

# **25051**

**07-13 CHEVY  
TAHOE**



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## **2007-13 CHEVY TAHOE** **BUMPER INSERT – 2 PC**

### **Recommended Tools:**

Phillips Screwdriver  
Drill & 1/16" Drill Bit  
18mm Socket & Wrench

### **Parts List / Hardware:**

2 Bumper Insert (Right & Left)  
6 #8 x 1.25" Screws (#6 Head)  
6 #8 Flat Nuts

### **Read and understand instructions before attempting installation**

#### **Step 1**

Identify the right and left billet by test fitting the grilles into the openings. Some vehicles are not equipped with tow hooks; if the vehicle does not have tow hooks; Skip to step 2. Use an 18mm socket / wrench to un-bolt the tow hooks from the frame if equipped.

#### **Step 2**

Center one of the grilles in place. Mark the mounting tabs to the tow hook opening. Re-center the grille. Double check the marks to the mounting tabs. Remove the billet and drill a 1/16" hole at each mark.



#### **Step 3**

Center the grille and use the screws to attach the grille. We have supplied flat nuts to secure the screws from behind the bumper cover. These are recommended so the screws secure properly. Repeat the process on the other billet. *Thank you for purchasing a T-Rex Billet Grille. 8/31/06*