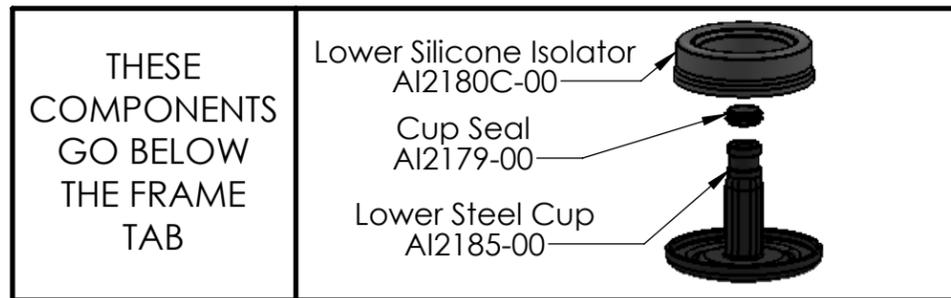
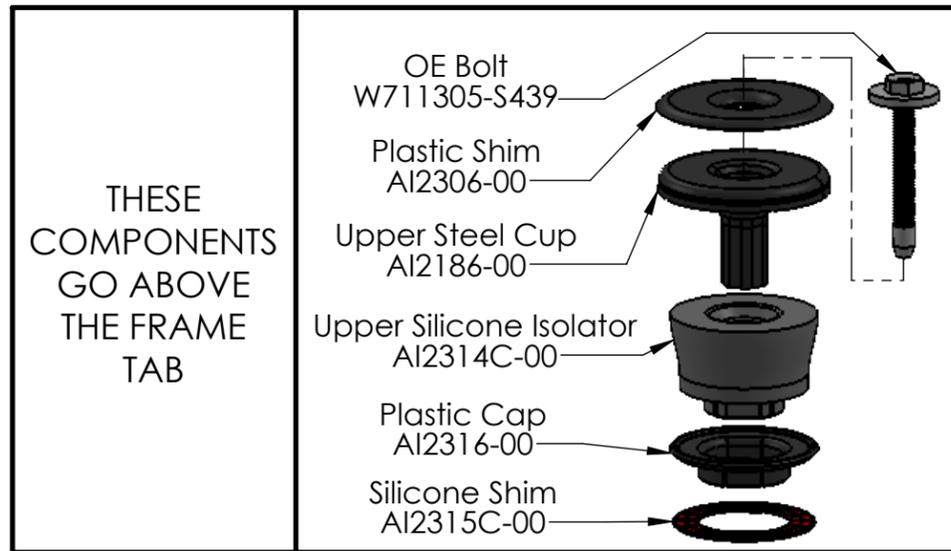
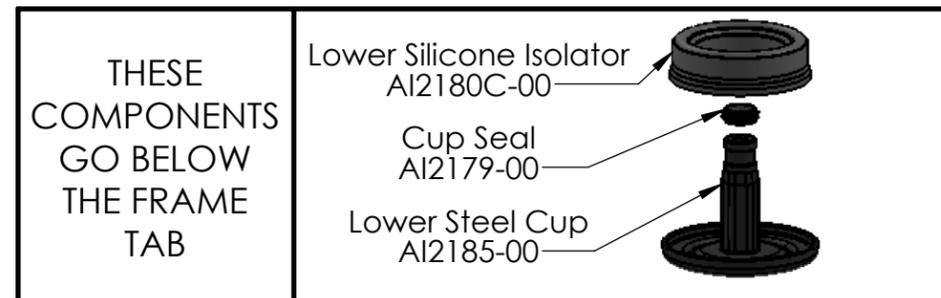
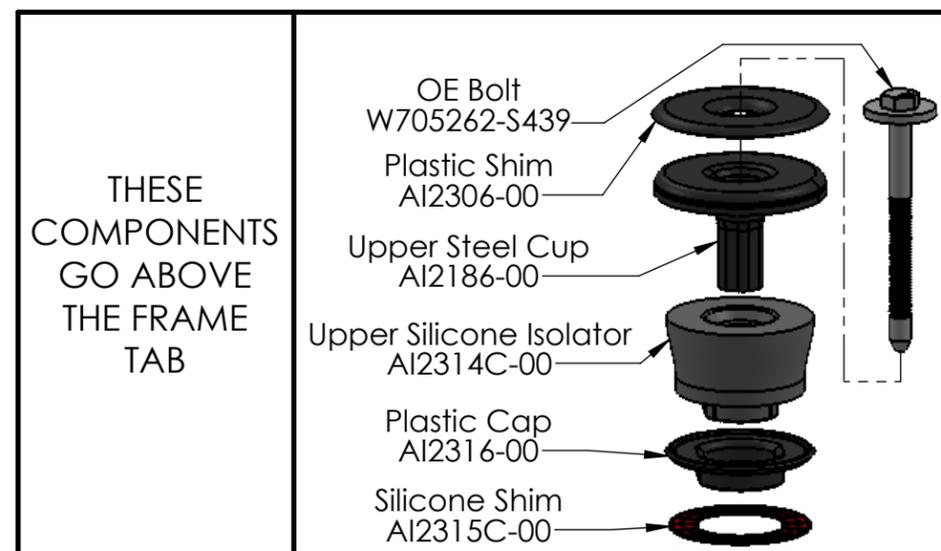


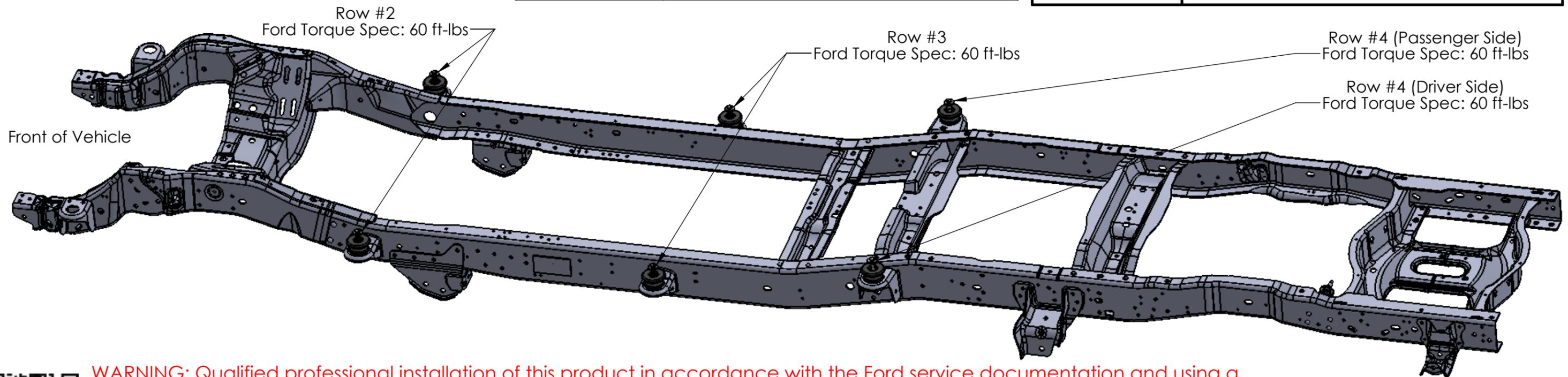
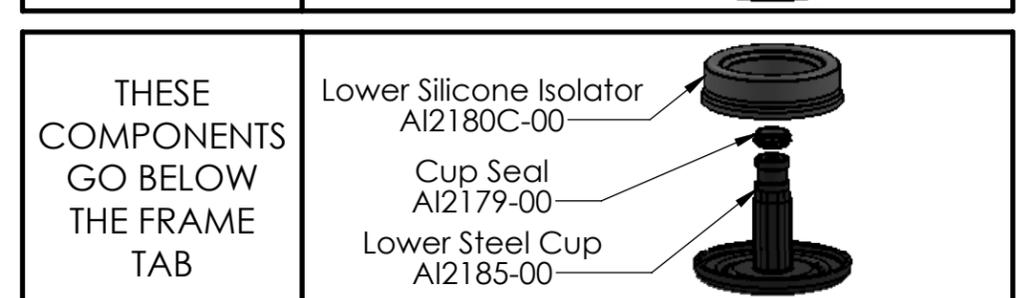
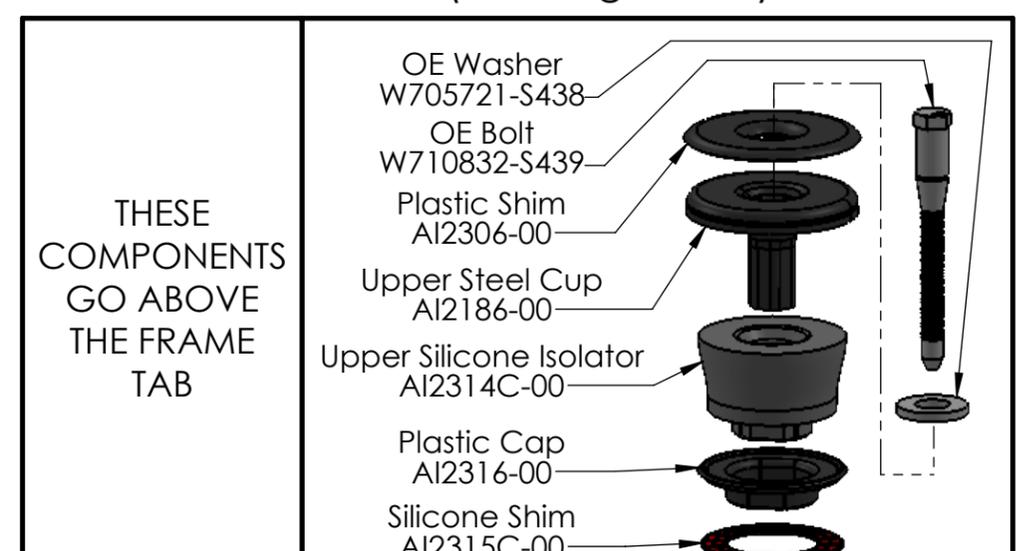
Rows #2 and #3



Row #4 (Driver Side)



Row #4 (Passenger Side)



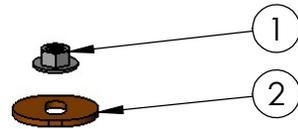
**WARNING:** Qualified professional installation of this product in accordance with the Ford service documentation and using a vehicle lift is required.

Install according to the supplied Ford Torque Spec for the best ride and to avoid damaging your truck. Do not attempt self-installation of this product or use an impact wrench at anytime. Self-installation using a jack or other lifting device could result in personal injury and/or damage to your vehicle. S&B shall not be liable for any loss, damage, including any incidental or consequential damages, fire, explosion, injury, or death as a result of self-installation of this product. The S&B Warranty will be voided if this product is not installed by a qualified professional or if an impact wrench is used. Visit [sbfilters.com](http://sbfilters.com) for warranty and other information.

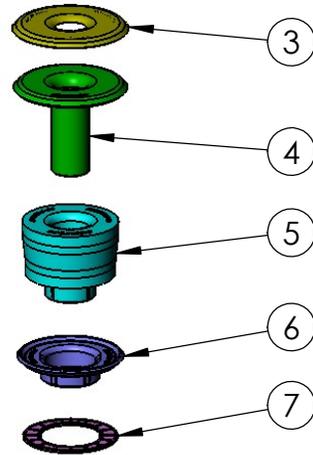


Part Number: 81-1005  
1999-2003 Ford F250-F550  
5.4L, 6.8L, 7.3L, Crew Cab

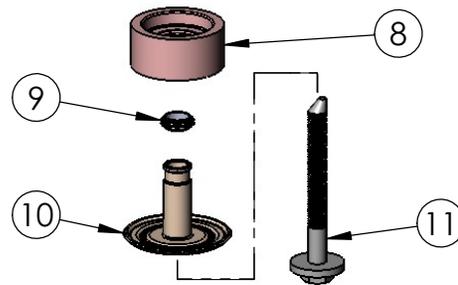
THESE COMPONENTS GO  
INSIDE THE ENGINE BAY



THESE COMPONENTS GO  
ON TOP OF THE BOXED FRAME



THESE COMPONENTS GO  
INSIDE THE BOXED FRAME



| ITEM NO. | PartNo     | DESCRIPTION                                   | QTY. |
|----------|------------|---|------|
| 1        | AI2406-00  | FORD N801995-S436 (M12 LOCKING NUT W/ WASHER) | 1    |
| 2        | AI2405-00  | UPPER WASHER                                  | 1    |
| 3        | AI2404-00  | PLASTIC SHIM                                  | 1    |
| 4        | AI2403-00  | UPPER CUP                                     | 1    |
| 5        | AI2399C-00 | UPPER ISOLATOR                                | 1    |
| 6        | AI2400-00  | PLASTIC CAP                                   | 1    |
| 7        | AI2401C-00 | SILICONE SHIM                                 | 1    |
| 8        | AI2398C-00 | LOWER ISOLATOR                                | 1    |
| 9        | AI2179-00  | CUP SEAL                                      | 1    |
| 10       | AI2402-00  | LOWER CUP                                     | 1    |
| 11       | AI2204-00  | FORD W712879-S439                             | 1    |

TORQUE NUT TO 60 FT-LBS.

INSTALL COMPONENTS IN THE CORRECT LOCATION  
ACCORDING TO THIS DIAGRAM. COMPONENTS  
INSTALLED INCORRECTLY WILL CAUSE CLUNKING  
NOISE AND MAY RESULT IN DAMAGE TO THE VEHICLE.