

Components and Hardware:



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| | |
|---------------------------------|---------|
| 1. Rivnut..... | (16) |
| 2. Rivnut Tool..... | (1) |
| 3. Long Allen Head Bolt | (14) |
| 4. Short Allen Head Bolt | (6) |
| 5. Anodized Washer..... | (20) |
| 6. P-Nut..... | (2) |
| 7. Mounting Bracket..... | (2) |
| 8. Short Nylon Spacer..... | (8) |
| 9. Long Nylon Spacer..... | (8) |
| 10. Edge Trim | (276in) |
| 11. U-Nut..... | (2) |
| 12. Female Wire Connector | (6) |

Tools for Installation:

- Utility Knife
- Pneumatic Hand Saw or Metal Hack-saw
- #2 Phillips Drive Bit
- Electric Drill
- #2 Phillips Flat Head Screwdriver
- Socket Wrench
- Socket Set
- Needle Nose Pliers or Vise Grips
- Scratch Awl (Optional)
- Soft Wiping Cloth/Shop Towels
- Safety Glasses

Part # 11641.11

Components and Hardware:

13.



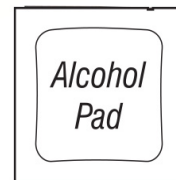
14.



15.



16.



17.



18.



19.



Components and Hardware:

| | |
|--------------------------------------------------------------|-----|
| 13. Round Button Light with Wiring Harness | (2) |
| 14. 1/4" Black Nylon Retainer | (7) |
| 15. 8x20mm Black Nylon Retainer..... | (5) |
| 16. Alcohol Prep Pad | (4) |
| 17. Protective Case, Front Wiring Harness, LH | (1) |
| 18. Protective Case, Rear Wiring Harness, Lower, LH/RH..... | (2) |
| 19. Protective Case, Rear Wiring Harness, Upper, LH/RH | (2) |

Tools for Installation:

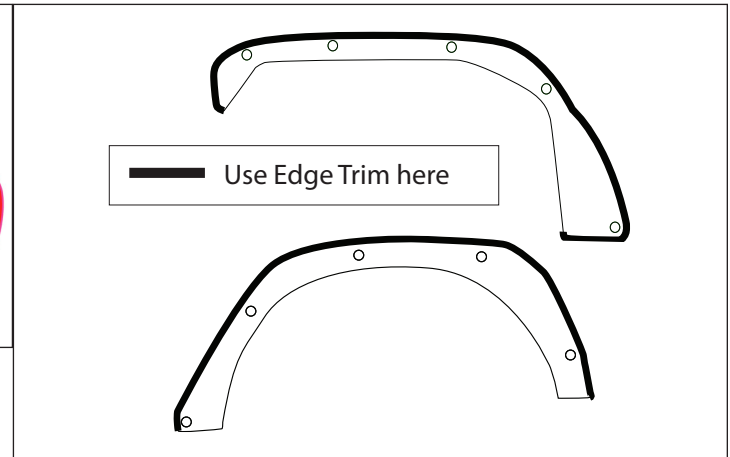
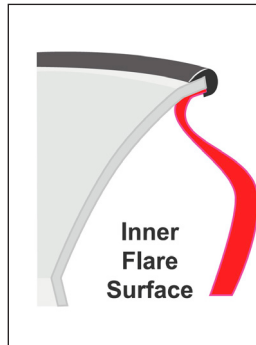
- Wrench
- 5/16" Drill Bit
- Grease Pencil
- Punch

Fender Flare Delete Kit, Gladiator

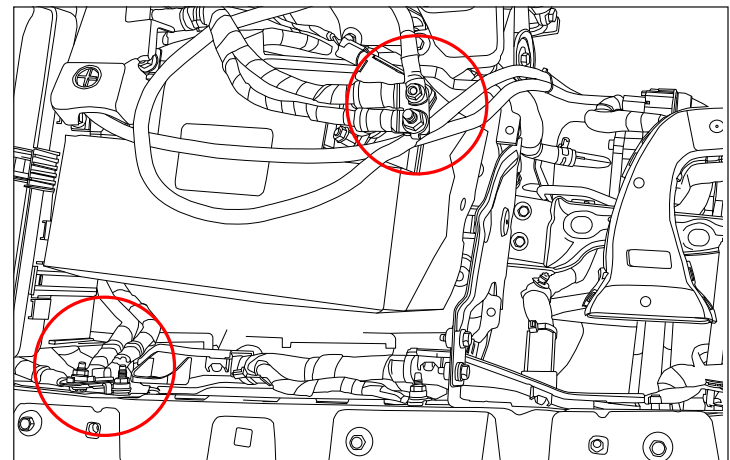
Edge Trim Installation

1. Clean the edge of each fender flare delete.

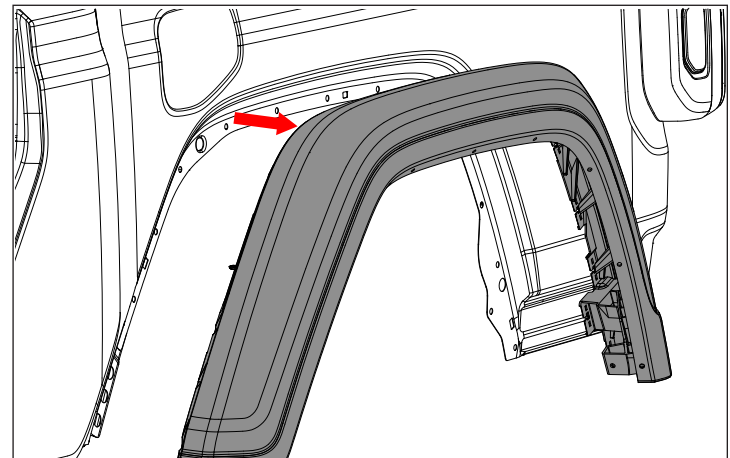
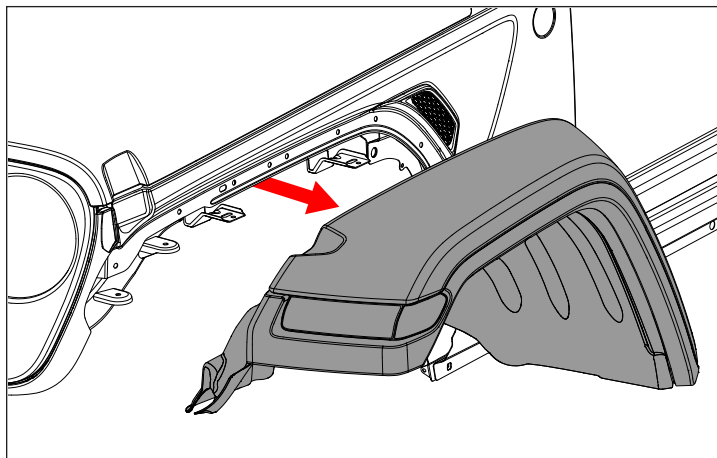
Peel two to three inches of red vinyl backing away from edge trim tape. Applying the adhesive side of the Edge Trim(#10) to the inner side of the flare, affix the Edge Trim(#10) to the top edge of the flare (the portion that comes in contact with the vehicle). Slowly pull the red liner from the trim tape to expose the adhesive to the flare. As the liner is pulled away, press the adhered sided of the gasket against the flare to ensure adhesive contact.



2. Disconnect primary and secondary batteries by removing wire leads from grounding post on fender and negative battery terminal.

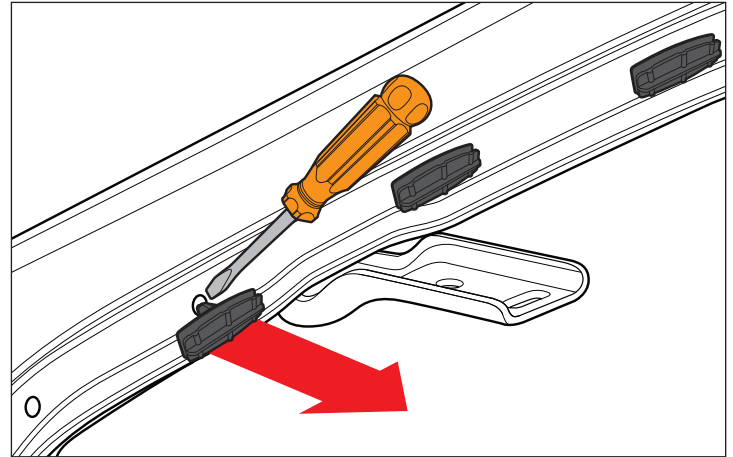


3. Remove front and rear factory fender flares, flare supports, and wheel liner. Disconnect OE daytime running light (DRL) from wire harness. Retain all hardware.

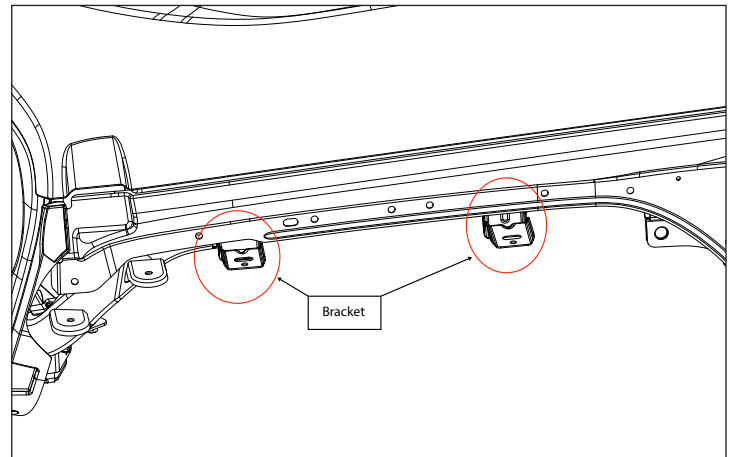


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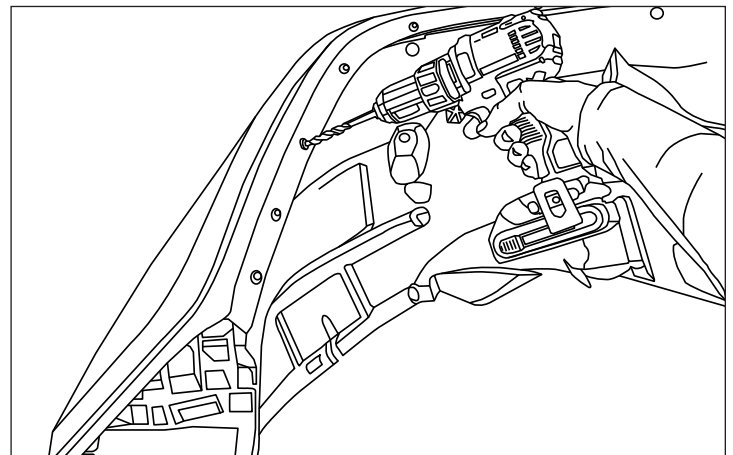
4. Using a clip removal tool, flat head screwdriver, or pry tool, remove any plastic clips still on fender. Thoroughly clean exposed fenders.



5. Use a cutting disk to remove the 2 fender support brackets.

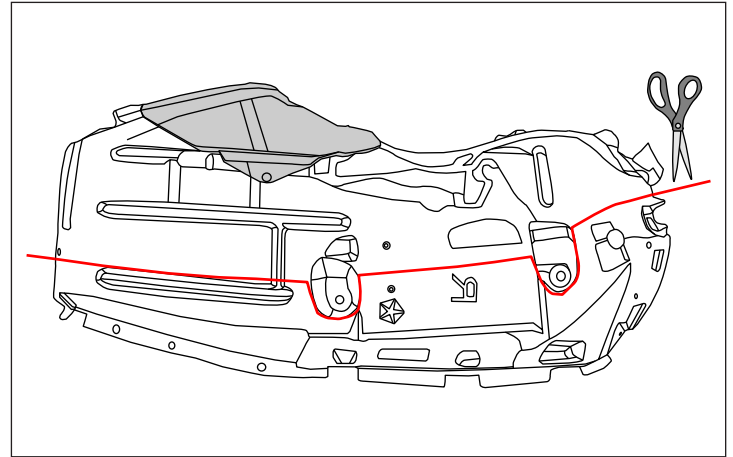


6. **If NOT reinstalling the OE wheel liner, skip to Step 9.** Using punch or drill with 5/16" bit, drill through plastic rivets along edge of flare and OE wheel liner. This will release the wheel liner from the fender flare.

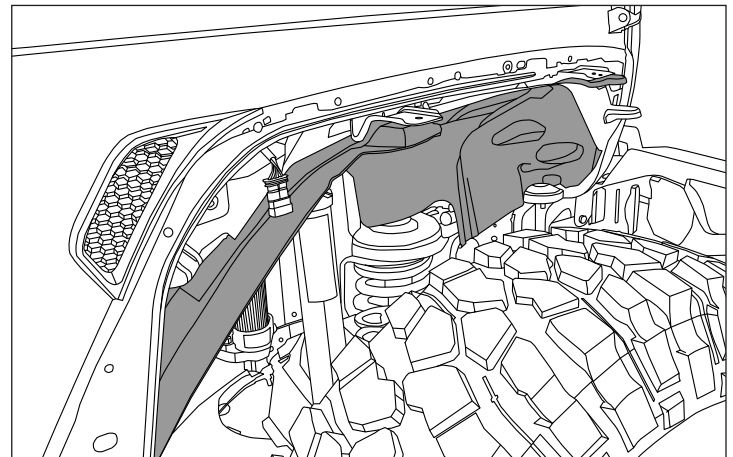


Fender Flare Delete Kit, Gladiator

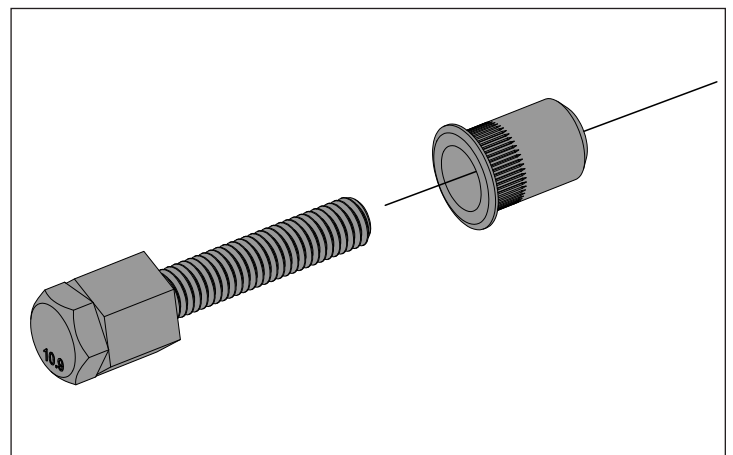
7. Position OE front wheel liner on vehicle. Using Jeep body as a guide, mark portion of front wheel liner protruding from vehicle body. Remove the wheel liner from the vehicle, then using a dremel, or other suitable cutting device, trim the OE front wheel liner along marked lines.



8. Reusing OE push rivets and hardware, reattach OE front wheel liners.

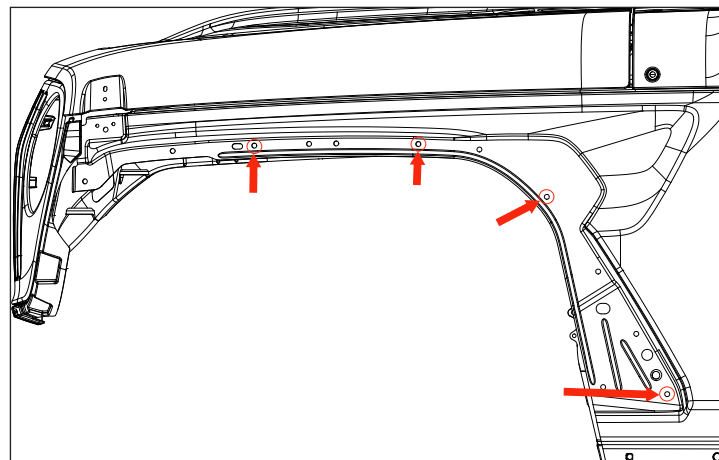


9. Place a Rivnut(#1) on the provided Rivnut Tool(#2).



Fender Flare Delete Kit, Gladiator

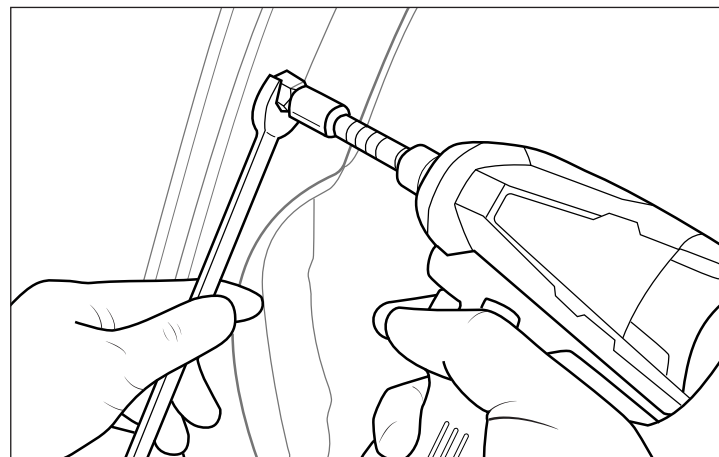
10. Note (4) locations where Rivnuts(#1) will be installed in front fender area.



11. Insert rivnut in fender hole.

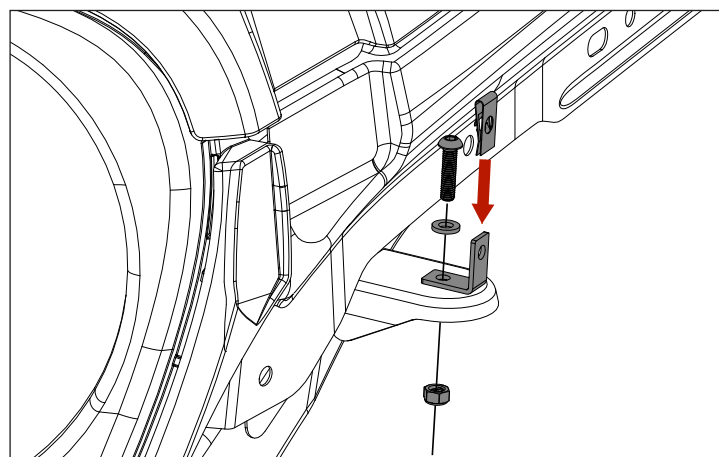
Using a wrench to hold Rivnut Tool(#2) in place, install Rivnut(#1) in place on fender using an 11/16" socket. The Rivnut(#1) will expand to secure itself in place. **NOTE:** Use of impact driver recommended for Rivnut(#1) installation.

Remove Rivnut Tool(#2). Repeat for remaining holes.



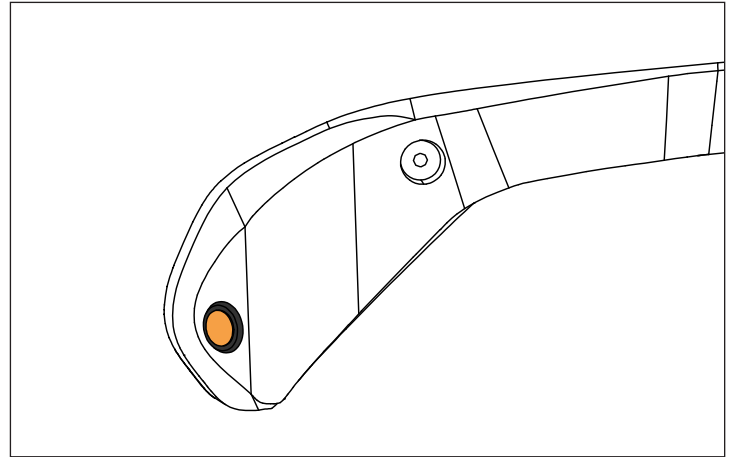
12. Install Mounting Bracket(#7) on fender support using 1 Short Allen Head Bolt(#4) with 1 Anodized Washer(#5) and 1 P-Nut(#6). Align Mounting Bracket(#7) facing outward and tighten P-Nut(#6).

Install 1 U-Nut(#11) onto the Mounting Bracket(#7).



Fender Flare Delete Kit, Gladiator

13. Push Round Button Light(#13) through the hole on the front of the fender delete.



14. Wiring the light.

1. INSTALL FEMALE CONNECTOR(#12) ONTO BLACK WIRE.

INSTALL FEMALE CONNECTOR(#12) ONTO WHITE W/ BROWN TRACER WIRE.

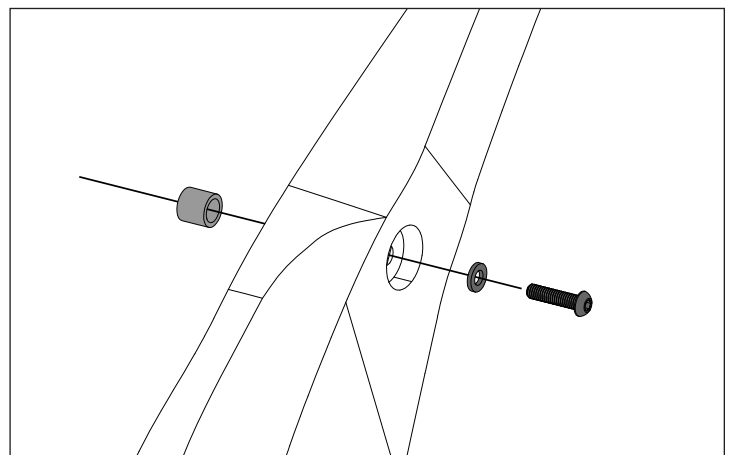
INSTALL FEMALE CONNECTOR(#12) ONTO WHITE W/ GREEN TRACER WIRE.

2. FRONT LIGHT (FROM LIGHT TO JEEP):

- WHITE TO BLACK
- BLACK TO WHITE W/ BROWN TRACER
- RED TO WHITE W/ GREEN TRACER

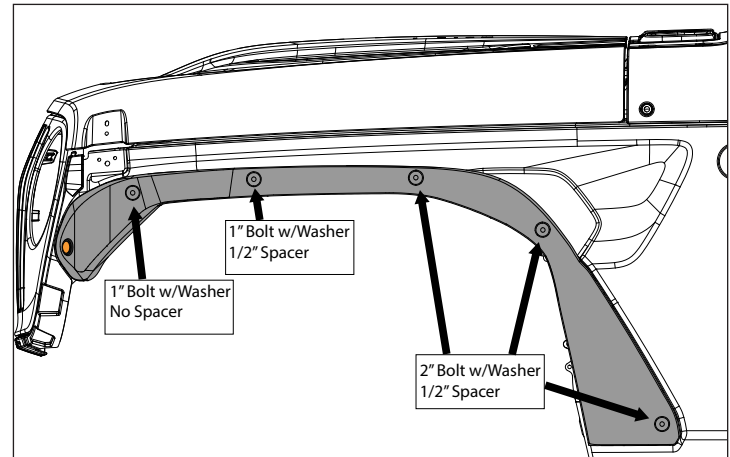
3. ROUTE WIRING SAFELY THROUGH FENDER WHILE PROCEEDING WITH INSTALLATION.

15. Install Front Fender Delete using 5 bolts (2 Short Allen Head Bolts(#4), and 3 Long Allen Head Bolts(#3), 5 Anodized Washers(#5), and 4 Short Nylon Spacers(#8).

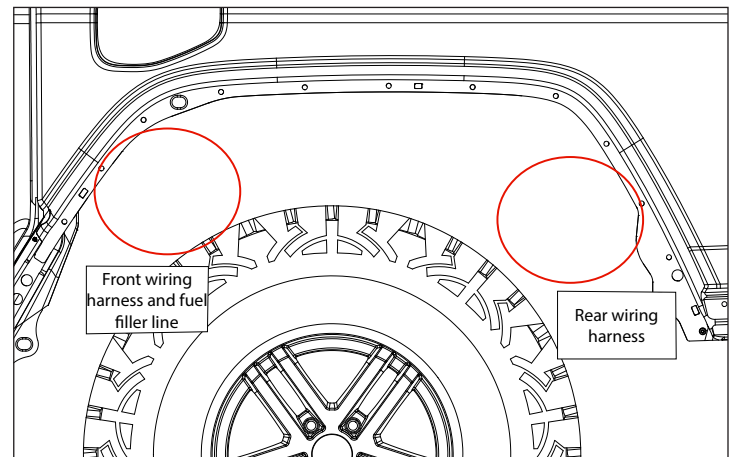


Fender Flare Delete Kit, Gladiator

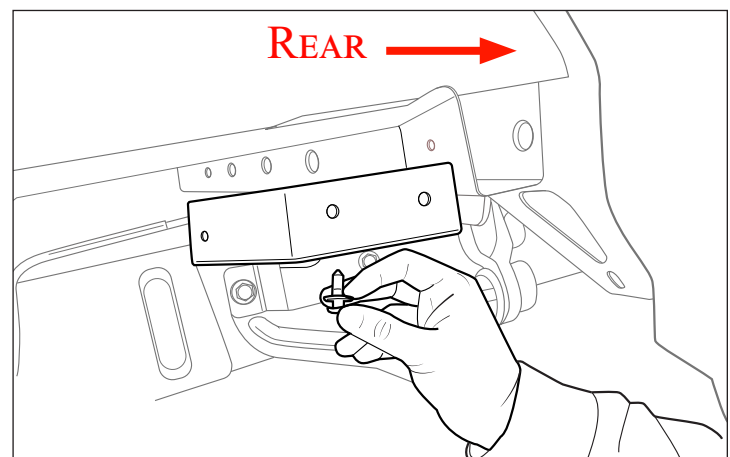
16. Use the noted hardware combinations to install the Fender Flare Delete. Install from rear to front loosely. Tighten bolts once all 5 are installed.



17. Locate the (2) exposed wiring harness areas inside the rear wheel well. **NOTE:** The passenger side only has the rear harness.

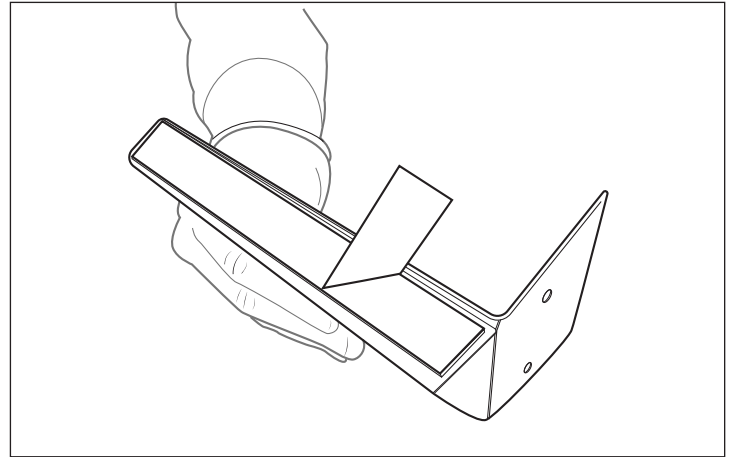


18. Position the Lower Protective Case(#18) under the rear wiring harness. **NOTE:** There is (1) hole facing front, and (2) facing outward. Using (1) 8x20mm Black Nylon Retainer(#15), attach Lower Protective Case(#18) using the hole on the underside of the component.

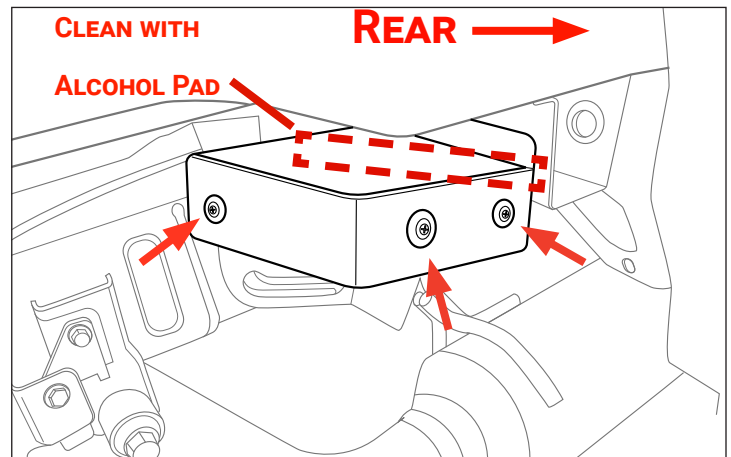


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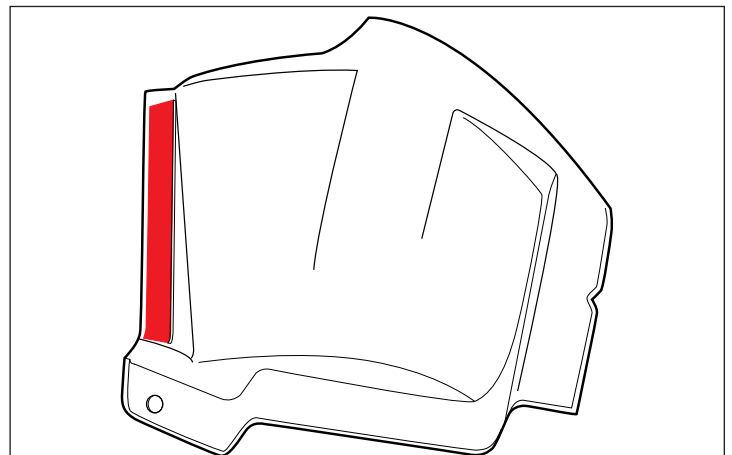
19. Remove the red tape liner from the Upper Protective Case(#19) for the rear wiring harness. **NOTE:** The tape should be facing the rear of the vehicle.



20. Clean the surface where tape will adhere with an Alcohol Pad(#16). Position the Upper Protective Case(#19) in place over the Lower portion, with the tape facing the rear of vehicle. Press the exposed tape liner against the rear surface to tack it in place. Install (3) 1/4" Black Nylon Retainers(#14) to secure in place.

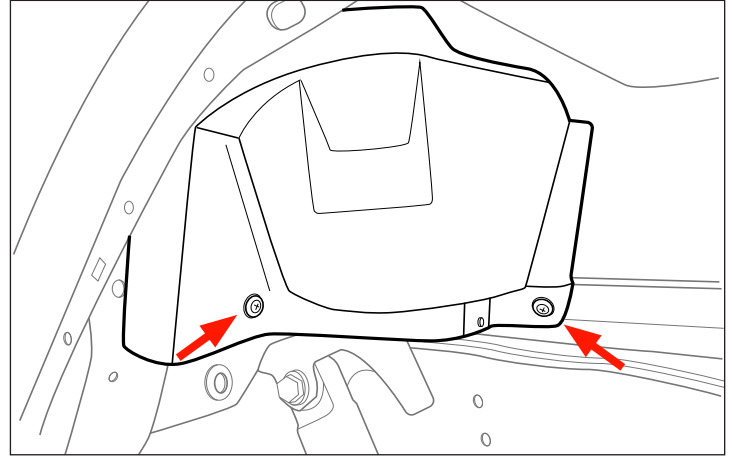


21. Remove the red tape liner from the Front Protective Case(#17) for the front wiring harness and fuel filler lines.

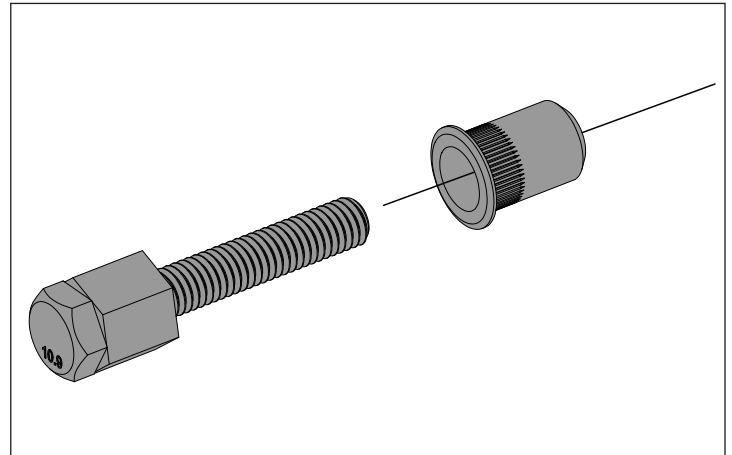


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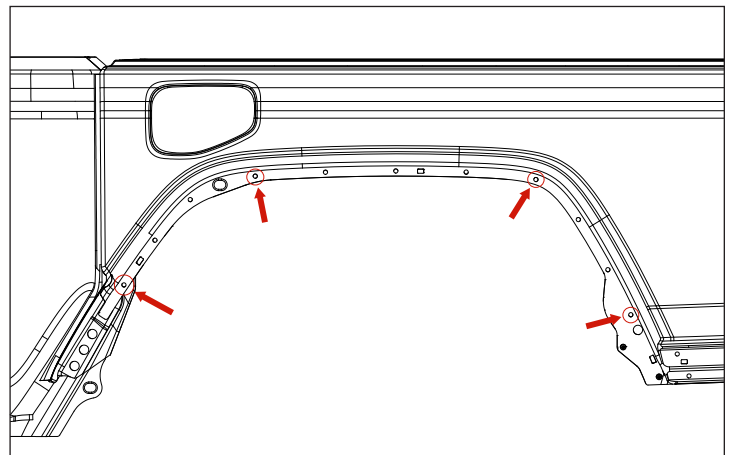
22. Clean the surface where tape will adhere with an Alcohol Pad(#16). Position the Front Protective Case(#17) over the front wiring harness. Press the exposed tape liner against the rear surface to tack it in place. Place (1) 1/4" Black Nylon Retainer(#14) and (1) 8x20mm Black Nylon Retainer(#15) in place on the Front Protective Case(#17) as shown.



23. Place a Rivnut(#1) on the provided Rivnut Tool(#2).



24. Note (4) locations where Rivnuts(#1) will be installed in rear fender area.

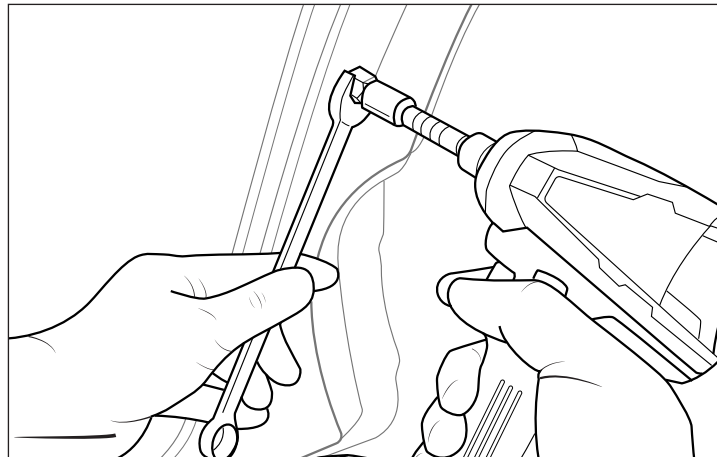


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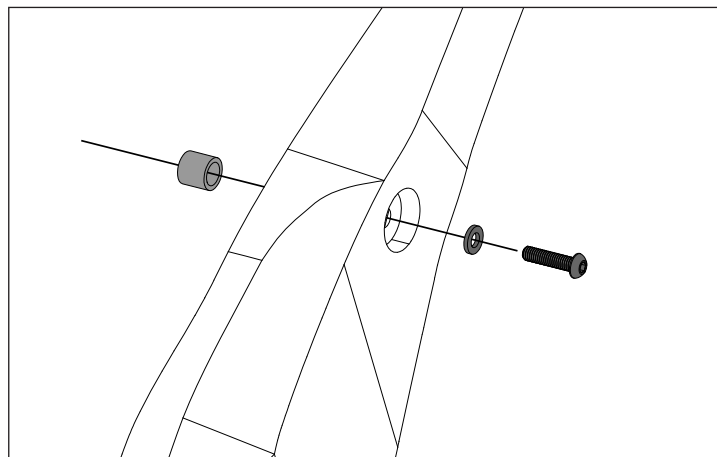
25. Insert Rivnut(#1) in fender hole.

Using a wrench to hold Rivnut Tool(#2) in place, install Rivnut(#1) in place on fender using an 11/16" socket. The Rivnut(#1) will expand to secure itself in place. **NOTE:** Use of impact driver recommended for Rivnut(#1) installation.

Remove Rivnut Tool(#2). Repeat for remaining holes.



26. Install rear Fender Flare Delete using 4 Long Allen Head Bolts(#3), 4 Anodized Washers(#5), and 4 Long Nylon Spacers(#9).



27. Use the noted hardware combinations to install the Fender Flare Delete. Install from rear to front loosely. Tighten bolts once all 5 are installed. Repeat steps for passenger's side of vehicle.

