

# BUMPER INSERT

## (Will not work with speed sensing cruise control)

**Tools Required:** 

Phillip Screwdriver Slotted Screwdriver

#### Hardware / Parts List:

1 Billet Insert (7 Bars)

2 #8 x 1 Screws (#6 Head)

- 2 #8 U-Nuts
- 2 1.5" J Hook Brackets

## Read and understand instructions before attempting installation

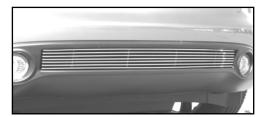


### <u>Step 1</u>

It is not necessary but may be easier to remove the top grille to install the bumper insert. Here is how you remove the factory grille. Remove the four plastic fasteners along the top using a Phillips screwdriver. There are two black plastic retaining fasteners on each end of the grille. Use a slotted screwdriver to twist the fasteners; Pull the grille forwards and release the molded clips along the bottom of the grille. Push the grille from behind to remove.

## Step 2

Slide the U-Nuts onto the J Hooks (aligned with the holes). Insert a screw into the tabs welded to the rear of the bumper insert. Start to thread the J Hooks/U-Nuts onto the screws.



### Step 3

Center the billet into the bumper opening. Make sure the J hooks wrap around the vertical plastic bars molded into the opening. Tighten the hardware down until the billet is held firmly in place. *Thank you for purchasing your T-Rex billet grille.* T-Rex Truck Products Inc. 3/8/05