

# Running Board Instructions

## 1071

( 07 – C ) Silverado / Sierra Crew Cab

( No Drilling Required )

### Installation Package

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Bracket	8
Bolt Pack	2
Running Board Set	1

### Necessary Tools

Ratchet wrench with combination socket set  
Safety Glasses

### Bolt Pack Brackets

8mm x 20m Hex Bolt	4
5/16" U-Nuts	4
5/16" * 3/4" Hex Bolt	4
5/16" x 1 1/4" Hex Bolt	8
5/16" Flat washer	16
5/16" Serrated Flange Nut	8

### Bolt Pack Running Boards

5/16" x 3/4" Hex Bolt	16
5/16" x 3/4" Serrated Flange Nut	16

### STEP ONE: Mount brackets to pinch weld

- 1) Find the ( 5 ) tabs that hang off the pinch weld. Starting at the front of vehicle, hang the first ( 2 ) brackets on the first ( 2 ) tabs using 5/16" \* 1 1/4" bolt, washer and flange nut. Tighten this down and secure while aligning factory hole in rocker panel with slot in bracket and making sure bracket does not pull away from rocker panel. Then use 8mm \* 20 Bolt ( marked 8.8 on head ) and washer and screw into factory hole. Tighten these snug, while allowing bracket to move in slot. Some factory holes will be close to bottom of the slot . Loosely bolt these to the vehicle Fig A & E
- 2) The rear two brackets will fit in the last ( 2 ) tabs. You will skip the middle tab on each side of the vehicle. Next on each side you will have to remove the black grommet and place a U-Nut in each hole with thread on inside of rocker panel. Fig B & C
- 3) Do this for each one of the rear brackets and mount in place on using 5/16" \* 1 1/4" bolt, washer and flange nut in pinch weld tab and 5/16 \* 3/4 in rocker panel. Loosely bolt these to the vehicle putting them in the proper places.
- 4) At this point all brackets should be installed on vehicle. Tighten 5/16" \* 1 1/4" bolt, washer and 5/16" nut fully down. This will draw the bracket down in place and secure bracket to the pinch weld. Above bolt on bracket must be snug to keep bracket against rocker panel and also loose enough to slide down while pinch weld bolt is being tightened. Fig D & E

### STEP TWO: Attaching board to brackets.

- 1) Slide bolts down underside of board to line up with brackets. You will only need one bolt to hold board to bracket. Use two if slot and bracket line up. Tilt board back and slide up under body letting the rear bolts fall into slots first then the front bolts.
- 2) Push board in or out to desired location then thread flange nut and tighten, do this with all brackets. If brackets seem uneven to other brackets loosen bolt position bracket in correct place and retighten brackets.
- 3) Check that all brackets are tight before stepping on boards.

