



SIGNATURE OF QUALITY

AUTOMOTIVE PRODUCTS, INC.

# INSTALLATION INSTRUCTIONS

## 4" PLATINUM OVAL & 3" E-SERIES STEP BARS

APPLICATION: 2005-2014 TOYOTA TACOMA REGULAR, ACCESS, & DOUBLE CABS  
APP PART # 21-2770/05, 23-3690/95, 23-2670/75, 23-2770/75, & 23-72770

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	1	DRIVER SIDE STEP BAR ASSEMBLY	13MM SOCKET
2	1	PASSENGER SIDE STEP BAR ASSEMBLY	RATCHET
3	1	DRIVER SIDE FRONT MOUNTING BRACKET	TORQUE WRENCH
4	1	PASSENGER SIDE FRONT MOUNTING BRACKET	FLAT HEAD SCREW-DRIVER
5	1	DRIVER SIDE CENTER MOUNTING BRACKET <i>(D-CAB ONLY)</i>	
6	1	PASSENGER SIDE CENTER MOUNTING BRACKET <i>(D-CAB ONLY)</i>	5MM HEX KEY (PROVIDED)
7	1	DRIVER SIDE REAR MOUNTING BRACKET	
8	1	PASSENGER SIDE REAR MOUNTING BRACKET	
9	12	M8 X 30MM HEX CAP SCREW, ZINC <i>(REG &amp; ACCESS CAB 8 PCS)</i>	
10	12	M8 SPLIT LOCK WASHER, ZINC <i>(REG &amp; ACCESS CAB 8 PCS)</i>	
11	12	M8 FLAT WASHER, ZINC <i>(REG &amp; ACCESS CAB 8 PCS)</i>	
12	12	M8 SOCKET CAP SCREW, BLACK STAINLESS <i>(REG &amp; ACCESS CAB 8 PCS)</i>	
13	12	M8 TOOTHED LOCK WASHER, BLACK STAINLESS <i>(REG &amp; ACCESS CAB 8 PCS)</i>	
14	12	M8 FLAT WASHER, BLACK STAINLESS <i>(REG &amp; ACCESS CAB 8 PCS)</i>	

### ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the driver side front mounting location, remove the plastic inserts covering the threaded holes at the bottom of the inner rocker panel. Figure 1
3. Attach the driver side front mounting bracket to the vehicle using two each of the supplied M8 hex cap screws, M8 split lock washers, and M8 zinc flat washers. Do not fully tighten at this time. Figure 2
4. Repeat step 3 for the driver side center (double cab only) and rear mounting bracket. Figure 3,4
5. Attach the driver side step bar to the installed brackets using six each of the supplied M8 socket cap screws, M8 toothed lock washers, and black stainless M8 flat washers. Align all components as desired and tighten the M8 hex cap screws to 15-20 lbs-ft. Tighten the M8 socket cap screws to approximately 15lbs-ft.

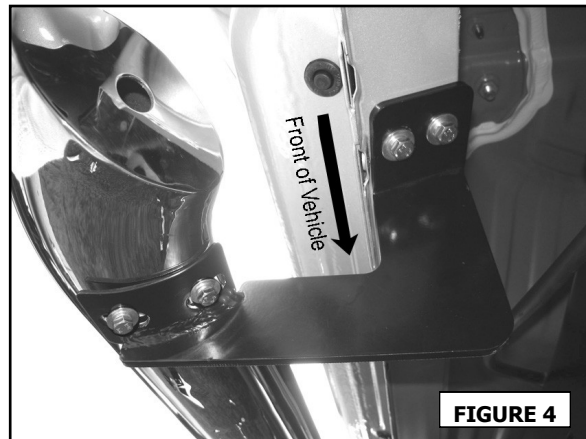
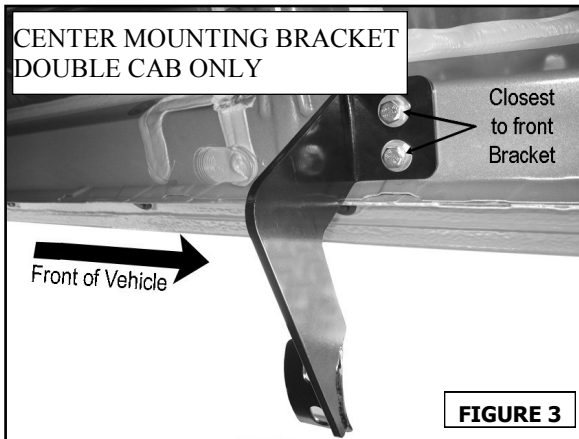
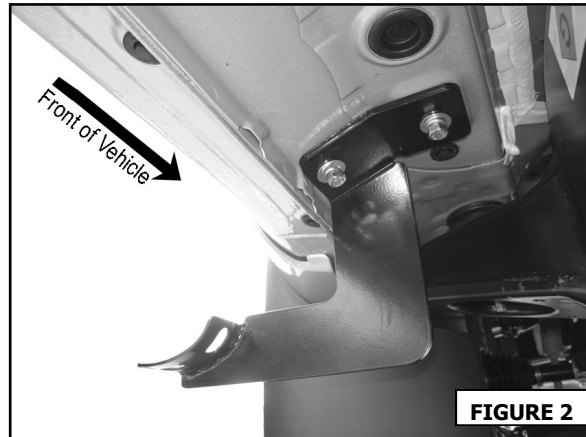
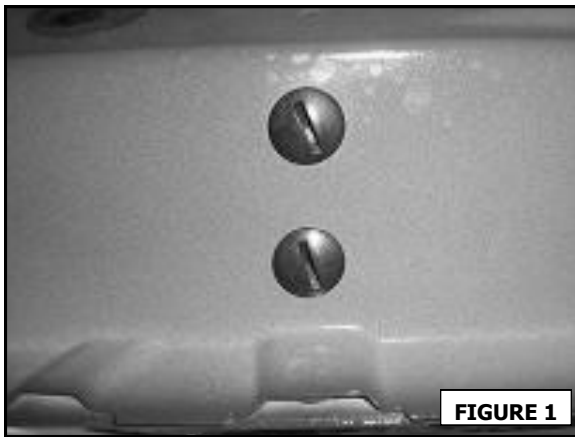
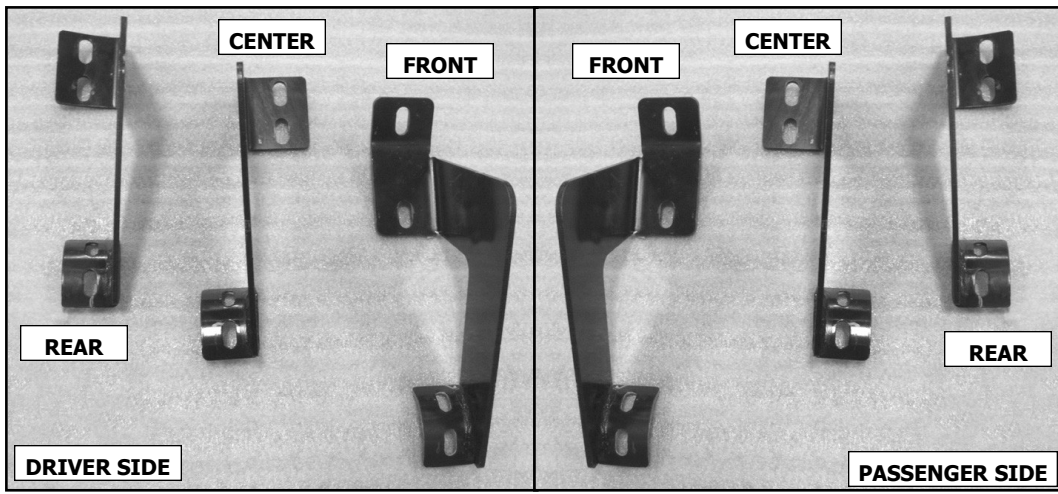
### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER



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