



INSTRUCTIONS—INSTRUCCIONES—CONSIGNES

APPLICATION: 2007-13 TOYOTA TUNDRA CREW MAX
APP PART # 20-3255, 20-3250
GEN X STEP BAR

AUTOMOTIVE PRODUCTS, INC.

ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1,2	2	STEP BARS (1) DRIVERS SIDE, (2) PASSENGER SIDE	ALLEN KEY (INCLUDED)
3,4	2	FRONT MOUNTING BRACKETS (3) DRIVERS SIDE, (4) PASSENGER SIDE	13MM SOCKET
5,6	2	CENTER MOUNTING BRACKETS A (5) DRIVERS SIDE, (6) PASSENGER SIDE	RATCHET
7,8	2	CENTER MOUNTING BRACKETS B (7) DRIVERS SIDE, (8) PASSENGER SIDE	TORQUE WRENCH
9,10	2	REAR MOUNTING BRACKET (9) DRIVERS SIDE, (10) PASSENGER SIDE	
11	16	M8 HEX HEAD BOLTS	
12	16	M8 FLAT WASHERS	
13	16	M8 LOCK WASHER	
14	16	M10 BUTTON HEAD BOLTS (STAINLESS STEEL)	
15	16	M10 TOOTHED LOCK WASHERS (STAINLESS STEEL)	
16	16	M10 FLAT WASHER (STAINLESS STEEL)	

NOTE: ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING.

1. Remove contents from box, verify if all parts listed are present and free from damage. Carefully read and understand all instructions before attempting installation.
2. Starting at the drivers side of the vehicle locate the factory hardware located in the rocker panel, remove the hardware to expose the factory threaded holes (FIG. 2). Attach the front drivers side mounting bracket to the threaded holes using (2) M8 hex head bolts, (2) M8 lock washers, and (2) M8 flat washers (FIG. 3). Do not fully tighten at this time. See FIG.1 for bracket placement.
3. Locate the drivers side center mounting bracket (A) and attach as stated in step 2. Do not fully tighten at this time. See FIG.1 for bracket placement.
4. Locate the drivers side center mounting bracket (B) and attach as stated in step 2. Do not fully tighten at this time. See FIG.1 for bracket placement.
5. Locate the rear drivers side mounting bracket and attach as stated in step 2. Do not fully tighten at this time. See FIG.1 for bracket placement.
6. Take the drivers side step bar and attach it to the mounting cradles using (6) M10 button head bolts, (6) M10 toothed lock washers, and (6) M10 flat washers (FIG. 4). Do not fully tighten at this time.
7. Repeat steps 2-6 for the passenger side.
8. Align and adjust step bars as needed then fully tighten all hardware at this time. Torque all M8 hardware to 25 ft lbs, and M10 hardware to 30-35 ft lbs.

CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

"PATENTED - U.S. Patent# 6588783 & 6874801"



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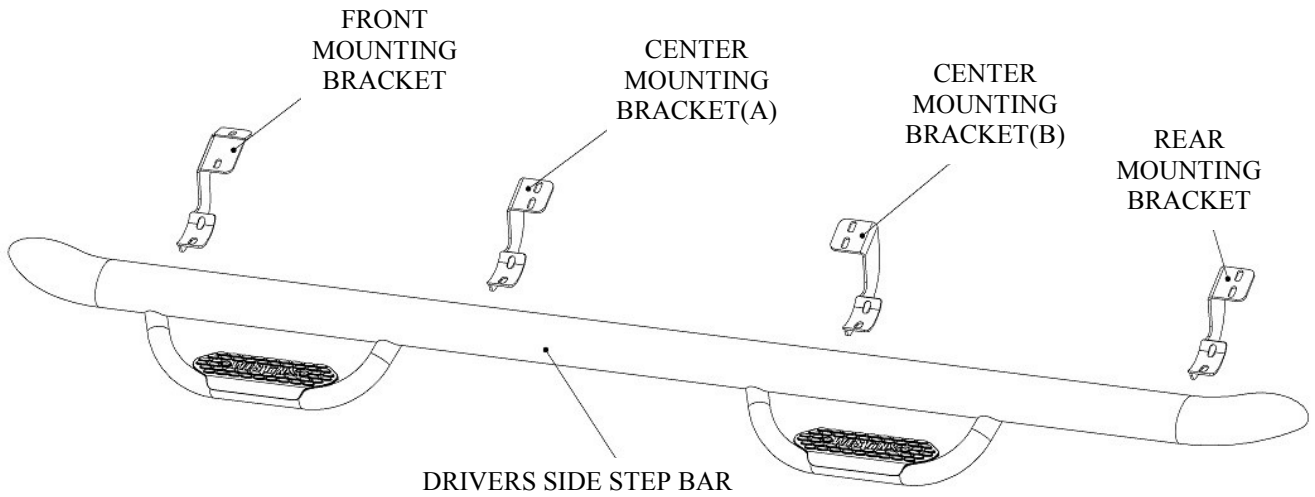


FIG 1

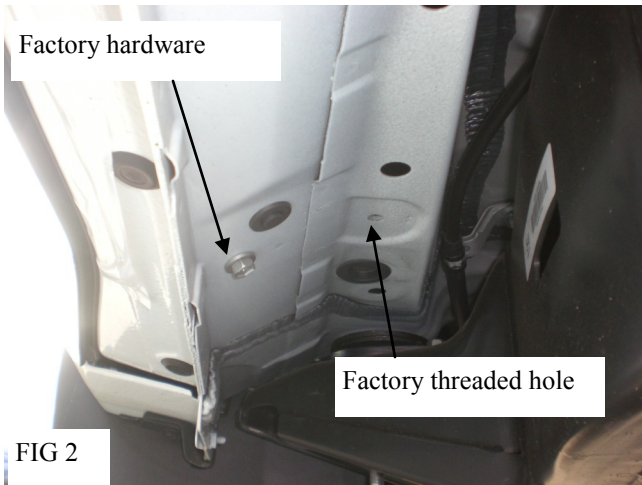


FIG 2



FIG 3



FIG 4



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