



OMIX-ADA, Inc.

460 HORIZON DR. SUITE 400 | SUWANEE, GA 30024 | PHONE: 770-614-6101 | FAX: 770-614-6069 | info@omix-ada.com

81630.43

# All Terrain Flares 10-14 Ram 2500/3500

## Components:

- 1. Front Flares (2)
- 2. Rear Flares (2)

### Tools required:

- Utility knife
  - #2 Phillips driver
  - Socket wrench
  - 8mm socket
  - 13 mm Wrench
  - Awl or Similar Pointed Tool
- 6 mm Allen Wrench

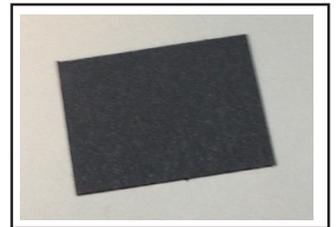


## Hardware List:

1. M8 Socket Head Cap Screw (34 pcs)



5. Plastic Square Tab (4 pcs)



2. M8 Locking Hex Nut (34 pcs)



6. Phillips Head Screw (14 pcs)



3. #10 Screw Clip (4 pcs)



7. M8 Flat Washer (34 pcs)



4. Edge Trim Tool



8. Edge Trim (30 ft.)



**Read all instructions thoroughly before installation.**



OMIX-ADA, Inc.

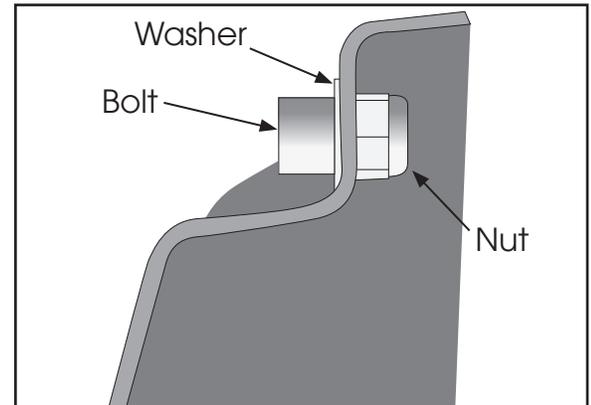


81630.43

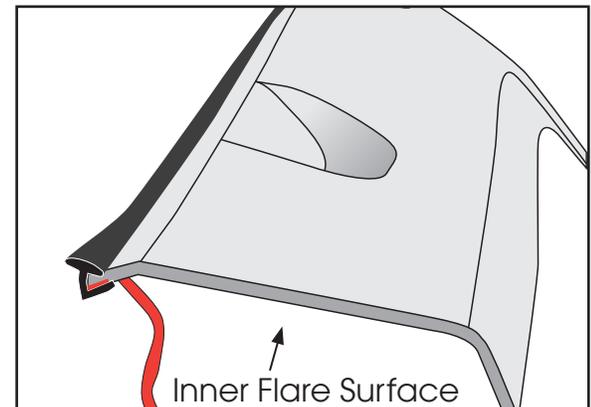
460 HORIZON DR. SUITE 400 | SUWANEE, GA 30024 | PHONE: 770-614-6101 | FAX: 770-614-6069 | info@omix-ada.com

## All Terrain Flares 10-14 Ram 2500/3500

1. Install supplied bolts, washers, and locking nuts into each flare.



2. Clean inside of top lip edge with rubbing alcohol. Install edge trim by removing red vinyl tape covering only a few inches at a time. Applying adhesive side of edge trim to inner side of flare. Install edge trim to the top edge of flare (the edge that contacts vehicle). Do not stretch trim while being applied. Trim excess from ends.



3. Remove four factory installed screws with 8 mm socket wrench. Save factory screws, they can be used in installation. Remove plastic piece at bottom rear of wheel well (2011-2014 only).





OMIX-ADA, Inc.

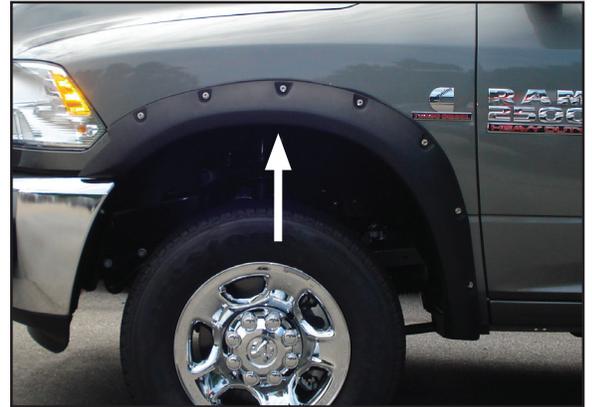


81630.43

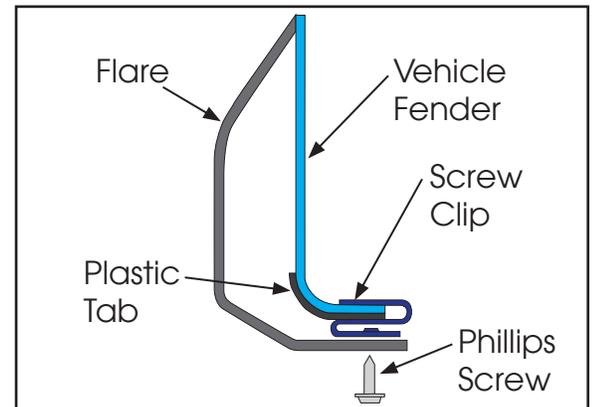
460 HORIZON DR. SUITE 400 | SUWANEE, GA 30024 | PHONE: 770-614-6101 | FAX: 770-614-6069 | info@omix-ada.com

## All Terrain Flares 10-14 Ram 2500/3500

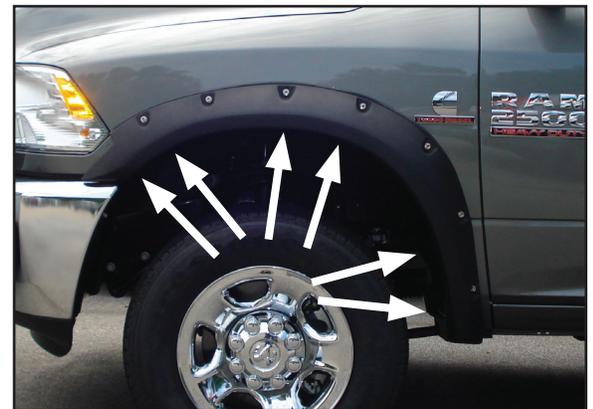
4. Install screw clip in location marked in image. Clip will go over oval shaped hole. See next step for guide on how to install clip.



5. Install plastic tab over hole called out in Step 4. Install Screw Clip over inner lip edge of fender centered over plastic tab. Use awl or similar pointed tool to put hole in plastic tab through Screw Clip hole. Install flare using supplied Phillips Screws. Moderate pressure against the flare may be needed for mounting holes to align.



6. Hold flare to vehicle and start factory bolts into existing holes and Phillips screws into holes covered in plastic tabs and clips. *Do not tighten.* Press firmly on flare and tighten all screws. Complete front flare installation.





OMIX-ADA, Inc.

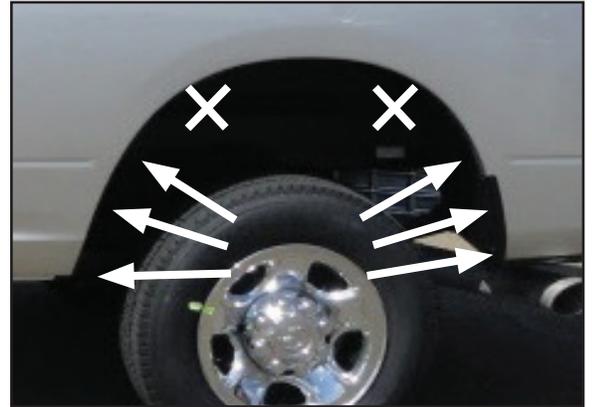


81630.43

460 HORIZON DR. SUITE 400 | SUWANEE, GA 30024 | PHONE: 770-614-6101 | FAX: 770-614-6069 | info@omix-ada.com

## All Terrain Flares 10-14 Ram 2500/3500

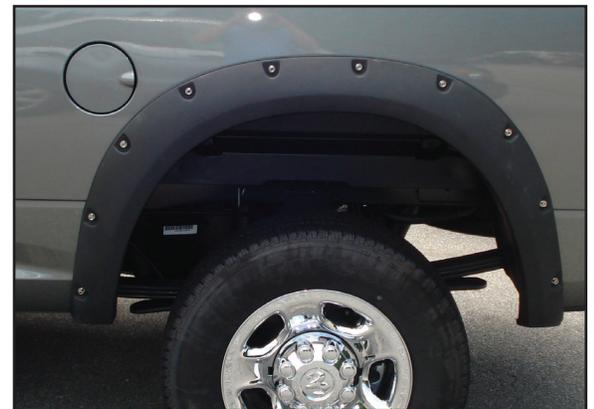
7. Remove six factory installed screws with 8 mm socket wrench. Save factory screws for installation. Do not remove factory screws marked with X's.



8. Install plastic tab over existing factory hole like Step 5. Install Screw Clip over inner lip edge of fender centered over plastic tab. Install flare using supplied Phillips Screws. Moderate pressure against the flare may be needed for mounting holes to align.



9. Hold flare to vehicle and start supplied Phillips screws and factory bolts into existing holes and holes covered in plastic tabs and clips. *Do not tighten.* Press firmly on flare and tighten all screws. Complete rear flare installation.





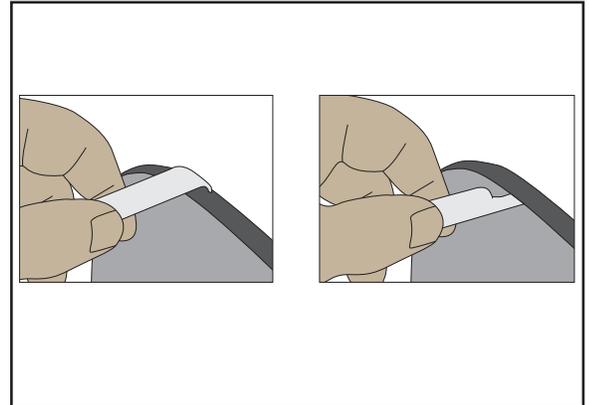
OMIX-ADA, Inc.

81630.43

460 HORIZON DR. SUITE 400 | SUWANEE, GA 30024 | PHONE: 770-614-6101 | FAX: 770-614-6069 | info@omix-ada.com

## All Terrain Flares 10-14 Ram 2500/3500

10. Use supplied edge trim tool to seat edge trim against vehicle with curved end; slide it under trim along vehicle fender. Use flat end of tool to seat trim against flare; slide tool between trim and flare.



### PAINTING:

1. Lightly sand flares with 320 grid sandpaper.
2. Remove all surface contaminants from flares using an approved grease and wax remover.
3. Wipe flares with a tack rag to remove any dust or dirt.
4. Apply two even coats of adhesion promoter to flares. Allow recommended flash time between coats. Let second coat dry for 15 minutes before primer application.
5. Apply an even coat of primer to flare surface (a high build primer is recommended).
6. Paint flares with an automotive grade paint (a flex additive must be added to paint).

#### OMIX-ADA® TECHNICAL SUPPORT

PHONE: M-F 8am - 5pm EST 1-800-449-6649 | EMAIL: techsupport@omix-ada.com

FOR WARRANTY INFORMATION VISIT: [www.Omix-Ada.com](http://www.Omix-Ada.com)