

55284
06-09 CHEVY
TRAILBLAZER SS



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UPPER CLASS SERIES MESH BUMPER – 3 PC
(Includes center bumper and 2 PC side vents for bumper)

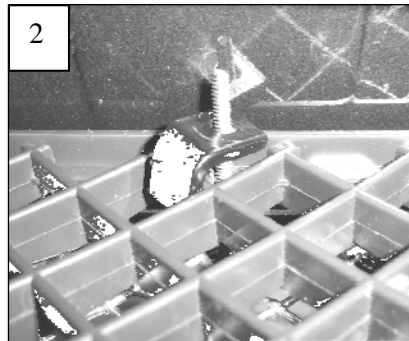
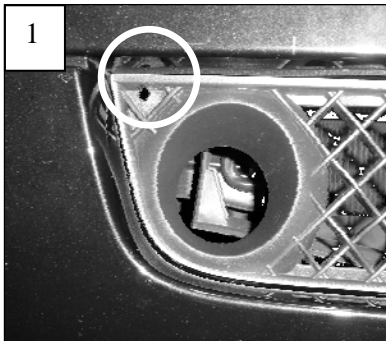
Recommended Tools:

3/16" Socket or Nut Driver
Flathead screwdriver
Phillips screwdriver
Drill & 3/16" Drill Bit

Parts List / Hardware:

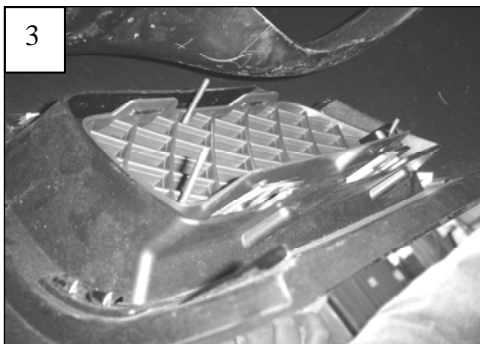
1 Mesh Bumper (Center)
2 Side Mesh Vent Insert (Right & Left)
9 1/2" X 1/2" L Brackets
11 6-32 Nylon Lock Nuts
11 #10 Flat Washers

Read and understand instructions before attempting installation



Step 1

Center the center bumper grille in place; mark a hole for the corner mounting studs (on each end). Drill two 3/16" mounting holes and re-insert overlay (1). From the back of the bumper; install a flat washer and nylon lock nut on each stud. Install a L bracket, flat washer and nylon lock nut on center stud along the top (2); then install one on each remaining lower stud. Center the grille; tighten the hardware.



Step 2

Test fit the side vents in place; re-center one side. From the rear of the bumper, use three L brackets, flat washers and nylon lock nuts to secure in place (3). Make sure the L brackets wrap around the factory mesh inserts. Check alignment and tighten hardware. Repeat process for opposite side.
Thank you for purchasing a T-Rex Billet Grille. 11/1/06.

