

Running Board Instructions

1070

2001-2006 Silverado/Sierra Crew Cab
(Includes 2007 Classic Body Style)
(Minor Drilling Required)

Installation Package	
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Bracket	10
Bolt Pack	2
Running Board Set	1

Necessary Tools	
3/8" drill bit, 3/8 nut driver variable speed drill	
Ratchet wrench with 1/2" socket	
Combination wrench 1/2"	
Safety Glasses	

Bolt Pack Brackets	
8mm x 20m Hex Bolt	6
#14 * 3/4" Self Drilling Tec Screw	8
5/16" x 1 1/4" Hex Bolt	10
5/16" Flat washer	16
5/16" Serrated Flange Nut	10
1/4" Flat Washers	8

Bolt Pack Running Boards	
5/16" x 3/4" Hex Bolt	20
5/16" x 3/4" Serrated Flange Nut	20

STEP ONE: Mount brackets to pinchweld (Fig A)

- 1) Find the tabs that hang off the pinch weld. You will hang the first three brackets on the first three tabs using 5/16" * 1 1/4" bolt and flange nut. Loosely bolt these to the vehicle
- 2) The rear two brackets you will have to drill 3/8" through the pinch weld a 1/4" away from the lip of the pinch weld, but will mount the same way as the first three.
- 3) Now mount bracket in place using 5/16" * 1 1/4" bolts, washer, nut making sure upper part of bracket is flush to rocker panel. Leave these slightly loose
- 4) Do this for each brackets putting them in the proper places.

STEP TWO: Install top bolt into rocker panel (Fig B)

- 1) Make sure brackets are level.
- 2) Front (3) brackets will install to rocker panel using factory hole lining up with slots. Use supplied 8mm*20 bolts to secure bracket snug, not tight.
- 3) Tighten 5/16" * 1 1/4" bolts fully. Then fully tighten 8mm bolt to secure all front brackets.
- 4) Rear (2) brackets will use (2) #14 * 3/4" self drilling tec screws with 1/4" washers in the upper slots to secure each bracket to rocker panel. Leave snug not tight.
- 5) Fully tighten 5/16" * 1 1/4" bolts on pinch weld. Then fully tighten tec screw on rocker panel.

STEP THREE: Attaching board to brackets.

- 1) Slide bolts down underside of board to line up with brackets. You will only need one bolt to hold board to bracket. Use two if slot and bracket line up. Tilt board back and slide up under body letting the rear bolts fall into slots first then the front bolts.
- 2) Push board in or out to desired location then thread flange nut and tighten, do this with all brackets.
- 3) IMPORTANT: Check that all brackets are tight before stepping on boards.

