



25467
06-08 DODGE
RAM TRUCKS
BUMPER BILLET

# 2006-08 Dodge Ram Trucks Bumper Billet Insert – Full Opening

#### **Tools Required:**

Phillips Screwdriver 9/16" (or 15mm) Wrench / Socket with 6" Extension ½" Wrench / Socket

#### **Hardware / Parts List:**

- 1 Bumper Insert (5 Bars)
- 4 #8 x 1" Screws (#6 Head)
- 4 #8 U-Nuts
- 2 Short Z Bracket
- 2 Long Z Bracket
- 2 1/4-20 Bolts, Nuts, Washers

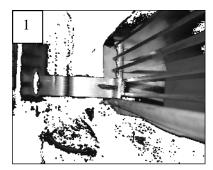
## Read and understand instructions before attempting installation

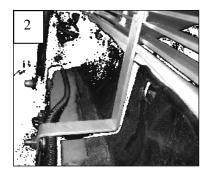
### Step 1

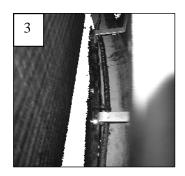
This billet insert is designed for the new style 2006 Dodge Ram bumper fascia (shown below). Open the hood and remove the factory tow hooks with a 9/16" (or 15mm) wrench / socket. Attach the short Z brackets to the inside bolt hole using the factory tow hook bolts (1).

### Step 2

Attach the two longer Z brackets to the bumper as shown; these attach to factory holes along the bottom of the bumper (2 & 3). Use the 1/4-20 bolts, nuts and washers.







## Step 3

Slide a u-nut onto the other end of the mounting brackets. Center the grille into the opening (The small mounting tabs sit towards the bottom of the opening). Attach the grille using the #8 screws.

Thank you for purchasing a T-Rex billet grille. 5/24/06

