

## ⚠️ IMPORTANT

### READ BEFORE YOU BEGIN INSTALLATION

**IT IS CRITICAL FOR YOUR SAFETY THAT YOU CAREFULLY READ AND FOLLOW THE SAFETY CAUTIONS AND INSTALLATION INSTRUCTIONS BOTH PRIOR TO AND DURING INSTALLATION.**

#### USER SAFETY CAUTION

During installation, be mindful of the potential for sharp edges on the product or vehicle. Taking proper safety precautions helps ensure a safe and smooth installation process.



**Always wear protective gloves and handle components with care to reduce the risk of injury.**

#### TEMPERATURE SURFACE CAUTION

During high temperatures or extended sun exposure, surfaces of this product may become hot to the touch, posing a risk of burns or injury. Use caution when handling the product in hot weather and allow time for it to cool before contact.



**Always check surface temperature before use to ensure safe handling conditions.**

#### FASTENER TORQUE CAUTION

All fasteners must be tightened to the specified torque values provided in the installation instructions to ensure proper fit and safe operation of the tonneau cover. Under- or over-tightening can lead to product failure, potential damage to your vehicle, injury, or safety hazards while driving.



**Always use a calibrated torque wrench and follow the specifications in the installation instructions.**

#### PINCH POINT SAFETY CAUTION

This tonneau cover may create pinch points when closing or operating near solid surfaces such as the truck bed rails or tailgate. To prevent injury, keep hands, fingers, and other body parts clear of moving parts during operation.



**Always operate the cover slowly and with caution to ensure safe and proper use.**

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#### ENTRAPMENT SAFETY WARNING

This tonneau cover does not feature a manual release mechanism from inside the truck bed. To prevent the risk of entrapment, never allow anyone to be inside the bed of the truck when the cover is closed.



**Always ensure the area is clear before closing the cover, and keep the cover securely latched when not in use to avoid accidental closure.**

#### COVER ATTACHMENT WARNING

A partially rolled up or unsecured cover may detach during transit, risking vehicle or property damage and personal injury.



**Always verify the tonneau cover is properly secured before operating the vehicle.**

#### CARGO TRANSPORT WARNING

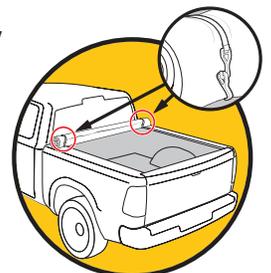
When transporting cargo that is taller than the truck bed, the cover must be fully rolled open and securely fastened with both retainer straps. An unsecured cover can detach while driving, risking vehicle or property damage and personal injury.



**Never operate the vehicle with a partially rolled up cover.**

#### COVER POSITION WARNING

Before operating the vehicle, always verify the tonneau cover is either fully rolled open and secured with both retainer straps or fully rolled closed and securely latched down.



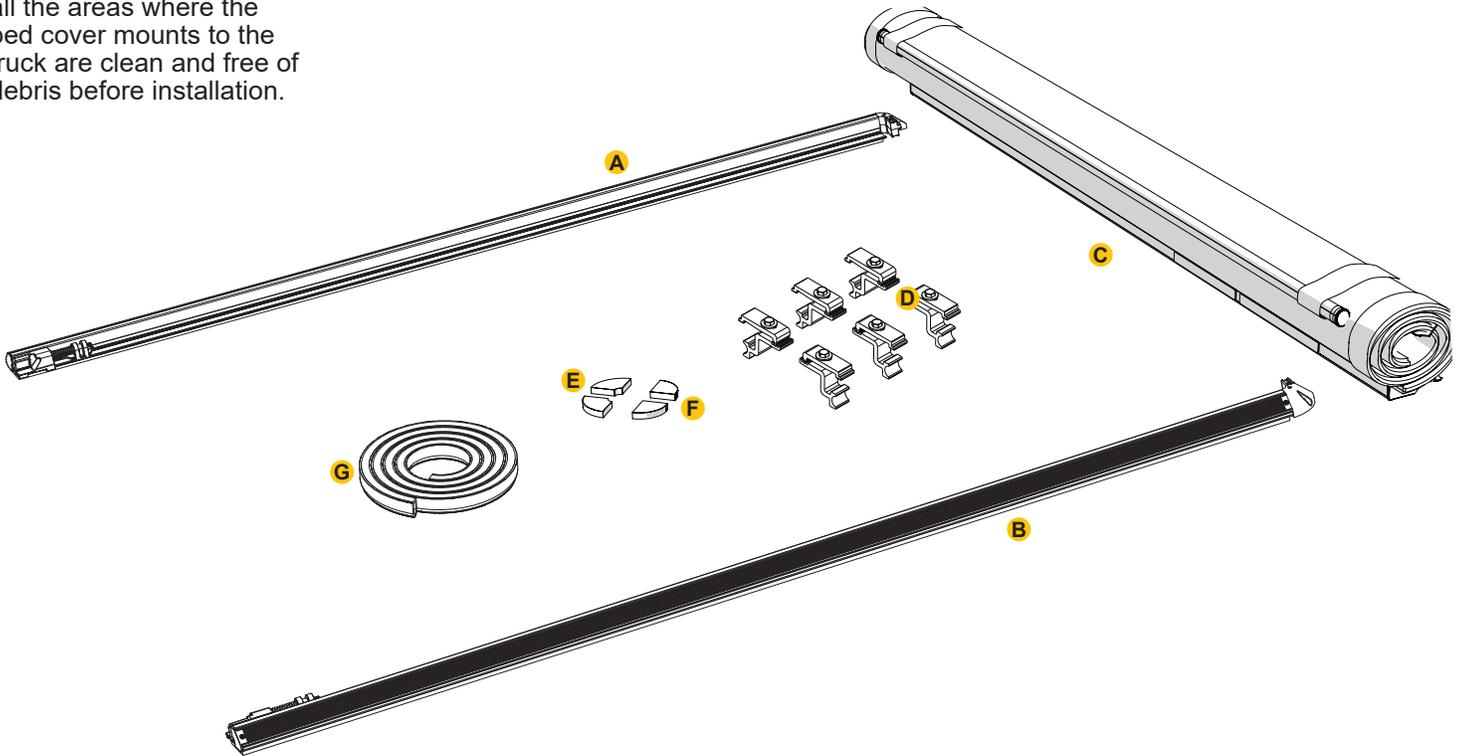
**Never operate the vehicle if the tonneau cover is not properly secured.**

Any damaged or missing parts?

Parts will be shipped to you directly.

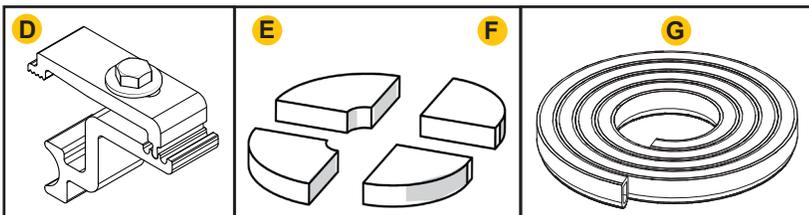
Call 877-878-9336, Mon - Fri, 8:00 a.m. - 5:00 p.m. CT

**NOTE:** It is important that all the areas where the bed cover mounts to the truck are clean and free of debris before installation.



### PARTS INCLUDED IN YOUR KIT:

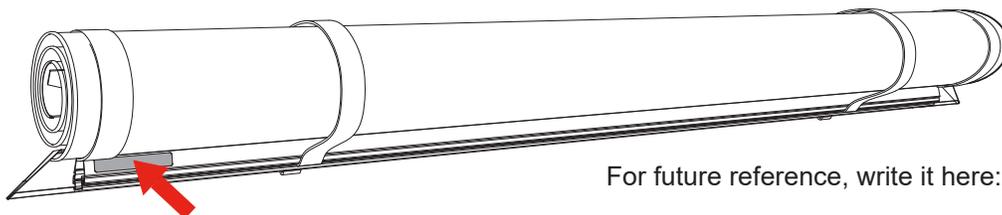
- A** Driver side rail
- B** Passenger side rail
- C** Cover assembly
- D** 6x Clamps
- E** 2x Cab corner seals
- F** 2x Tailgate corner seals
- G** 1x Bulb seal



### TOOLS REQUIRED

- 1/2" Wrench or socket
- 3/8" Ratchet drive

**1** The serial number for the cover is located here.

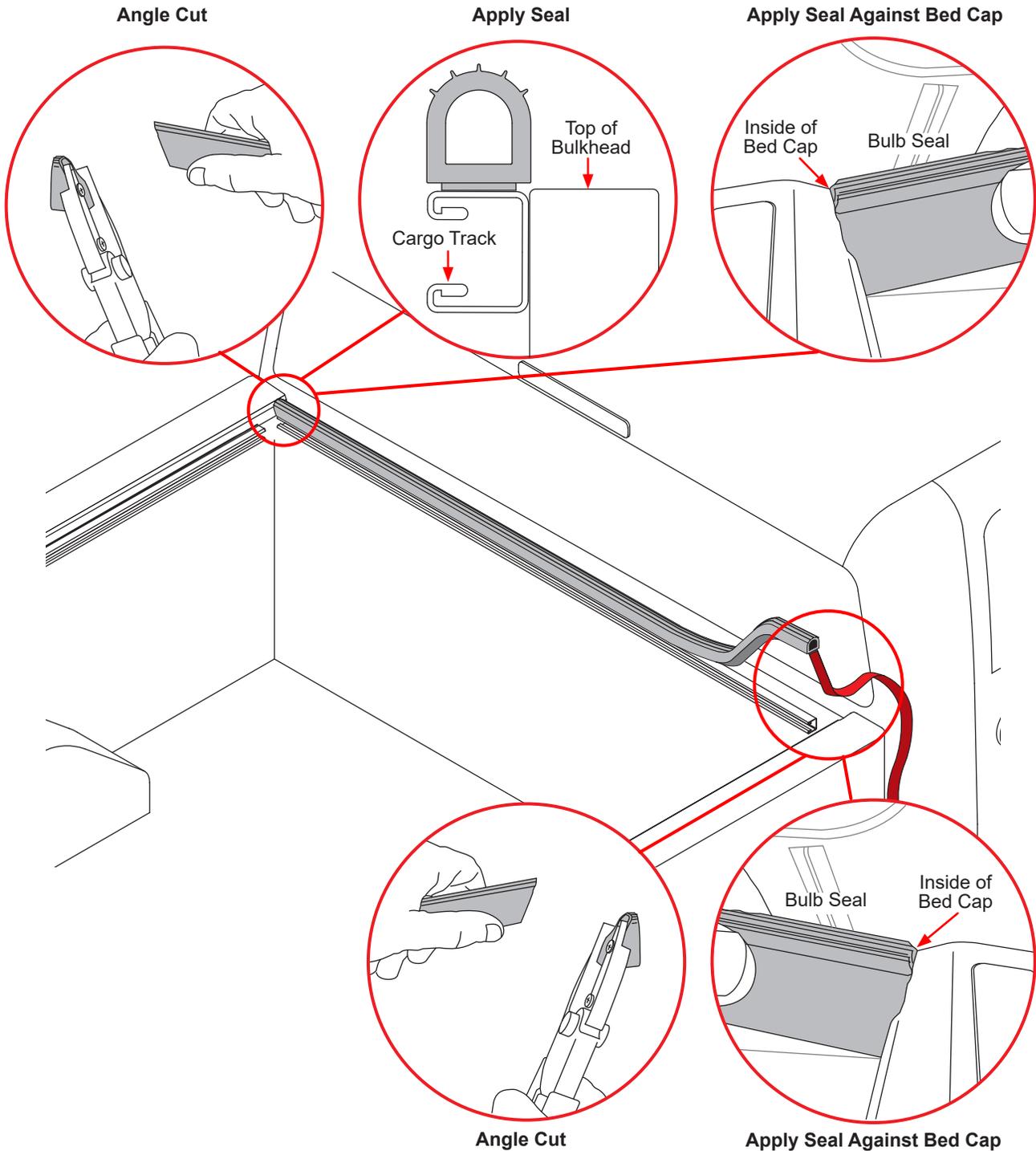


For future reference, write it here:

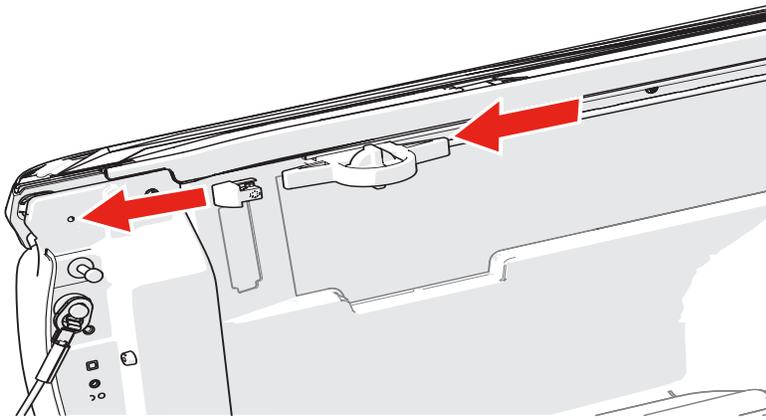
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## 2 Front bulb seal installation:

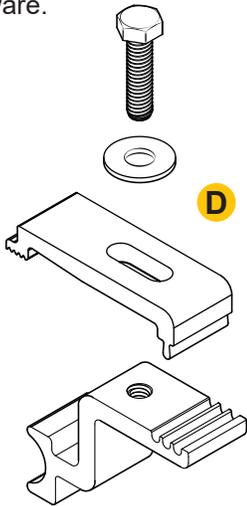
Make sure the bulb seal (G) is long enough to reach the inside of both bed caps. Clean the top of the metal cargo track area where the bulb seal (G) will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. You will need to cut the first end of the bulb seal (G) at an angle as shown in the driver side truck bed cap. Then pull a little bit of the adhesive backing off the bulb seal (G) and force angle cut against the inside rail and push down on the cargo track. Then start to slowly pull the adhesive backing off the bulb seal and apply to the cargo track until you get about 12" from the inside of the passenger side bed cap and **stop**. Check to make sure the seal is still long enough to reach the other side. Then proceed to cut the other end at the same angle you did when you started. Pull the rest of the adhesive backing off and force angle cut against the inside rail and push down. Then apply pressure to the entire seal to make sure the adhesion is good.



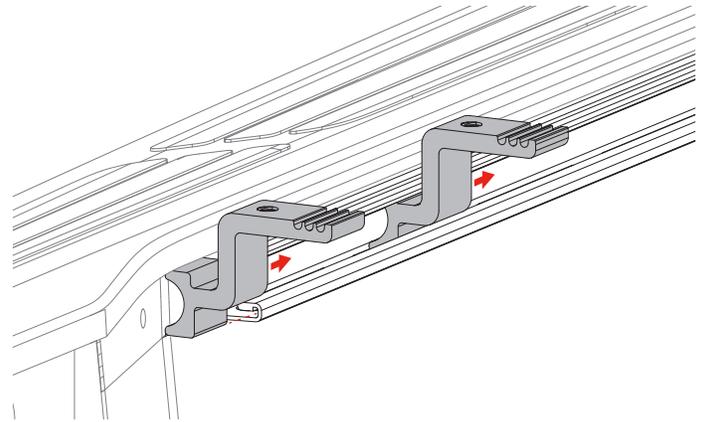
- 3** If cargo rail end caps are present, take off the rear cap positioned at the tailgate end. Remove any tie-downs. Complete these actions for both sides of the bed.



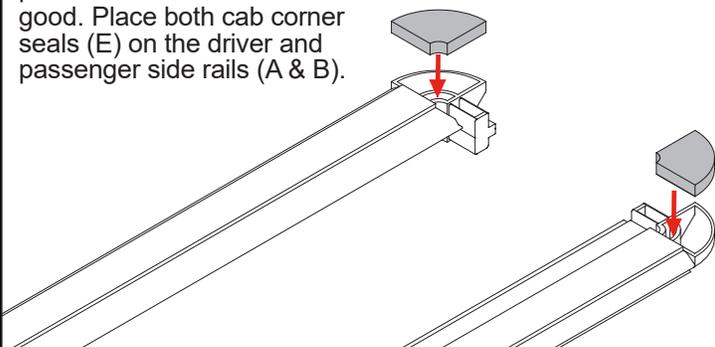
Disassemble clamps (D) as shown. Take care not to misplace clamp hardware.



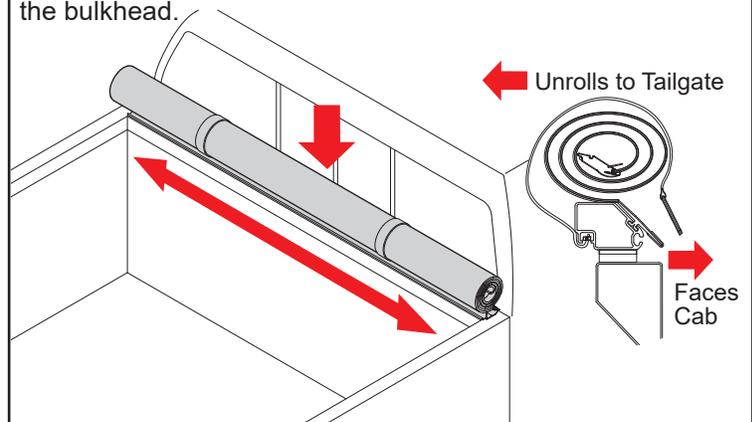
- 4** **Install (3) clamp (D) halves in cargo rail:** Insert three female clamp (D) halves into the cargo rail on both the driver side and passenger side.



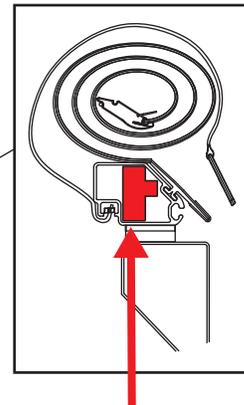
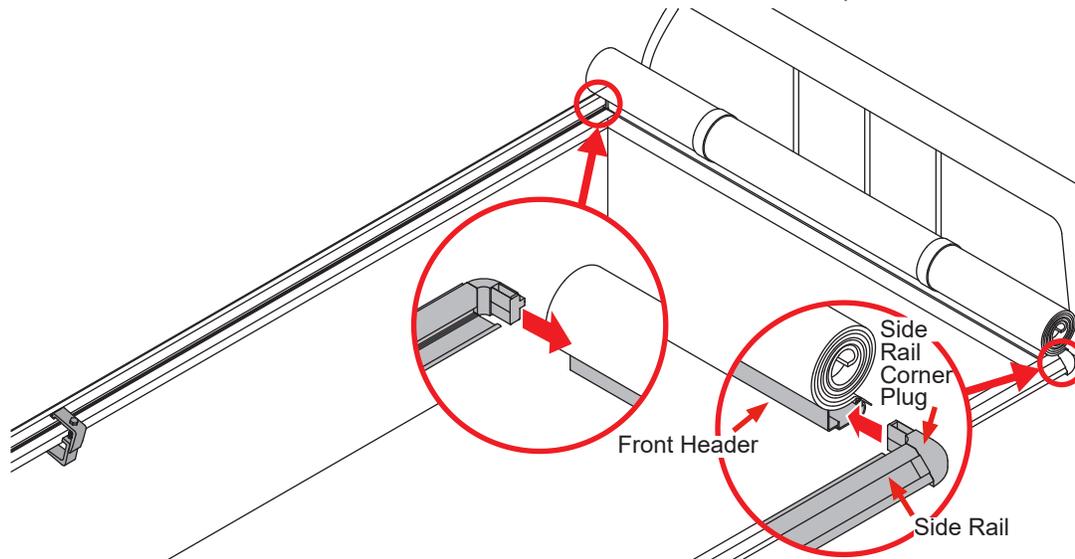
- 5** **Front corner end plug weather seal installation:** Clean the area where the seal will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Then remove cab corner seals (E) from the adhesive backing and apply pressure to the entire seal to make sure the adhesion is good. Place both cab corner seals (E) on the driver and passenger side rails (A & B).



- 6** **Positioning the cover assembly (C) over the front bulkhead:** Position the cover assembly (C) near the truck's bulkhead, adjacent to the cab. Ensure that the cover assembly is oriented as depicted and is parallel to the bulkhead.

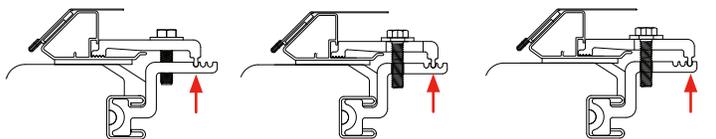


**7 To place the side rails:** Place the side rails (A & B) onto the truck bed rails and insert the side rail corner plugs into the front header, take care so the rails do not fall off of the truck and scratch paint.



**NOTE:** Insert side rail into the red shaded area of header guide.

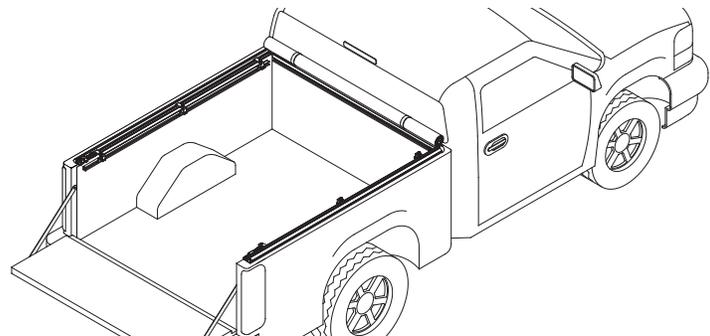
**Installing clamps (D):** Each clamp is designed with three alignment grooves. Refer to steps 10 thru 14 in how to install the clamp with proper alignment position. Each side rail will require three clamps.



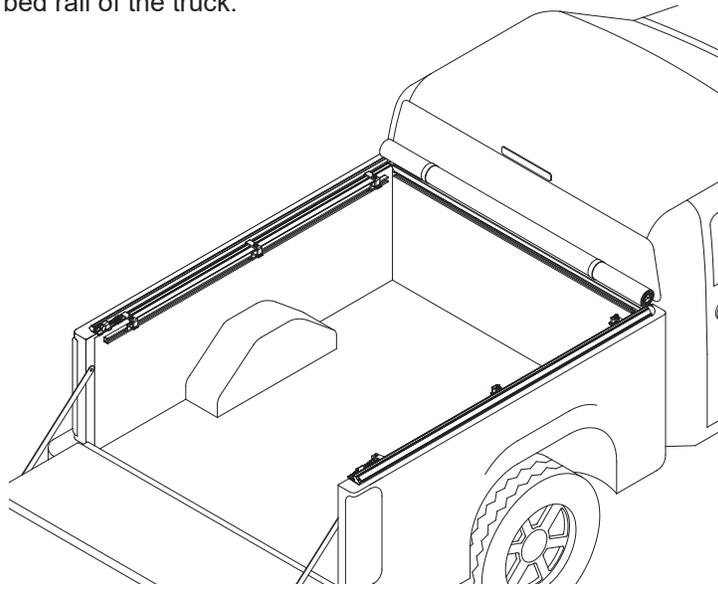
**Cab clamp** shown in the inner groove.

**Middle clamp** shown in the middle groove.

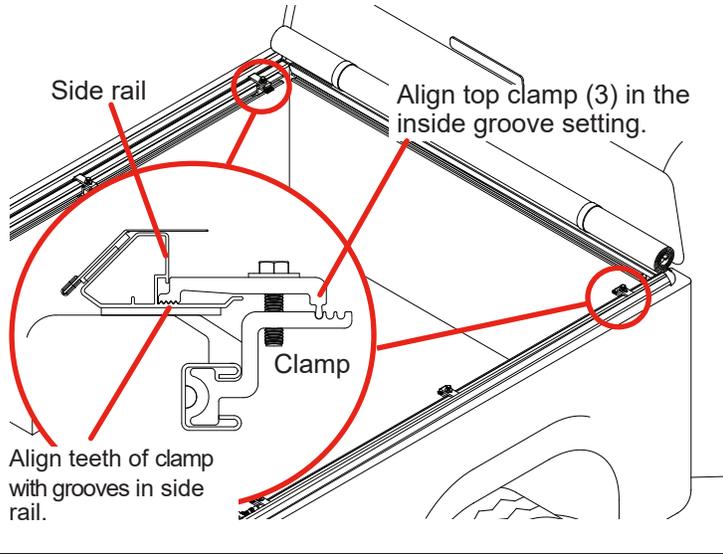
**Tailgate clamp** shown in the outer groove.



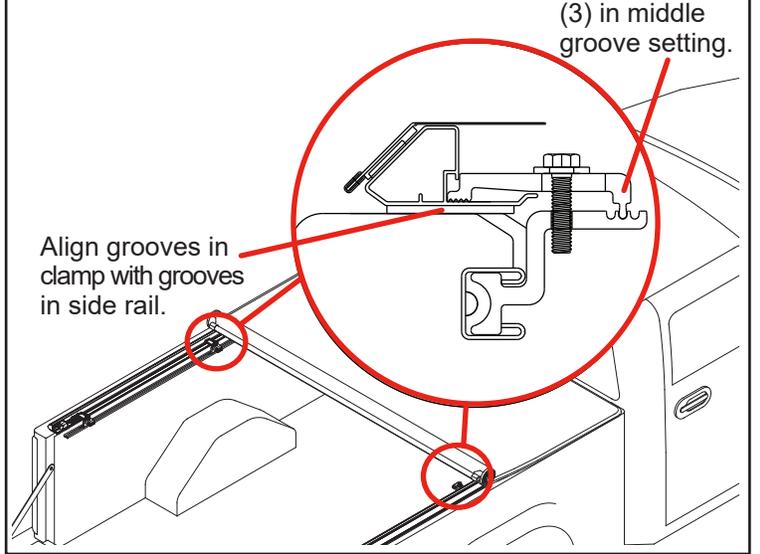
**8 Reassemble and space the clamps (D) evenly:** Once assembled, evenly space each clamp along the bed rail of the truck.



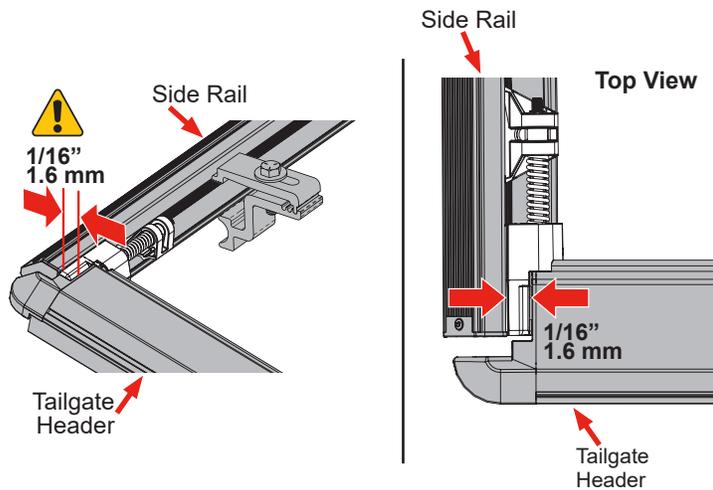
**9 Positioning of clamps (D) at the cab:** The front clamps will use the inner groove to properly position the side rails at the front of the truck bed.



**10 Positioning middle clamps (D) :** The middle clamps will use the middle groove to properly space the side rails in the middle of the bed.

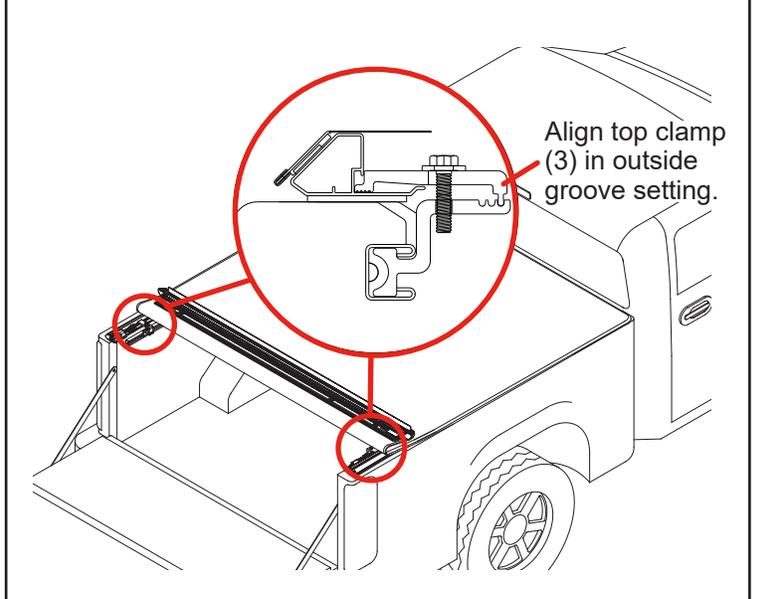


**11** Unroll the cover assembly (C) towards the tailgate. Check that the side rails are centered on the truck bed.  
**NOTE:** that the spacing between the tailgate header and the side rails is 1/16" or 1.6 mm per side.

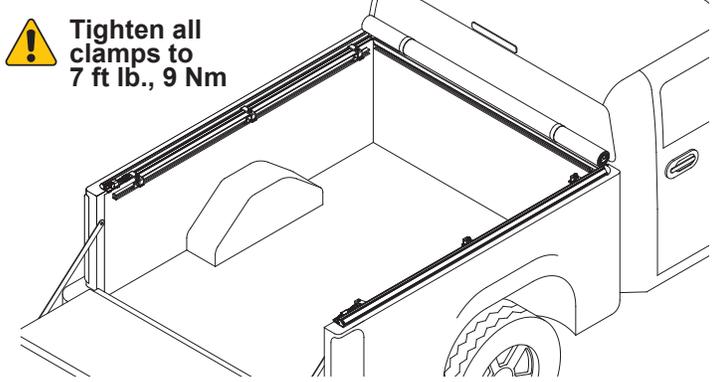


**NOTE:** The fabric is not shown for clarity.

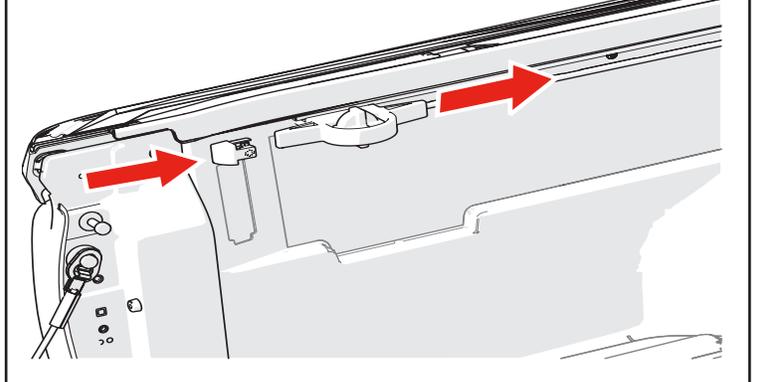
**12 Positioning of clamps (D):** The clamps positioned near the tailgate will use the outer groove.



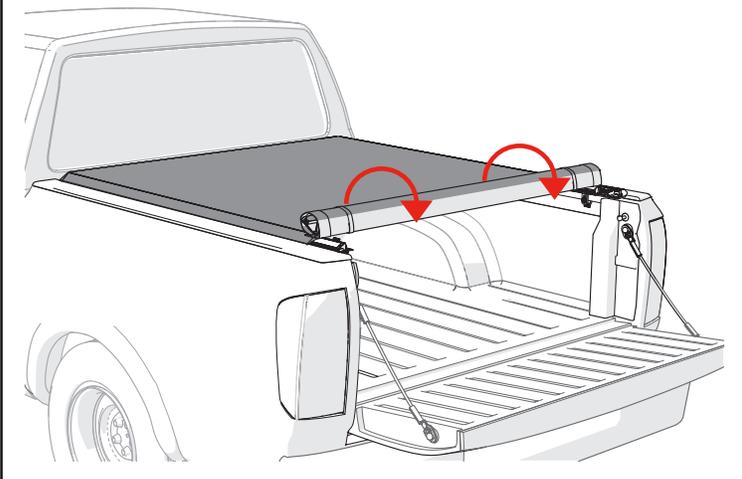
**13 Secure the clamps (D):** Roll the cover back to the front. After positioning the clamps correctly and connecting them to the side rails, securely tighten the clamps in position. Ensure that the clamps are tightened sufficiently to hold the side rails firmly in place.



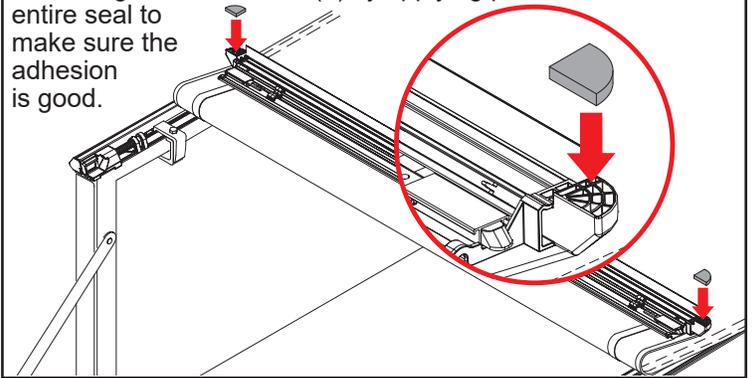
**14** Reinstall any tie-down cleats and the end cap on both sides of the truck bed. **NOTE:** The tie-down cleats do not need to be inserted from the end of the cargo rails. They can be inserted at any location in the cargo rail. Review your trucks owners manual.



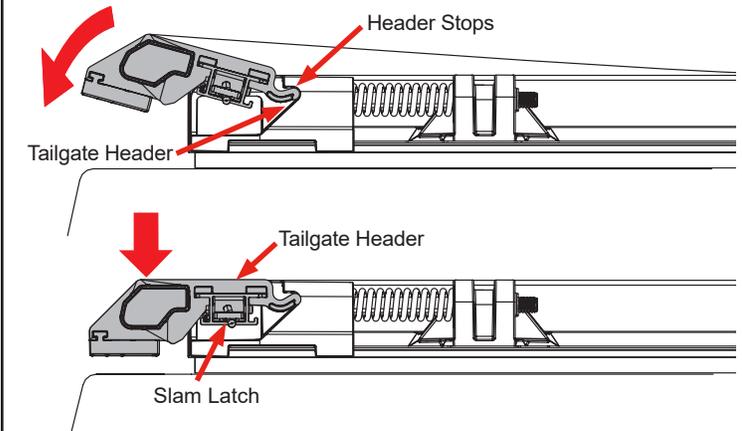
**15** Unroll the cover (C) towards the tailgate.



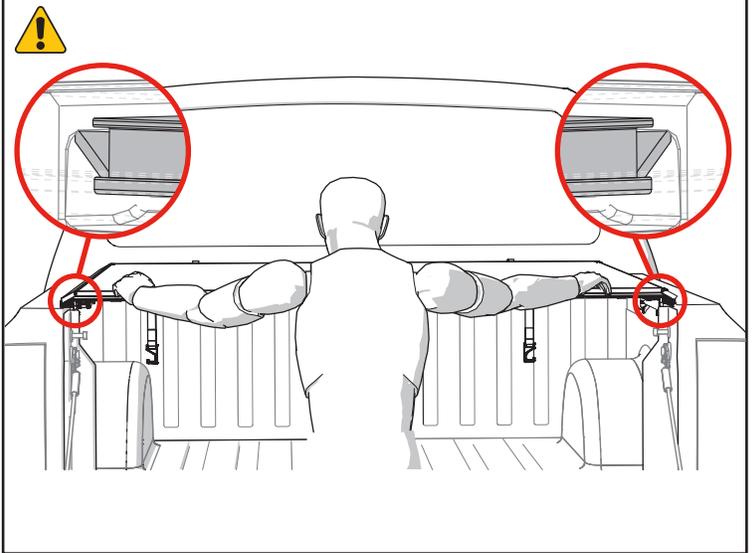
**16** Fold back the cover (C) at the tailgate and clean the area where the seal will go with soap and water to remove dirt and debris. Then clean the area with isopropyl alcohol to remove wax or grease and to evaporate any remaining water, allow the surface to dry. Remove the adhesive backing and install tailgate corner seals (F) by applying pressure to the entire seal to make sure the adhesion is good.



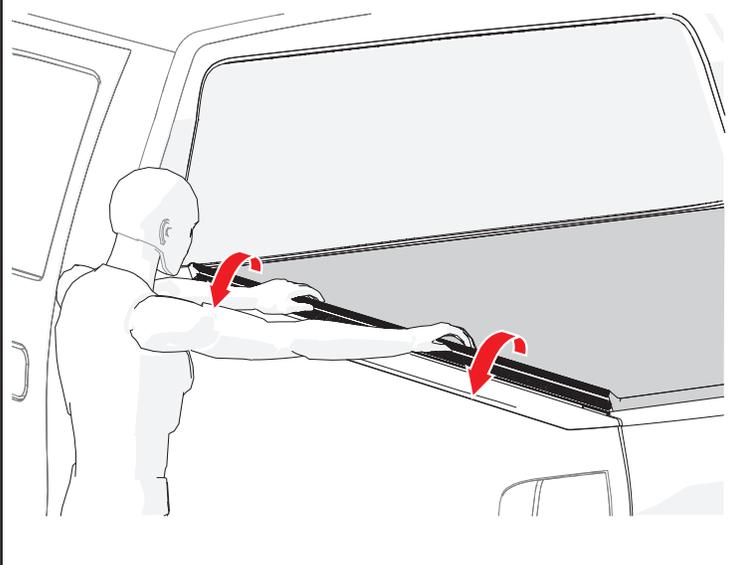
**17** **Closing and latching down the rear header:** With the tailgate open and the cover (C) unrolled, hook the tailgate header into the header stops on both sides of the truck. Push the tailgate header down until the latches on both sides engage with the tailgate header. A clicking sound will indicate a secure attachment.



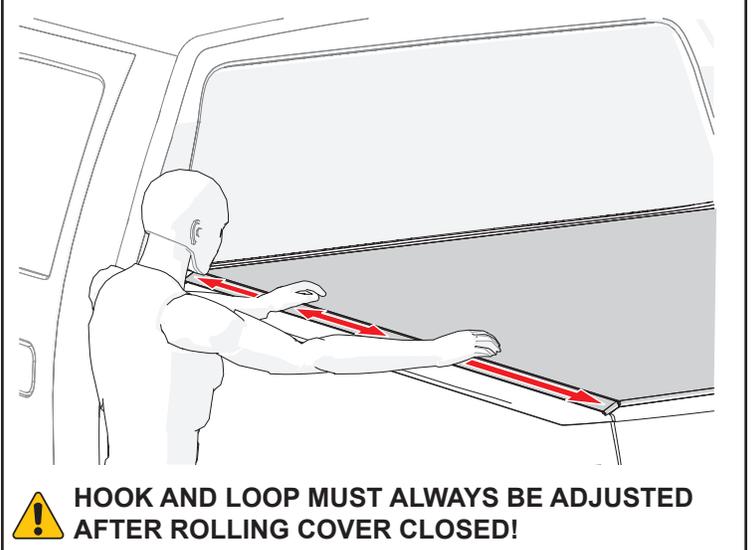
**18** **NOTE:** Use two hands when closing cover to make sure the slam latches are fully engaged on both sides.



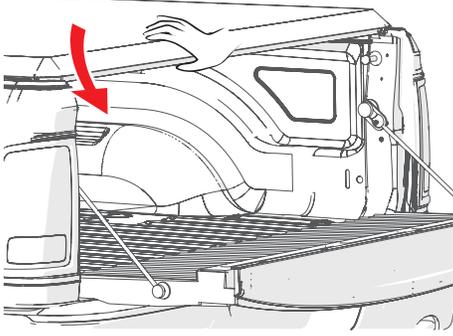
**19** **Adjusting the cover (C):** Once the cover is closed, grab the fabric flap and evenly pull it over the hook track engaging the loop to the hook.



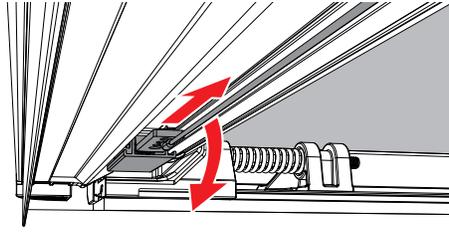
**20** **Engaging the hook and loop:** With both sides of the hook and loop engaged, use the palms of your hand to firmly push the loop strip into the hook track. Do this to both driver and passenger sides. **You are ready to drive with the cover (C) in the closed position.**



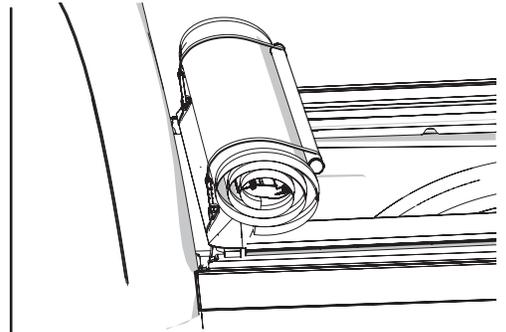
## OPENING THE COVER



Grasp the tailgate header before releasing the slam latches.



With the tailgate open, pull cord downward on one side to disengage both slam latches from both sides.



Roll up the cover (C). Do not disengage the hook and loop fasteners before rolling the cover. **Always secure the cover at the front with both retainer straps.**



**YOU ARE READY TO DRIVE WITH THE COVER IN THE OPEN POSITION.**



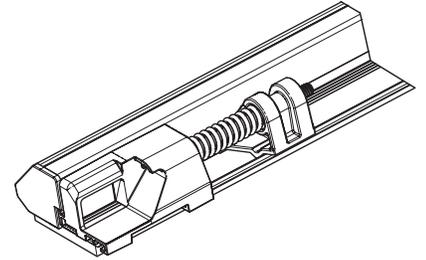
## PRE-SET TENSION CONTROL

There is no need to adjust cover tension. The latch assembly is already factory set to the correct tension amount. **Any modification done to the latch will void the warranty.**

To keep the cover (C) taut, periodically check the hook and loop and re-stretch the cover fabric across the bed.

Periodically clean the hook and loop and latch with high-pressure water to remove dirt and dust for continued ease of operation.

**NOTE:** The cover may appear looser or relaxed in cool and cold conditions and tighter in warm and hot conditions.



## **SAFETY INSTRUCTIONS**

- DO NOT place objects on or against cover or framework.
- DO NOT tie cargo to truck bed cover framework.
- DO NOT attempt to drive with the cover in the partially open position.
- DO NOT operate the vehicle with objects on top of the cover.
- NEVER allow children or pets to occupy the pickup box while the cover is closed.
- Cover is not airtight. Special care is required to keep cargo clean and dry.
- Tonneau covers won't prevent theft of contents inside the truck box.
- If the cover is going to be rolled open for an extended amount of time, periodically re-roll the cover and secure the retainer straps to ensure the cover doesn't rest against the cab of the truck.
- A fully rolled cover in the open position must always be secured with retainer straps.

## **TROUBLESHOOTING TIPS**

### **WRINKLES ON THE VINYL FABRIC AFTER ROLLING COVER CLOSED**

- Pull the vinyl fabric taut from each side. For best results, the help of a second person pulling on the opposite side is preferable.

### **WIND LIFTS UP THE EDGE OF THE VINYL FABRIC**

- Make sure to engage the hook and loop on the driver and passenger side rails after closing the cover. This may need to be done periodically when taking long trips.

### **VINYL FABRIC FLUTTERS EXCESSIVELY WHEN DRIVING**

- Make sure hook and loop fasteners are set.

### **SNOW AND ICE ACCUMULATION ON THE VINYL FABRIC**

- Use a broom or brush to remove loose snow and ice. DO NOT use sharp or pointed tools to remove snow and ice.
- Direct sunlight will help melt snow and ice off the fabric.

### **TONNEAU COVER WILL NOT LATCH**

- Make sure the side rails are spaced properly per step 11.
- Make sure the rails are spaced evenly, front to back.
- The latches need to move in and out freely. Lubricate if needed. Refer to step 17.

### **VINYL FABRIC HAS SHIFTED TOO FAR TO ONE SIDE**

- Unlatch the cover at the tailgate, release the hook and loop along both sides, go to the shorter side of the tarp and tug. The fabric will slide in the aluminum headers. Pull-on the shorter side until the tarp appears centered on the whole system. Latch the cover and secure the hook and loop down both sides. Repeat if more adjustment is needed.

## **COVER CARE AND MAINTENANCE**

- Clean with mild automotive soap and water. A soft bristle brush may be used. Do not use vinyl conditioners because they will shrink the vinyl. The cover can be cleaned in a car wash.
- It is recommended that you periodically check that the cover is securely attached to your truck bed. Inspect the clamps and front corners to ensure they were properly installed and have not come loose during operation.
- It is recommended that you periodically inspect and service the rear latch closure. Clean away any excess dirt or grime.
- Covers that are used frequently or are subject to vibrations and impacts from rough roadways may require adjustment.

## **FAQ**

### **WHY IS MY COVER HOLDING WATER AFTER IT RAINS?**

Water pooling on the cover is normal because our cross bows are not arched. Since they are designed to sit flat some water may accumulate on the top of the cover. Once you drive your truck, the water will shed from the cover. Make sure to retighten the hook and loop fasteners along the length of the bed.

# LIMITED FIVE-YEAR WARRANTY

## WARRANTY COVERAGE

This truck bed cover is warrantied against defects in materials or workmanship as follows. This warranty is void if the product has been damaged in an accident, or due to neglect, unforeseeable use, improper installation, improper servicing, or other cause not arising out of defects in material or workmanship.

### LIMITED FIVE-YEAR WARRANTY ON HARD PARTS

All hardware included with your truck bed cover, including rails, clamps and bows carry a limited warranty for five (5) years from the original date of purchase, subject to the terms below.

### LIMITED FIVE-YEAR WARRANTY FOR FABRIC

The fabric on your truck bed cover carries a limited warranty for five (5) years from the original date of purchase, subject to the terms below.

## WARRANTY IS NOT TRANSFERABLE

The warranty is to the initial owner purchasing the truck bed cover and it is not transferrable to a subsequent end user. Proof of purchase may be required to enforce these warranty rights.

## WARRANTY CONDITIONS

Failure to follow these warnings and care instructions will void the warranty:

- Clean with mild automotive soap and water only.
- Do not use conditioners that contain silicone or petroleum.
- The tonneau cover must be secured at all points when the vehicle is in motion. When not fully closed with the rear latch engaged the cover must be completely rolled up and secured at the cab with both provided retainer straps attached. Do NOT drive with the bed cover in a partially open position.
- Cargo should not contact the tarp at any point. Protrusions in the tarp will stress the vinyl fabric. Cargo may also shift while traveling causing it to press against the vinyl fabric and damage it.
- Do NOT tie cargo to truck bed cover framework.
- Check rail clamps for tightness after a week of driving following the installation of the cover and periodically thereafter.
- Do NOT roll the cover into the rear cab window. Do NOT stow the cover against the cab of the truck.
- If the cover is going to be rolled open for an extended amount of time, periodically re-roll the cover and secure the retainer straps to ensure the cover doesn't rest against the cab of the truck.
- Before opening, the cover must be free of all foreign materials including snow and ice.
- Do NOT tow your vehicle from the rear with the cover on your vehicle. If towing from the rear is required, the cover MUST be removed from the vehicle and properly stored.

## WARRANTY PERFORMANCE

If all warranty conditions are met, a defective truck bed cover, tarp, or hardware component will either be repaired or replaced (at our option). We reserve the right, for any warranty, to substitute a newer model of bed cover having similar form and function, to offer a warranty discount on an entire replacement system, and/or provide remedies other than those mentioned in this document.

## WARRANTY PROCESS

A Return Material Authorization number must be obtained from our Customer Service Department prior to returning any product. We may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement under this warranty.

This warranty gives you specific legal rights. As an owner, you may also have additional rights and remedies under the laws of your state.

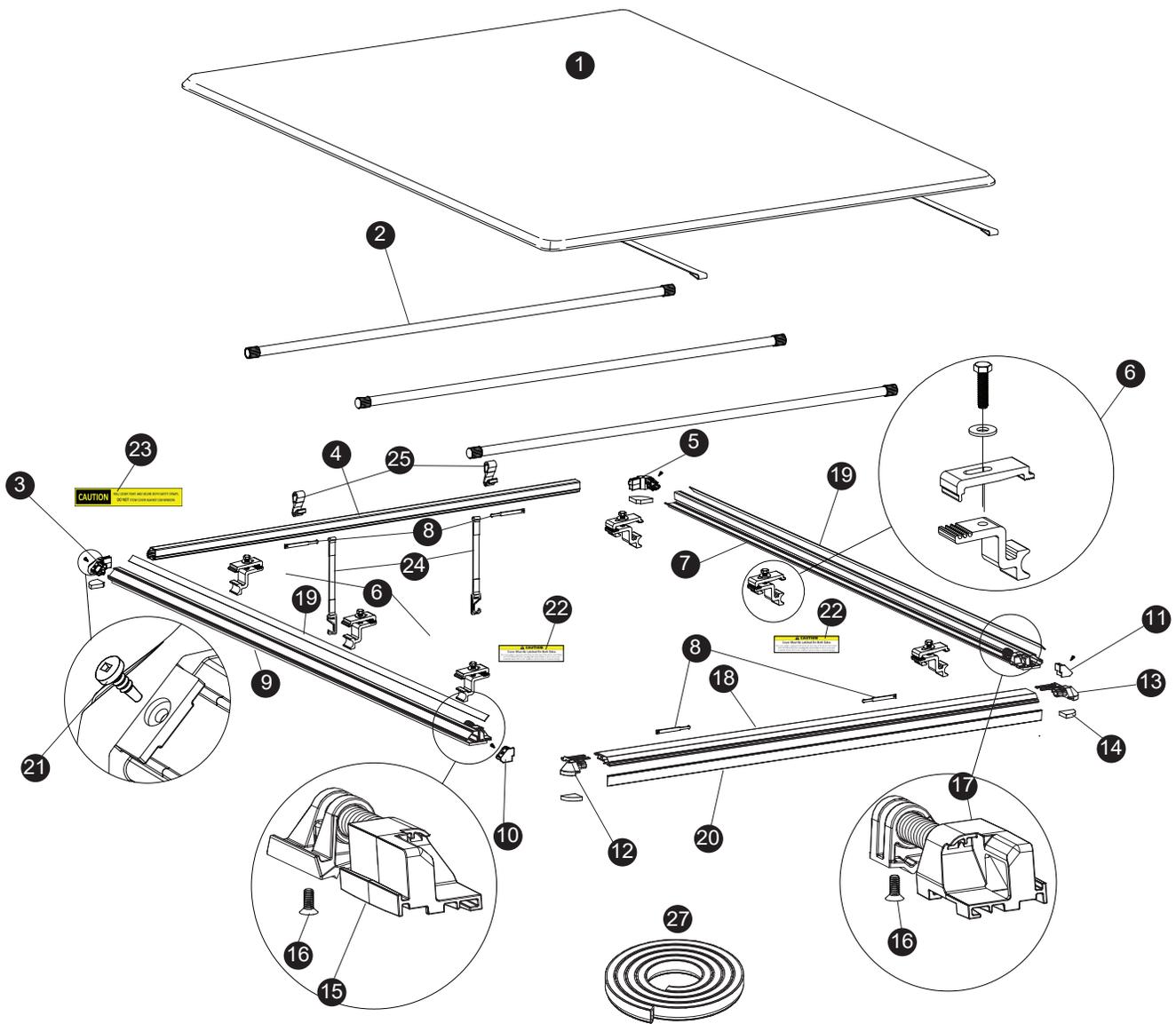
## WARRANTY REGISTRATION

Warranty registration must be on file and/or proof of original purchase (detailed and dated receipt) required for warranty to be effective.

Register online at <https://truxedo.com/warranty>

**REGISTER  
YOUR  
WARRANTY  
ONLINE**





### TRUXPORT REPLACEMENT PARTS

1	*	Cover (Vinyl Only)	14	1703568	Four Corners Weather Seal
2	*	Bow	15	1119157	Complete Latch Assy, Driver's Side
3	1705421	Corner Plug	16	1703560	Flat Head Cap Screw
4	*	Cab End Header	17	1119158	Complete Latch Assy, Passenger's Side
5	1705420	Corner Plug	18	*	Tailgate Header
6	1704597	Clamp Assembly (6)	19	*	Hook Fastener
7	*	Passenger's Side Rail	20	*	Rear Header Seal
8	1116028	Retainer Clips	21	1705629	Self-Drilling Screw, Square Head 6-20 X 3/8"
9	*	Driver's Side Rail	22	1703750	Decal Dual Latch
10	1705422	End Plug Driver's Side	23	1705142	Decal Do Not Stow Cover Against Cab Window
11	1705423	End Plug Pass. Side	24	*	Retainer Strap
12	1707053	Large Rear Header End Plug Driver's	25	1706209	Retainer Loop
13	1707052	Large Rear Header End Plug Pass.	26	1119269	Slam Latch Replacement Kit (Not Shown)
			27	1117842	Bulb Seal

\* Please specify length or make and model of vehicle.