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2014 Ram 2500 4WD
2013 - 2014 Ram 3500 4WD
Heavy Duty OEM
Steering Stabilizer
Installation Instructions

REQUIRED TOOL LIST:

- Safety Glasses
• Metric / Standard Wrenches & Sockets
• Torque Wrench

Before beginning the installation, thoroughly & completely read these instructions. Please refer to the Parts List to insure that all parts & hardware are received prior to the disassembly of the vehicle. If any parts are found to be missing, contact SKYJACKER® Customer Service at 318-388-0816 to obtain the needed items. If you have any questions or reservations about installing this product, contact SKYJACKER® Technical Assistance at 318-388-0816.

Component Box Breakdown:

Part #: 7014 / 9014

Table with 6 columns: Item #, Description, Qty, Item #, Description, Qty. Lists components like WHITE STEERING DAMPER, SILVER STEERING DAMPER, RED BOOT, BLACK BOOT, RED BOOT TIE, BLACK BOOT TIE, HYDRO SHOCK DECAL, SILVER STABILIZER DECAL, HARDWARE BAG, and INST SHEET.

Hardware Bag Breakdown:

Part # HB-7014

Table with 6 columns: Item #, Description, Qty, Item #, Description, Qty. Lists hardware items like HOURGLASS 5/8" X 1.5" BUSH, HOURGLASS 5/8" X 1.25" BUSH, ES25 SLEEVE, and ES24 SLEEVE.

Installation:

- 1. Park the vehicle on a level concrete or asphalt surface with the front tires / wheels pointing straight forward.
2. Set the emergency brake & block the rear tires / wheels.

3. Remove the OEM steering stabilizer from the OEM center link bracket & front axle bracket.

4. Insert the supplied longer polyurethane bushing (1.5" Long) & the longer sleeve (1.5" Long) into the shaft end of the new Skyjacker steering stabilizer.

5. Insert the supplied shorter polyurethane bushing (1.25" Long) & the shorter sleeve (1.38" Long) into the body end of the new Skyjacker steering stabilizer.

6. Install the new Skyjacker boot to the new Skyjacker steering stabilizer & secure with the supplied plastic tie.

7. Install the shaft end of the new Skyjacker steering stabilizer to the OEM center link bracket using the OEM hardware. (Photo # 1)

8. Install the body end of the new Skyjacker steering stabilizer to the OEM front axle bracket using the OEM hardware. (Photo # 2)



**Final Notes:**

- After the installation is complete, double check that all nuts & bolts are tight. Refer to the following chart for the proper torque specifications. (Do not retighten the nuts & bolts where thread lock compound was used.)
- Cycle the steering of the vehicle left to right & check all parts for adequate clearance.
- After the first 100 miles, check all of the hardware for the proper torque & periodically thereafter.

<b><u>TORQUE SPECIFICATIONS</u></b>					
<b><u>INCH SYSTEM</u></b>			<b><u>METRIC SYSTEM</u></b>		
<b>Bolt Size</b>	<b>Grade 5</b>	<b>Grade 8</b>	<b>Bolt Size</b>	<b>Class 8.8</b>	<b>Class 10.9</b>
5/16	15 FT LB	20 FT LB	6MM	5 FT LB	9 FT LB
3/8	30 FT LB	35 FT LB	8MM	18 FT LB	23 FT LB
7/16	45 FT LB	60 FT LB	10MM	32 FT LB	45 FT LB
1/2	65 FT LB	90 FT LB	12MM	55 FT LB	75 FT LB
9/16	95 FT LB	130 FTLB	14MM	85 FT LB	120 FT LB
5/8	135 FT LB	175 FT LB	16MM	130 FT LB	165 FT LB
3/4	185 FT LB	280 FT LB	18MM	170 FT LB	240 FT LB

- The above specifications are not to be used when the bolt is being installed with a bushing.

**Seat Belts Save Lives, Please Wear Your Seat Belt.**