

Running Board Instructions

1010

(96 – C) GMC Savana / Chevy Express Van
(Minor Drilling Application)

INSTALLATION PACKAGE

Running Board	2
Bracket Front (White)	4
Bracket Rear Driver (Yellow) Single side Door (Only)	2
Bracket Rear Driver (Blue) Double Side Doors (Only)	3
Bracket Rear Pass (Red)	3
Support plate	10
Straps	2
Bolt Packs	2

Necessary Tools

Ratchet wrench with 1/2" & 13 mm socket
Variable speed drill w/ 3/8" hex head drive
Safety glasses

Bolt Pack Brackets

1" Self Tapping Screws	40
5/16" x 3/4" Hex Bolt	2
5/16" Flat Washers	20
5/16" Nut	30
5/16" x 4" hex Bolts	10

Bolt Pack Running Boards

5/16" Serrated Nut	20
5/16" x 3/4" hex Bolts	20

STEP ONE : Determine proper bracket placement Fig A & B & C

1. Locate support rails on the underside of the van where the brackets need to be placed. Fig A,B & C will help show the bracket location. Mount Brackets on board including straps and support plates first (White) fronts, (Red) rear passenger, (Yellow) or (Blue) rear driver depending on how many side rear doors vehicle has.
2. Slide 5/16" * 3/4" hex bolts from board pack down aluminum outer channels on underside of boards 2 per bracket, so 2 bolts are located at each bracket location use serrated nuts to hold in place. Place boards on floor jack or stand to support boards as if in mounted position.
3. When brackets are mounted in position & board supported in installed location snug board bolts and make sure brackets are lined up with support rails. Install support brackets as shown Fig A. Screw (2) self tapping screws in holes in top of bracket into support rails at each bracket location. (Not required driver side unless rear door on driver side)
4. Use 4" bolt up through bottom of bracket and use (1) 5/16" nut to secure to bracket and fully tighten. A second 5/16" nut that will support under side of support bracket. Place bolt through support bracket and use third 5/16 nut to secure bolt to support bracket. Follow Fig C for driver side rear (2) location. Adjust brackets so board is level and top of bracket is touching floor pan. Secure with (2) self tapping screws per bracket.
5. (Rear driver no door) Apply slight pressure under board pushing upward towards vehicle at each bracket location and use (2) self tapping screws to attach straps to inside rocker panel Fig C
6. Check board for levelness and snug fit to vehicle. Tighten outside brackets first then adjust inside bracket accordingly. Adjust and fully tighten all bracket.

STEP TWO : Board Installation Check.

- 1) Check all bolts to verify completed mounting and tightness. Installation is complete

