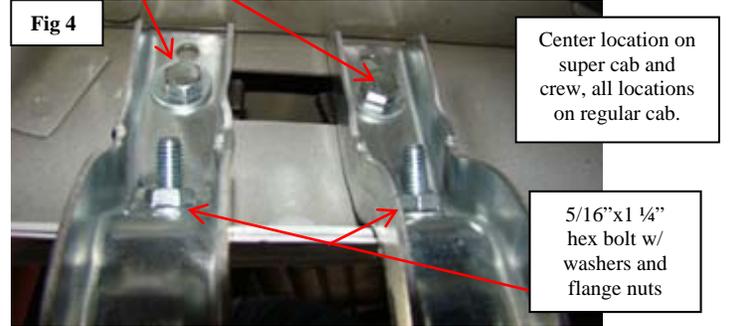
Step 2: Locate factory locations on your vehicle pinch weld and rocker panel. Factory tape may be covering these locations and have to be removed. **See figure 2.**



Step 3: Install 5/16" long U-nuts into mounting locations on pinch weld, so brackets can be attached. Make sure the U-nut lines up with the hole in the pinch weld. This is done at all mounting locations. **See figure 2.**

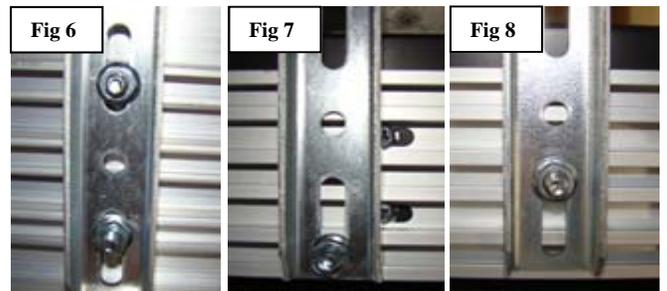


Step 4: Attach brackets to mounting locations using 5/16"x3/4" hex bolt and washer through bracket into previously installed u-nut and a 5/16"x1 1/4" hex bolt, washers and nut through the pinch weld and bracket. **See figures 3&4.**



Note: For Super Cab and Super Crew mounting locations you will use a single bracket in the front and rear locations, **see figure 3**, on the center location it will look like **figure 4**. On the Regular Cab, both mounting locations will look like **figure 4**.

Step 5: Place board on brackets with bracket mounted in position. Look on underside of board to which channel will match up with bracket slots to slide the 5/16" bolts down on the underside of board so bolt stud will be lined up with bracket slot. You will only need one bolt to secure board to each bracket. Two bolts per bracket are supplied if applicable. Loosely hand-tighten 5/16" nuts to hold board to brackets. **See figures 5-8.**



There are several configurations to mount the boards to the brackets. We have provided some suggestions in the figures above. These changes allow you to adjust the board in or out according to your step preference. All are correct.

Step 6: Fully tighten all brackets. Adjust board to center on cab front to back and adjust in and out for desired step area. Tighten outside brackets first then inside brackets accordingly. Fully tighten all brackets.

Step 7: Check that all brackets are tight before stepping on boards.