

**25639**  
**10-11 MAZDA**  
**CX9**



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## **10-11 MAZDA CX9**

### **Bumper Billet Insert 2 Pc.**

#### **TOOLS REQUIRED:**

8mm Socket and Ratchet  
Flathead/Phillips Screwdriver  
1/8" Bit

#### **PARTS LIST**

(1) 2 1/2" Custom Bracket	(3) #14 2" Slotted Hex Head Screws
(5) 2" Flange Brackets	(1) Billet Grille - 2 Pc.
(8) 1 1/4" Screws	(2) Stainless Trims



**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer varied models to each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquiries can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

#### **Step 1**

Loosen the radiator top cover and remove the license plate bracket. There are several plastic pop clips that you can pry up with a flathead screwdriver, two phillips screws and 2 plastic phillips pop clips (Fig 1). Pull the radiator cover up and forward, you can put a small 5-6" piece of styrofoam to hold it open. Remove the under cover from under the front lower area of the vehicle, there are two 10mm bolts, two 8mm bolts and nine phillips screws.

#### **Step 2**

Take the billet grilles and insert them into the openings in the factory bumper. (Fig 2)

#### **Step 3**

Take the six 1 1/4" screws and insert them through the billet bars and the small square brackets with a hole in the center that are welded onto the backside of the billet grilles (Fig 3).



Fig 1



Fig 2



Fig 3

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#### **Step 4**

Take the five 2" flange brackets and the 2 1/2" custom bracket and install the six u-nuts onto them as in (Fig 4). Now reach through the radiator cover area/lower bumper area and install the five flange brackets onto the 1 1/4" screws on the backside of the billet grilles, the bent ends of the flange brackets will face forward (Fig 5), tighten the screws with a phillips screwdriver. The 2 1/2" custom bracket will install on the center screw on the lower billet, you will have drill a 1/8" hole in the plastic bumper where the screw installs (Fig 6). Now you will install the two stainless trims, they will install on the horizontal black plastic strip in the center of the bumper. Place the trims on the corners of the plastic strip and take two 1 1/4" screws and insert them into the holes in the center of the trims. Use a phillips screwdriver to drive the screws into the black plastic strip on the bumper, do not over tighten (Fig 7). Reinstall the hardware in the radiator cover/lower under bumper cover. Reinstall the license plate holder, the clips on the back of the license plate holder will clip into the opening in the billet. Now take the three 2" hex head screws and insert them into the plate holder, the two lower screws just screw into the factory holes, the upper center screw will need a 1/8" hole to be drilled (Fig 8). Tighten the screws and reinstall the license plate. Installation complete.

