

# 25947

10-13 TOYOTA  
4RUNNER



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### Billet Bumper

#### TOOLS REQUIRED:

Socket and Ratchet Set  
Flathead/Phillips Screwdrivers

#### PARTS LIST

(3) 2" Flange Brackets  
(3) 1 1/2" Screws  
(3) 6/32" Nylon Lock Nuts  
(1) Billet Bumper

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION. Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquires can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

#### Step 1 Radiator Cover Removal

Press in the center portion of the thirteen plastic pop clips on the top of the radiator cover with a flat screwdriver to release them (Fig 1). Lift the radiator cover from the engine compartment (Fig 2).

#### Step 2 Billet Grille Installation

Take the billet grille and insert it into the factory bumper opening (Fig 3). Take the three 2" screws and insert them through the billet bars (Fig 4) and the small square tabs with a hole in the center that are welded onto the back (Fig 5) of the billet grille. From behind the billet grille take the 2" Flange Brackets and reach behind the billet and slide the flange bracket on to the screw you just installed, the bent ends of the flange bracket will be facing the front of the vehicle (Fig 6). Reinstall the radiator cover. Installation complete.



Fig 1



Fig 2



Fig 3

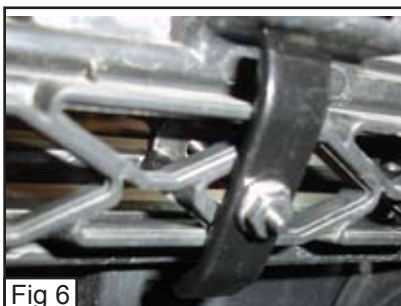


Fig 6



Fig 5



Fig 4