

# INSTALLATION INSTRUCTIONS



**GASOLINE TRUCKS ONLY  
HD RUNNING BOARDS**

**APPLICATION:**

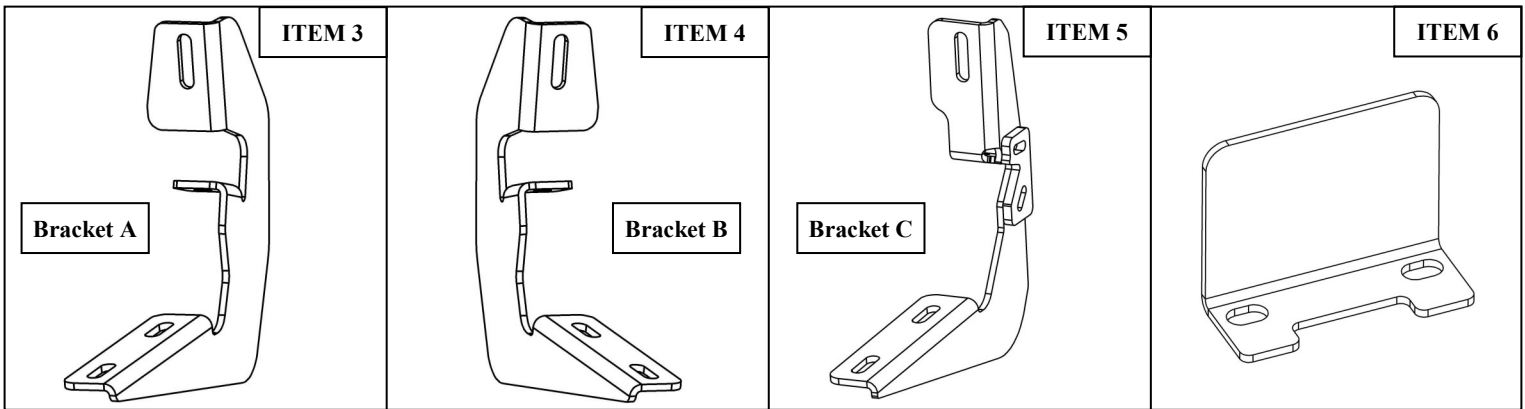
2007-2017 Chevy Silverado/GMC Sierra 1500/2500/3500 Crew Cab  
2007-2017 Chevy Silverado/GMC Sierra 1500/2500/3500 Ext./Double Cab  
2003-2007 Chevy Silverado/GMC Sierra Classic Models

**PART NUMBER:**

57-51685, 57-51955

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1,2	2	RUNNING BOARD, DRIVER (1) AND PASSENGER (2)	13MM SOCKET
3	3	MOUNT BRACKET A	13MM WRENCH
4	4	MOUNT BRACKET B	10MM SOCKET
5	1	MOUNT BRACKET C	7/16" DRILL BIT
6	2	BOOT SCRAPER	3/16" DRILL BIT
7	32	M8 HEX HEAD CAP SCREW (YELLOW ZINC)	5/16" DRILL BIT
8	33	M8 FLAT WASHER (YELLOW ZINC)	PLIERS
9	32	M8 SPLIT LOCK WASHER (YELLOW ZINC)	FLAT HEAD SCREW DRIVER
10	32	M8 EXTRUDED U-NUT (YELLOW ZINC)	
11	1	M8 HEX NUT (YELLOW ZINC)	RATCHET EXT.
12	8	M6 HEX HEAD SELF DRILLING SCREW (YELLOW ZINC)	RATCHET
13	4	M9.5 EXTERNAL TOOTH LOCK WASHER (BLACK ZINC)	TORQUE WRENCH
14	4	M9.5 HEX HEAD SELF DRILLING SCREW (BLACK ZINC)	

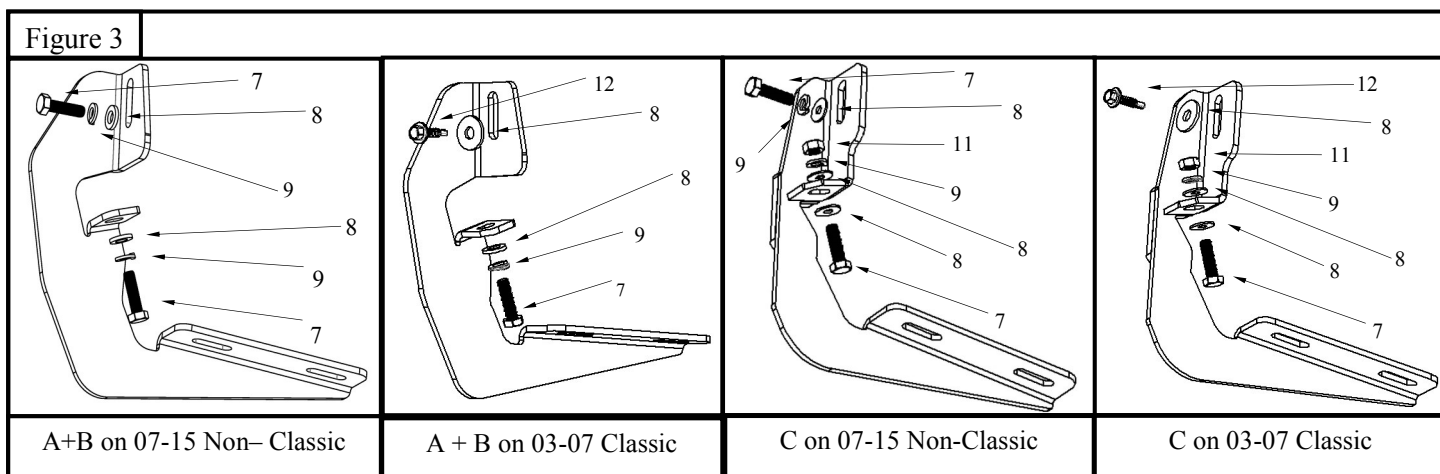
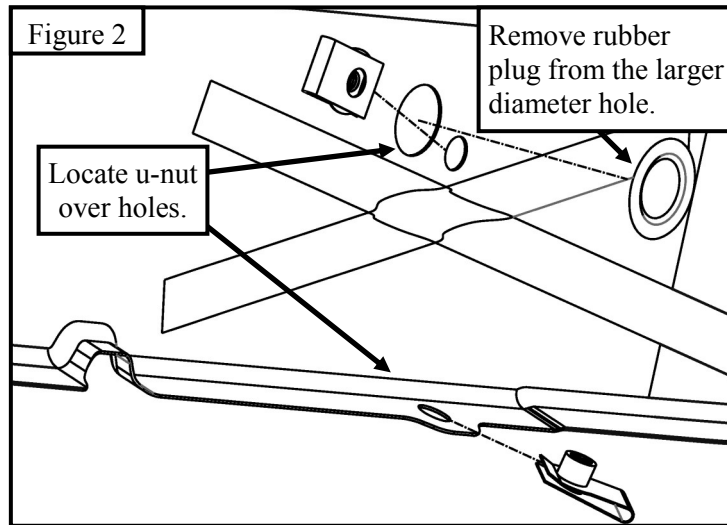
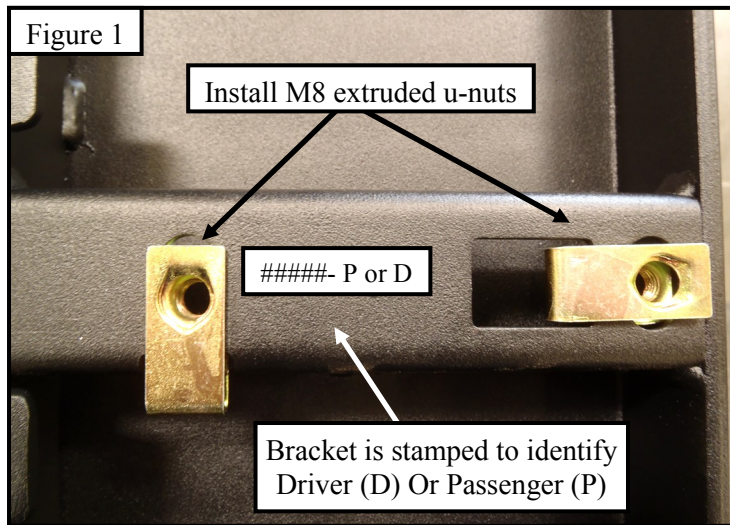
**ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING**



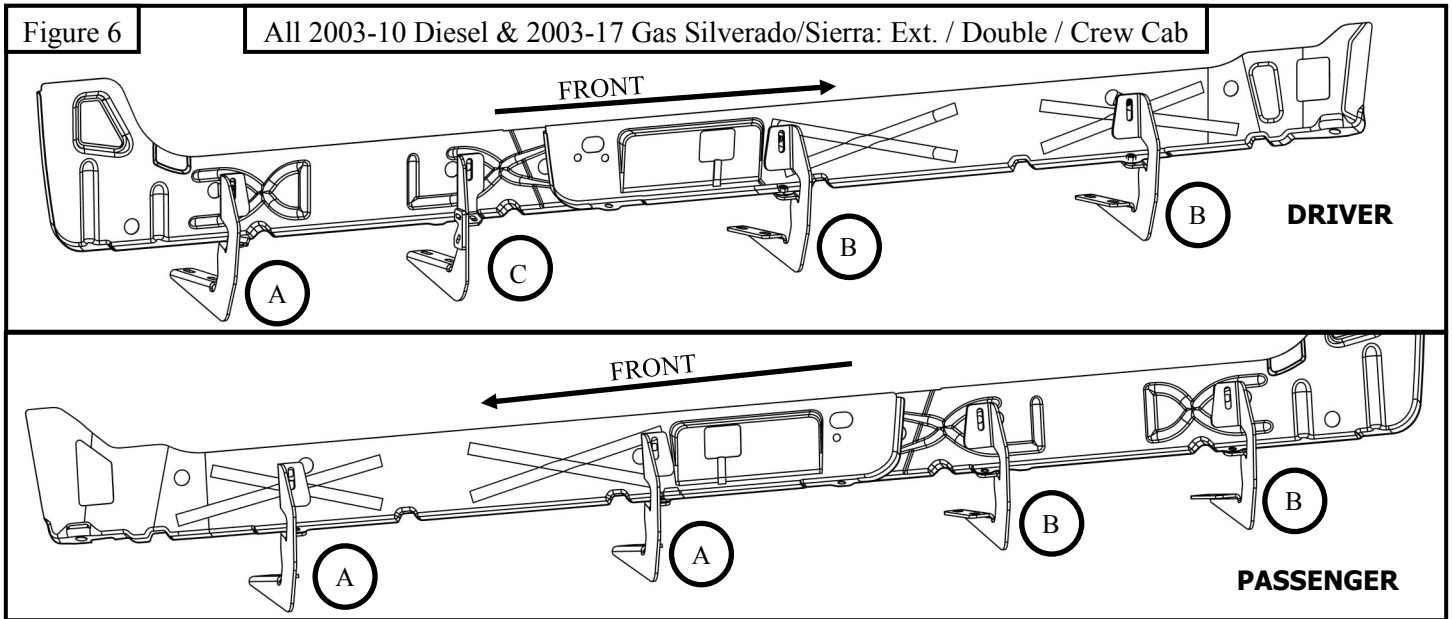
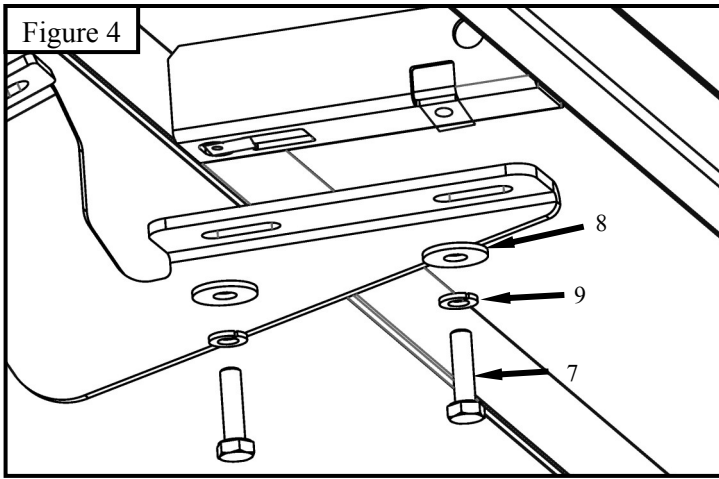
**PROCEDURE**

1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**
2. Identify driver and passenger side running boards and install M8 extruded u-nuts (Item 10) to the underside of the boards.  
See **Figure 1**.
3. If you have a 2003-2007 classic model proceed to **Step 8 Page 2**.

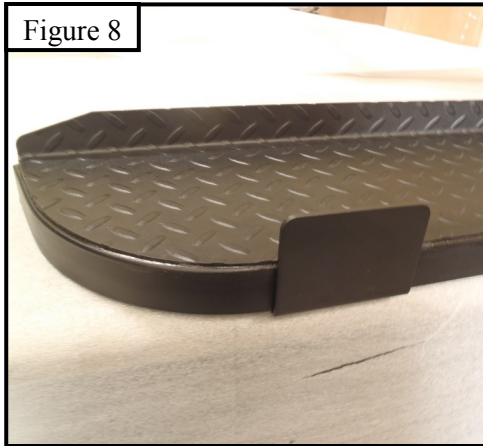
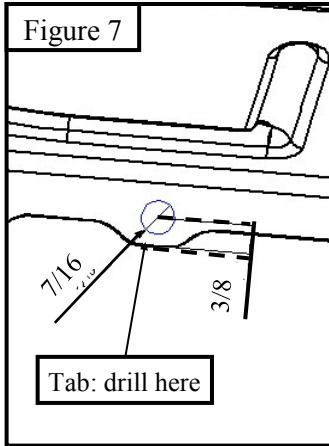
4. Locate on both rocker panel sides, the rubber plugs and remove the insert plugs. Install M8 extruded u-nuts (Item 10) as shown in **Figure 2**, except where the Mount Bracket C (Item 5) is being used. (To reference each mounting brackets corresponding position refer to **Figures 6** on **Page 3**). Take the mount brackets and install the brackets (referencing **Figure 3** for the hardware used) to their corresponding positions. Do not fully tighten at this time. **Note:** On 1500 Crew Cab models, front positions will have pre-existing threads.



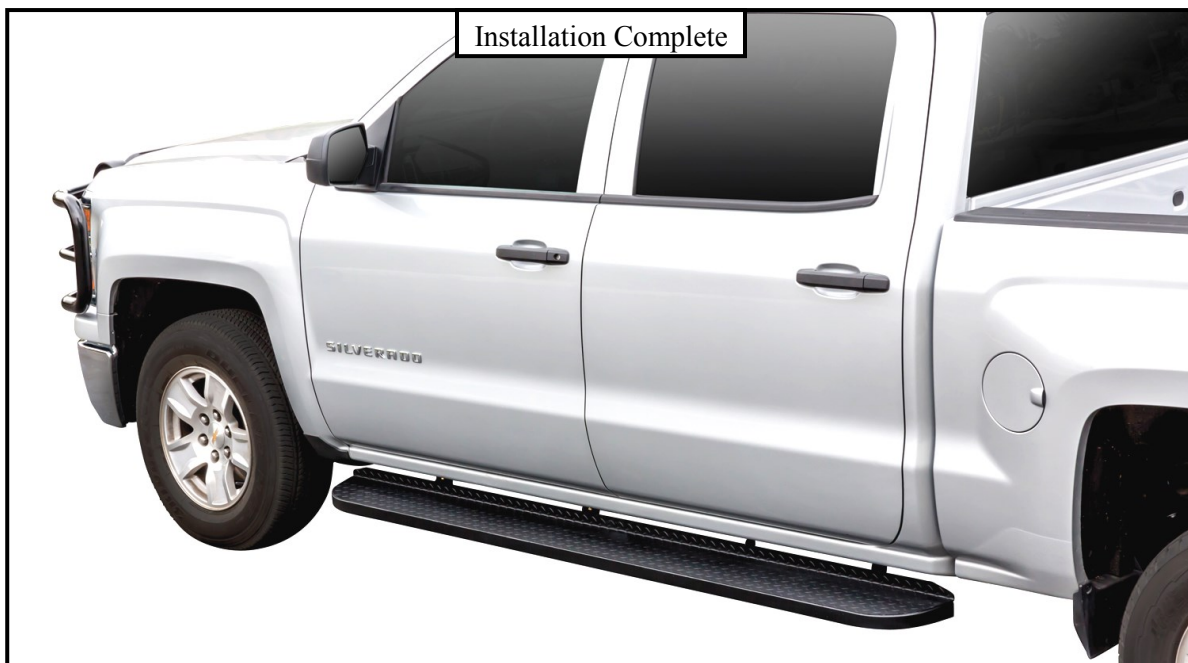
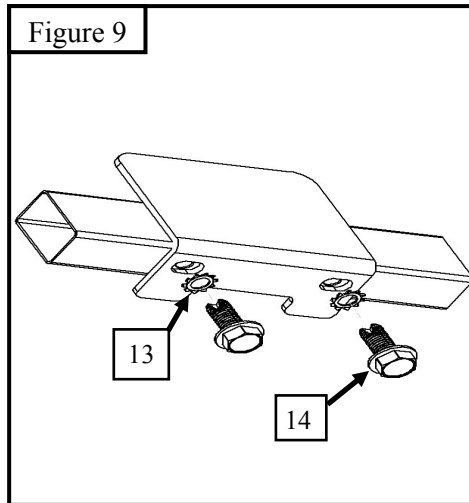
5. After all brackets have been installed loosely, take (1) running board (Item 1/2) and place running board on top of the mounting brackets. (**Figure 5**) Loosely install the M8 hardware, align and adjust the board, then tighten all M8 hardware to 15-18 ft-lbs. (**Figure 4 & 5**)
6. **For 2003-2007 Classic Models:** Some of the rocker panels and pinch welds do not have pre-existing holes or threaded holes. For this reason the mounts must be installed first only on the front. To do so locate the threaded hole on either the passenger or driver side rocker panel. Attach the corresponding mounts to the two most forward locations. See **Figure 6** on **Page 3**. Mount the brackets to the threaded holes (**Figure 3**). Do not fully tighten at this time.
7. Take either running board and follow **Step 5** and attach the running board to the two front mounts.
8. Attach the corresponding brackets, as shown on **Figure 6**, to the running board. Align the brackets with the pinch weld and rocker panel.



9. The pinch weld has tabs that protrude out. These tabs should align with the bottom of each mounting bracket. Using a transfer punch, punch a mark approximately 3/8" away from the edge of the tab. (Figure 7). Once the marks have been made, remove the running board and the rear brackets.
10. Take 3/16" drill bit and align it with the previously made mark and drill a pilot hole. Use a 7/16" drill bit to open the pilot hole.
11. Install M8 extruded u-nuts (Item 10) on the holes (Figure 2) except where the "C" mounting bracket is (Item 5) to be installed. Do not tighten at this time. (Figure 2)
12. Re-install the running boards and rear brackets. Align and adjust the board, then tighten all M8 hardware to 15-18 ft-lbs. See Figure 5.
13. Take a 10mm socket, drill gun, (1) M6 hex head self drilling screw (Item 12) and (1) M8 flat washer (Item 8), and drill the screw through the hole on the top part of the mount bracket to the rocker panel. (Figure 3) Torque to 5-7 ft-lbs.



**Boot scraper (OPTIONAL)** Can be installed anywhere on the underside front edge of the running board. Place the boot scraper (Item 6) on the underside of the running board rail. Then mark the position that it will be installed using a transfer punch. Remove the boot scraper; then using a 5/16" drill bit align it with the previously made marks and drill through the bottom of the rail on the running board. Thread in (2x) 9.5mm hex head self tapping screws (Item 14). Remove the screws and add some silicone sealant in the holes to prevent rust. Attach the boot scraper using (2) 9.5mm hex self tapping screws and (2) 9.5mm external toothed lock washers (Item 13). **(Figure 8 & 9)** Torque all M9.5 hardware to 18 ft lbs.



### Care Instructions

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER.



## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

**FASTENERS:**

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

**DRILLING:**

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

**EYE PROTECTION:**

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

**MAXIMUM TOWING/CARRYING CAPACITY:**

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**