

25656

02-05 FORD
EXPLORER
BUMPER BILLET



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02-05 FORD Explorer BUMPER BILLET

Tools Required:

Phillip Screw Driver
Drill
1/16" Drill Bit

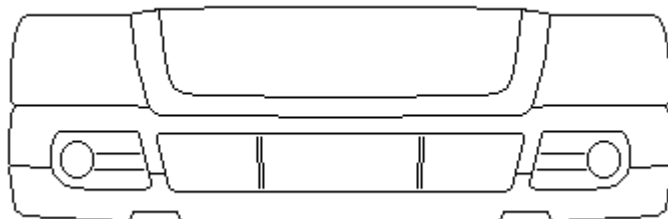
Parts List:

1 Air Dam Insert (11 Bars)
2 #8 x 1 Screw (#6 Head)
2 #8 Flat Nuts

Read and understand instructions before attempting installation

Step 1

This bumper billet fits the Explorer models shown below.



Step 2

Center the billet into the opening. Make sure the two brackets welded to the insert align with the vertical bars in the bumper opening. It may be necessary to slightly bend the brackets by hand so they align properly. Mark each bracket hole to the vertical bars in the opening. Drill a 1/16" hole at each mark.

Step 3

Align the billet with the holes and fasten with the hardware provided. Make sure the screws are tight. *Thank you for purchasing a T-Rex billet grille. 12/27/05*