

**55934**  
**08-12 TOYOTA**  
**LAND CRUISER**



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**UPPER CLASS SERIES BUMPER GRILLE**

**Tools Required:**

Phillips / Slotted Screwdrivers  
8mm, 10mm Socket  
Needle Nose Pliers

**Part List:**

2 Upper Class Series Bumper  
4 6-32 Nylon Lock Nuts  
2 Custom Brackets

**Read and understand instructions before attempting installation**

**Step 1.** Remove the factory motor cover by removing the factory clips. Remove the bolts from the top of the grille. Remove all remaining clips and remove the grille. Once the grille is removed from the vehicle; remove the upper seal on the grille. This seal is used to seal the grille and hood.

**Step 2.** Locate the new grilles. Insert the grille into the bumper area. From behind the grille place the custom bracket onto the studs. Place a nylon lock nut onto each stud (1). Repeat this process on the other grille insert.



**Step 3.** Making sure that the grille is centered; tighten down all the hardware. Re-place the upper motor cover. Some of the holes on the top plate should line up with holes in the factory motor cover and utilizes the factory clips. ***Thanks for purchasing your T-REX grille, 03-26-08***