# **6311211**2014 Chevrolet Silverado 1500



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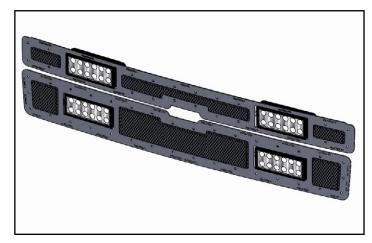
# **2014 Chevrolet Silverado 1500**Torch Series LED Light Grille 2pc Replacement

#### TOOLS REQUIRED: 10mm Wrench or Socket

Flat Head Screwdriver Ratchet & Extensions Small Saw or Razor Blade

#### **PARTS LIST**

- (1) Torch Series Upper Grille
- (1) Torch Series Lower Grille



PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at tech@trexbillet.com to verify fitment or assist with tech questions. All other inquires can be directed to info@trexbillet.com. In the event you do not have internet access please call 1-800-287-5900.

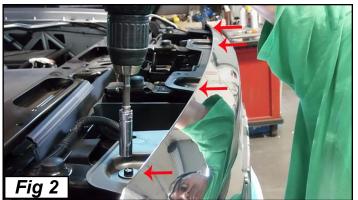
## Step 1

Open hood and remove the 12 plastic push clips securing the plastic radiator shroud to the radiator core. Carefully use a flat head screwdriver to release the clip up, you can now remove the clips. Once all clips have been removed the plastic radiator shroud can be removed. (Fig 1)



# Step 2

Remove the four 10mm upper bolts securing the factory grille shell to the radiator support. (Fig 2)



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### Step 3

Remove the four 10mm upper bolts securing the lower section of the factory grille assembly. Two are located in the middle and once bolt on each opposite corner. (Fig 3)



### Step 4

Remove the two 7mm bolts securing the lower section of the factory grille assembly to the front fender. Two are located in the middle and once bolt on each opposite corner. Repeat on opposite side. (Fig 4)



# Step 5

The front grille assembly can now be removed from the vehicle. With the help of an assistant on the opposite side gently tilt the grille assembly up while pulling away from the vehicle at the same time. The assembly is held in place by compression clips. You can now carefully place the grille face side down for the installation of you T-REX Grille (Fig 5)



# Step 6

With your grille laying face down remove the rubber intake seal by removing the fourteen 7mm bolts. (Fig 6)



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### Step 7

Remove the factory upper and lower grille inserts by using your flat head screwdriver to depress the tabs securing the inner grille too the grille assembly. Work your way around the entire grille assembly and remove the inner grille. (Fig 7)



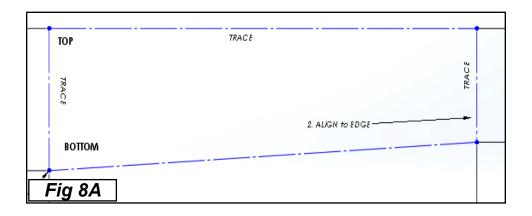
## Step 8

Use the template below (Fig 8A) to trim a small section of plastic on the right hand side of the intake seal. (Fig 8)



# **Trimming Template**

Template shown to full scale (4.5x1.25x1)



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### Step 9

Install the upper and lower Torch Series Grille replacements into the factory grille. The Torch Series Grille slide over the factory grille tabs securing the grille in place. (Fig 9)



## Step 10

Your installation is now complete. Reattach the rubber intake seal and grille assembly back to the vehicle in reverse order of removal. Make sure you reconnect all disconnected wiring harness and reattach all clips and screws Wire LED Light Bar via our T-Rex optional wiring harness kit (part# 639HAR1) or custom wiring harness. T-Rex recommends Torch Grilles be wired with our optional wiring harness kit (part#639HAR1). Light bars are installed flush with the grille from the factory. This may or may not be ideal for each light depending on the configuration of your vehicle and its options and or modifications. To adjust the angle of your Light Bar, rotate the Light Bar to adjust the angle, then tighten the hardware once the desired angle is achieved (please be careful not to over tighten the mounting hardware or scratch the finish of the grille). It is best to adjust the angle with the vehicle on level ground with lights facing a wall, garage door or other solid barrier. We recommend checking from a distance of 25'. Your installation is now completed. (Fig 10)

