

**6312111**  
2015 GMC Sierra  
2500/3500 HD



**6312111**  
2015 GMC Sierra  
2500/3500 HD

## 2015 GMC Sierra 2500/ 3500 HD Torch Series LED Grille Insert

### TOOLS REQUIRED:

Flat Head Screwdriver  
Phillips Screwdriver  
Cutting Wheel  
10mm Socket  
Ratchet & Extensions  
3/6" Drill Bit  
Drill

### PARTS LIST

10- #8 screw 3/4"  
8- #8 flat nuts  
2- Lower Mount Tabs  
2- 1"x1/4" fender washer  
2- flange speed nut  
1- small X-Metal logo  
2- 6-32 flange nuts

### NOTE:

- We recommend painting all areas exposed behind grille black prior to installing for best results.



**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

### Step 1

Open hood and remove the 12 plastic push clips securing the plastic radiator shroud to the radiator core. Carefully use a flat head screwdriver to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed. (Fig 1)



### Step 2

Using your 10mm socket and ratchet remove the four (4) 10mm bolts securing the upper grille assembly to the radiator support. (Fig 2)



**6312111**  
2015 GMC Sierra  
2500/3500 HD



**6312111**  
2015 GMC Sierra  
2500/3500 HD

### **Step 3**

Gently lift the top of grille assembly up while pulling back at the same time. Depress the four (4) release tabs located on the inside of the factory grille assembly with your flat head screwdriver. Firmly grasp the grille pulling away from the vehicle to remove it. (Fig 3)



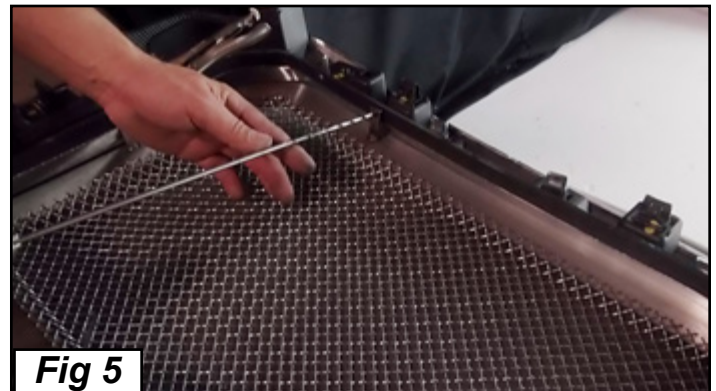
### **Step 4**

Using a cutting wheel carefully cut away the center section of the grille assembly. Afterwards use a file or sandpaper to clean up any sharp or jagged edges. (Fig 4)



### **Step 5**

Flip grille face down and place billet grille into grille opening. Align the tabs to the inner grille shell. Carefully drill a 3/16" hole, use the pre drilled holes on the grille tabs as guides. (Fig 5)



**6312111**  
2015 GMC Sierra  
2500/3500 HD



**6312111**  
2015 GMC Sierra  
2500/3500 HD

**Step 6 “DENALI HD ONLY”**

Secure the grille assembly with the screws and U nuts.  
(Fig 6)



**Step 6 “STANDARD HD”**

Secure the grille assembly with the screws and U nuts.  
The outer tabs use the grille brackets and additional screws to secure to the inner grille shell as shown. (Fig 6)



**Step 7**

Your installation is now complete. Reattach the grille/ bumper assembly back to the vehicle in reverse order of removal. Make sure you reconnect all disconnected wiring harness and reattach all clips and screws. Wire the LED Light Bar via our optional wiring harness kit (part# 639HAR1) or custom wiring harness. Light bars are installed flush with the grille from the factory. This may or may not be ideal for each light depending on the configuration of your vehicle and its options and or modifications. To adjust the angle of your Light Bar, rotate the Light Bar to adjust the angle, then tighten the hardware once the desired angle is achieved (please be careful not to over tighten the mounting hardware or scratch the finish of the grille). It is best to adjust the angle with the vehicle on level ground with lights facing a wall, garage door or other solid barrier. We recommend checking from a distance of 25'. (Fig 7)



**6312111**  
2015 GMC Sierra  
2500/3500 HD



**6312111**  
2015 GMC Sierra  
2500/3500 HD

## 2015 GMC Sierra 2500/3500 HD OEM Emblem Installation Kit

**TOOLS REQUIRED:**

10mm Wrench  
Locking Pliers

**NOTE: Factory Emblem is not supplied with grille kit.**



**Step 1**

Remove the OE emblem from the factory grille by depressing the tabs securing the emblem to the grille. (Fig 1)



**Step 2**

Break off all mounting tabs from the back of the emblem, leave just the two exposed plastic studs. (Fig 2)

**Step 3**

Position emblem in center of grille and secure with washers and nuts.(Fig 3)



**Step 4**

Your Installation is now complete. (Fig 4)

