

## **APPLICATION:**

## INSTALLATION INSTRUCTIONS

AUTOMOTIVE PRODUCTS, PART NUMBER:

58-140915/58-14091R

2009-2013 Ford F-150

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1	4	1/2 x 1 1/2 in Bolt	3/4" SOCKET
2	6	1/2 x 3 1/2 in Bolt	10 MM SOCKET
3	10	1/2 in Nut	3/4" WRENCH
4	4	M8 - 1.25 X 14 MM CAP SCREW	18 MM WRENCH
			RATCHET WITH EXTENSIONS

## REMOVAL

- Unhook the factory fog light wires, if present
- Remove the headlights
- Remove the bolts that attach the plastic cowl to the fenders
- Remove the bolts that attach the side braces to the inner fender
- Remove the factory bumper by removing 4 nuts located on the frame horns (2 on each side) 5.
- Remove the factory tow hooks
- Reinstall the bolts that were removed form the side braces to secure the inner fender

## INSTALLATION

- Attach the intermediate brackets to the frame using the 4 1/2" x 1 1/2" bolts and 4 1/2" nuts leaving hardware loose
- Using the factory tow hook bolt and nut plate, secure the bottom side of the bracket to the frame
- Align the bumper with the truck and intermediate brackets to install the 6 1/2" x 3 1/2" bolts and 6 1/2" nuts
- Position the bumper to achieve proper alignment
- Tighten all hardware 5.

P.N.: 75-XXXX-RevX

ECO #: W15-XXXX