

25206
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BILLET BUMPER TOP INSERT

Recommended Tools:

Phillips & Slotted Screwdrivers
10mm Socket or Nut Driver
7/16" Socket or Nut Driver
Needle Nose Pliers

Parts List / Hardware:

1	Billet Insert	2	¼" Flat Washers
2	L Brackets	2	¼" Lock Washers
2	¼-20 Bolts	2	¼" Nuts
2	#8 x 1 ¼" Screws (#6 Head)	2	#8 U Nuts

Read and understand instructions before attempting installation

Step 1

From under side of vehicle; remove the four push in plastic fasteners holding the splash guard. Next remove the (2) plastic fasteners and the plastic sleeves between the holes you will use to mount your new bracket. Install a #8 U-Nut onto the smaller hole in the 'L' brackets (1 - arrow). Insert a ¼ - 20 bolt through the other end of the L brackets. Install the brackets in the factory holes (aligned with the mounting holes on the billet). From under the vehicle; install a ¼" flat washer, lock washer and ¼ - 20 nut on each bolt (do not tighten hardware at this time).



Step 2

Turn one bracket 180 degrees to install the bumper insert. Hold the grille gently with needle nose pliers. Slide the grille into place. Attach the grille to the bracket not turned; attach with a #8 screw. Rotate the other bracket back around and install the second screw. Adjust the grille if needed and tighten the hardware.

Step 3

Re-install the splash guard. *Thank you for purchasing a T-Rex Billet Grille. 7/24/07*