

25696

**03-04 LINCOLN
NAVIGATOR
BILLET BUMPER
HORIZONTAL**



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Tools Required:

Large Flat Screw Driver
Sharp Chisel
Phillip Screw Driver
Drill - 1/8" Drill Bit

Parts List:

1 - Billet Bumper Insert (10 Bars)
4 - #8 x 1 Screws (#6 Heads)
4 - #8 "U" Nuts

Read and understand instructions before attempting installation

Step 1

You must remove the factory bumper insert. Start at the top and pry down on the top of the plastic insert (be careful not to scratch the paint) about 4" from either end. You will see the head of a plastic push-in fastener that holds the insert to the bumper cover. There are four of these holding the plastic insert in. Use your chisel to shear the head off the fastener (you may also use a fastener removal tool or flat screw driver to pry it out). Repeat this process on the other side and then the two lowers.

Step 2

Now place the billet insert in the opening with the squared corners of the billet on top. There are two brackets on each end of the insert. You need to drill a 1/8" hole at each bracket. Center the insert and mark each hole. Remove the insert. Drill the four holes in the bumper opening.

Step 3

From the back edge of the bumper opening, insert a "J" nut at each hole so the nut is on the rear of the bumper cover. Set the billet insert in the opening and install a screw at each bracket. Snug the screws down (Do not over tighten). ***Thank You for purchasing a T-Rex billet grille. 3/8/05***