

APPLICATION:

PART NUMBER:

2011-2015 Ford Super Duty

INSTALLATION INSTRUCTIONS

58-141115/58-14111R

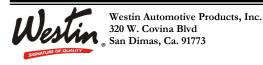
CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	6	1/2 x 3 1/2 in Bolt	3/4" WRENCH
2	14	1/2 x 1 1/2 in Bolt	RATCHET WITH EXTENSIONS
3	20	1/2 in Nut	3/4" SOCKET
4	4	M8 - 1.25 X 14 MM CAP SCREW	13 MM SOCKET
			15 MM SOCKET
			18 MM SOCKET

REMOVAL

- Disconnect the factory fog lamp harness from the connector on the lower radiator core support
- Unclip the splash mat from the factory bumper and fold it out of the way
- Remove the bumper side support bracket bolts from the body mount bracket behind the bumper with a 13 mm wrench or socket 3.
- While supporting the bumper, unscrew the main bumper mounting bolts from the front face of the bumper (the bolts will remain 4. captive in the bumper)
- Remove OEM bumper assembly and set aside
- Remove the under-run guards from both of the frame rails with an 18mm socket
- Remove the bumper mount/tow hook assembly from both of the frame rails using a 15 mm socket

INSTALLATION

- 1. Install the frame bracket on the frame using 4 1/2" x 1 1/2" bolts, install the frame bracket with the side support bolt on the outside of the frame rail. Repeat for opposite side.
- Loosely attach the intermediate bracket to the frame brackets previously installed with the 2" slot on the brackets facing inward
- 3. Lift the bumper and carefully insert the bumper mounts into the slots on the intermediate brackets. With the bumper supported, install 3-1/2" x 3 1/2" bolts and 3 - 1/2" nuts per side
- Adjust the bumper to achieve proper alignment
- Tighten all fasteners 5.



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