



STEP 1 – PRIOR TO INSTALLATION

- A)** Confirm all components are present before installation. Sort hardware by size to ensure all are present and organized for installation. **Note: M6 Drop In T-Nuts(#10) are not used for installation. These are used to install aftermarket accessories to the GoRack after installation.**
- B)** RealTruck only approves installing the GoRack according to these written instructions with the hardware provided. **WARNING:** Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods, hardware, or materials.
- C) Care & Cleaning:** RealTruck GoRack is built to last; any detergent you use to wash your vehicle is sufficient to clean the rack. Do not use any harsh abrasive detergents.

Toyota Tacoma GoRack

Part # 9350101

Box #1 - 9350101-1

Box #2 - 50101-49

Toyota Tundra GoRack

Part # 9650101

Box #1 - 9350101-1

Box #2 - 50101-58

Rev-1 02/06/2023

For complete fitment info visit: www.realtruck.com

TOOLS FOR EASY INSTALLATION:

- 4mm Allen Wrench
- 5mm Allen Wrench
- 13mm Socket Wrench
- Utility Knife
- Marker

PLEASE READ: Dirt and debris can cause scratching and paint wear. RealTruck is not responsible for any damage, and the installation of our GoRack is done with the buyer's understanding that this scratching and paint wear may occur.

LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

- To claim a warranty, you must provide Proof of Purchase.

Included in Hardware Kit:

1.



M8-1.25 x 25
Button Head,
24 pcs

2.



M8-1.25 x 16
Button Head,
4 pcs

3.



M8
Flat Washer,
28 pcs

4.



M8-1.25 x 16
Carriage Bolt,
8 pcs

5.



M8 - 1.25 Hex
Locking Flange Nut,
52 pcs

6.



M6-1 x 20
Button Head,
12 pcs

7.



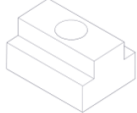
M6-1 x 12
Button Head
40 pc

8.



M6 Flat Washer,
40 pcs

9.



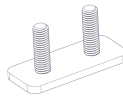
M6 T Nut,
32 pcs

10.



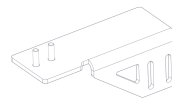
M6 Drop In T Nut,
8 pcs

11.



Stud
Plate,
4 pcs

12.



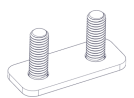
Mounting
Bracket 1,
2 pcs

13.



Mounting
Bracket 2,
2 pcs

14.


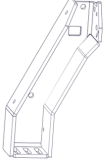




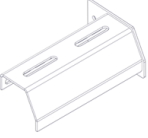


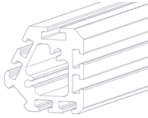
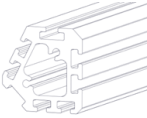


T-Slot
Stud
Plate,
4 pcs

REALTRUCK

SERVICE/SUPPORT: 855-477-1529 or visit realtruck.com/contact-us

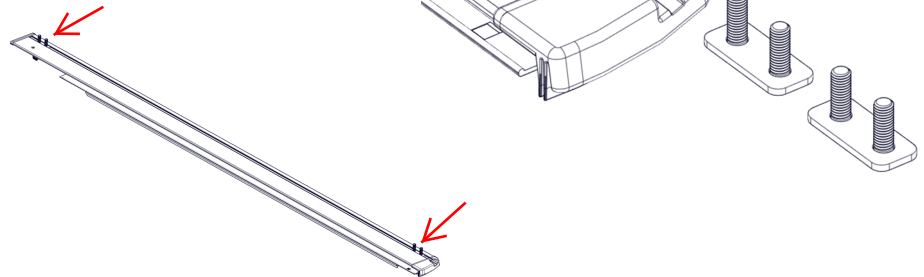
Component List:

- | | | | | | |
|--|--|--|---|--|--|
| 15.
 | 16.
 | 17.
 | 18.
 | 19.
 | 20.
 |
| Leg 1,
2 pcs | Leg 2,
2 pcs | Cover 1,
2 pcs | Cover 2,
2 pcs | Center Crossbar,
2 pcs | Outer Crossbar 1,
2 pcs |
| 21.
 | 22.
 | 23.
 | 24.
 | 25.
 | |
| Outer Crossbar 2,
2 pcs | Side Molle Panel,
4 pcs | Center Molle Panel,
2 pcs | 49" Extrusion,
2 pcs
Tacoma | 58" Extrusion,
2 pcs
Tundra | |

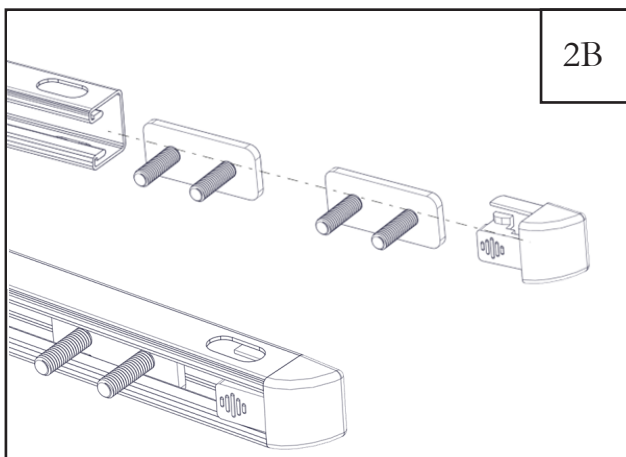
If mounting to a Bed Cover with a T-Slot system, such as a Retrax XR Series, proceed to Step 2A. If not, proceed to Step 2B.

STEP 2A - T-SLOT BED COVER MOUNTING

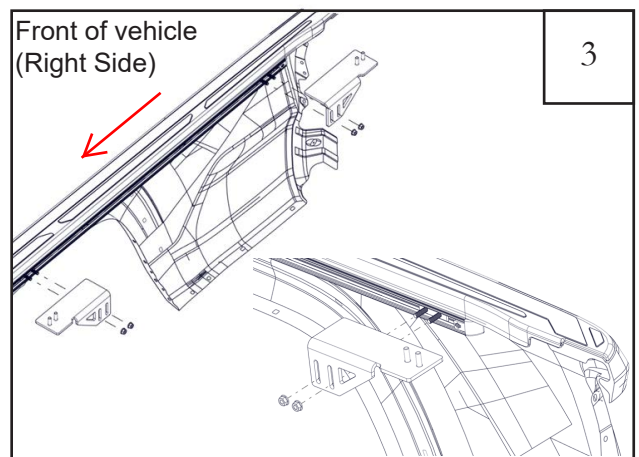
Slide 2 T-Slot Stud Plates(#12) into the T-Slot rail on your bed cover. Position one towards each end. Repeat on both sides. Skip to Step 4.



GoRack Installation Procedures:

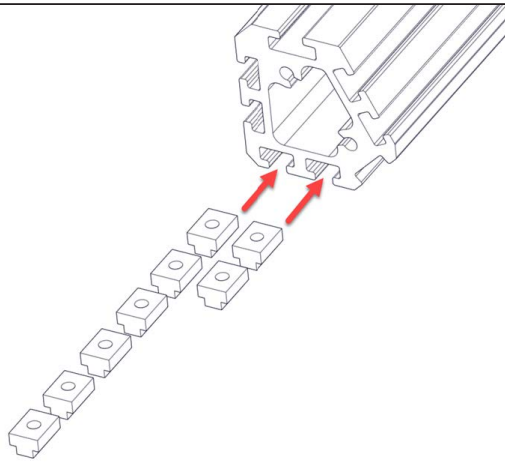


Remove end cap from factory bed rail and slide in 2 Stud Plates(#11). Position one at the front and one at the rear. Re-install the end cap. Repeat this process for the other rail.



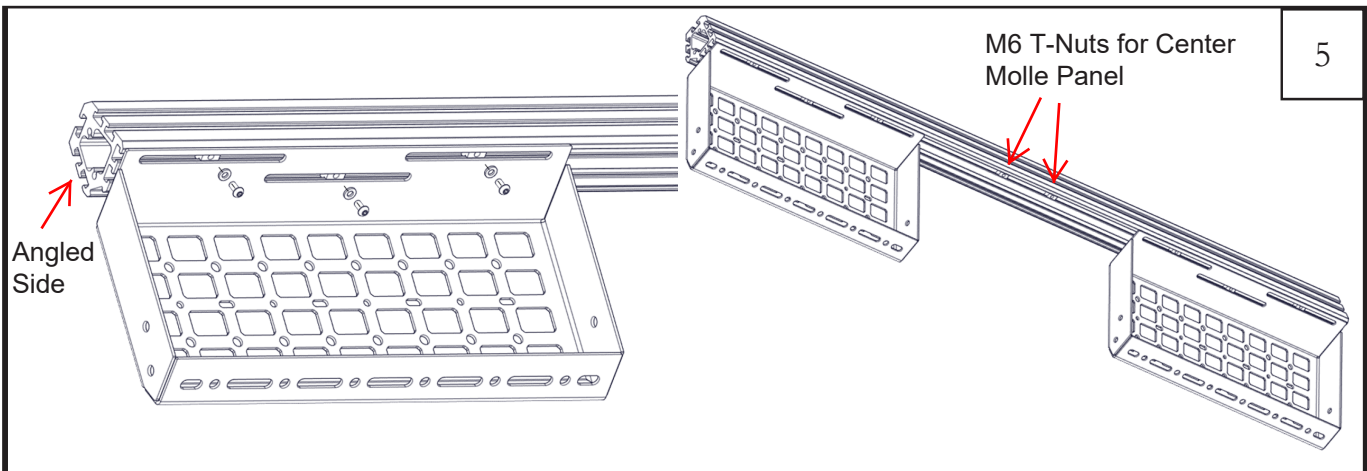
Loosely install Mounting Brackets (#12 & #13), each using 2 M8 Hex Flange Nuts(#5), onto Right Side of truck bed with slots aligned to Stud Plates(#11).

4



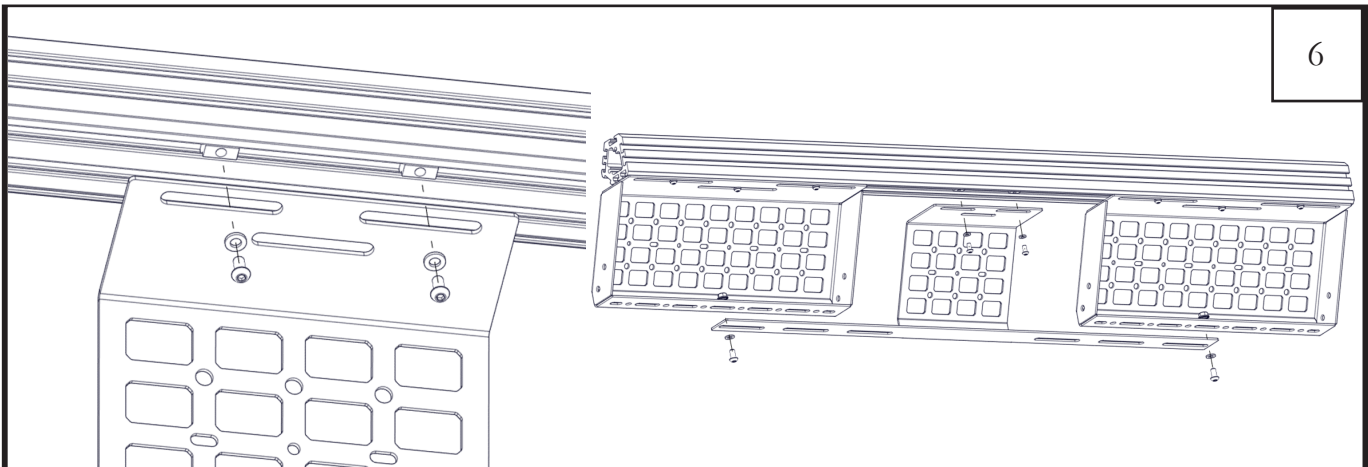
Evenly distribute the provided M6 T-Nuts(#9) along the bottom 2 T-slots of each Extrusion(#24 or #25). Slide 6 M6 T-nuts(#9) into the inside slot and 2 into the outside slot.

5

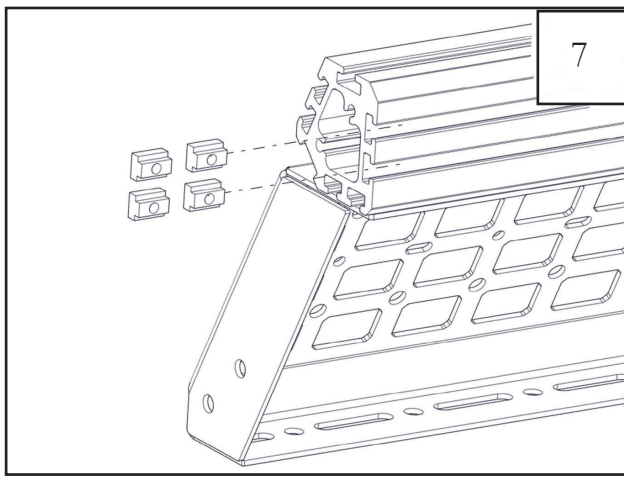


Carefully roll the Extrusion(#24 or #25) onto the angled side and align one Side Molle Panel(#22) to each end of the Extrusion(#24 or #25). Align 3 M6 T-Nuts(#9) with the top slots of each Side Molle Panel(#22), 1 in each slot. **Note:** Ensure 2 M6 T-Nuts(#9) are accessible for the Center Molle Panel(#23). Once aligned, loosely install 3 M6x12 Button Head(#7) and 3 M6 Flat Washers(#8) to secure. Do not tighten fasteners to allow adjustment in later steps. Repeat on other end of the Extrusion.

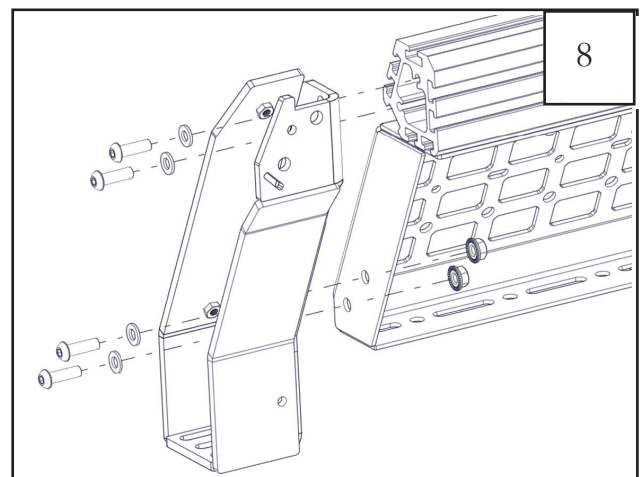
6



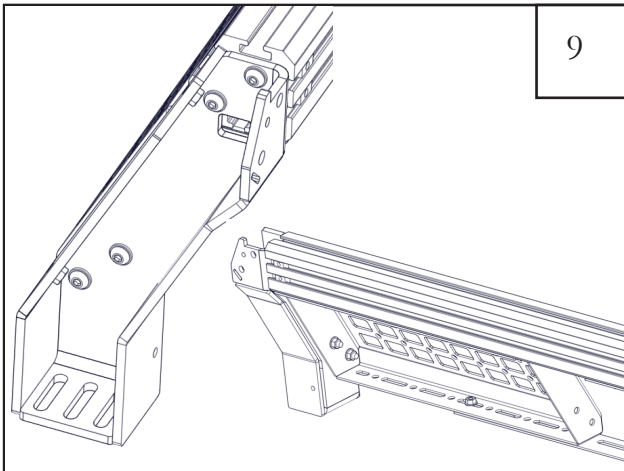
Align Center Molle Panel(#23) to the previously installed M6 T Nuts(#9) and loosely install 2 M6x12 Button Head(#7) and 2 M6 Flat Washers(#8). Loosely install 2 M8x16 Button Heads(#4), 2 M8 Flat Washers(#3) and 2 M8 Flange Nuts(#5) into the bottom row of slots in the Center Molle Panel(#23) as far out on the sides as possible. Leave hardware loose for future adjustments.



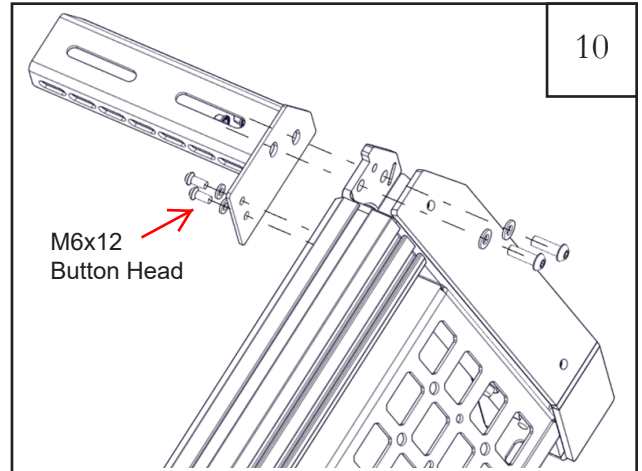
Slide 2 M6 T-Nuts(#9) into the upper and lower T-Slots on the vertical face of the Extrusion(#24 or #25) profile as shown. Position 1 upper and 1 lower T-Nut to each end. These will be used for outer crossbar mounting in a future step.



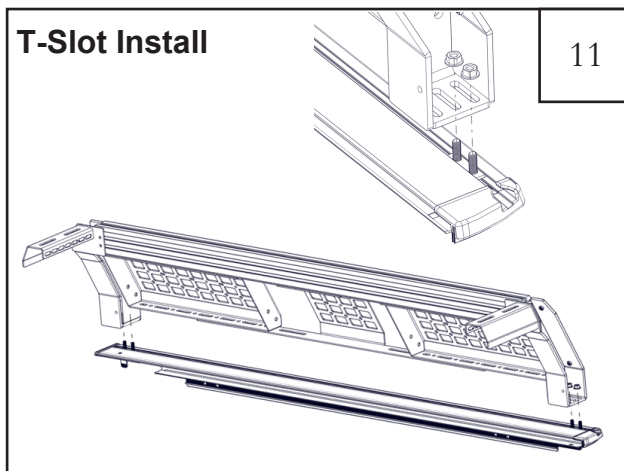
Assemble 1 of each Leg 1(#15) and Leg 2(#16) to sides of Molle panels and the ends of the Extrusion. Ensure that Side Molle Panels(#22) are flush with the face of the Extrusion then loosely install M8x25 Button Head(#1), M8 Flat Washer(#3) and M8 Flange Nut(#5).



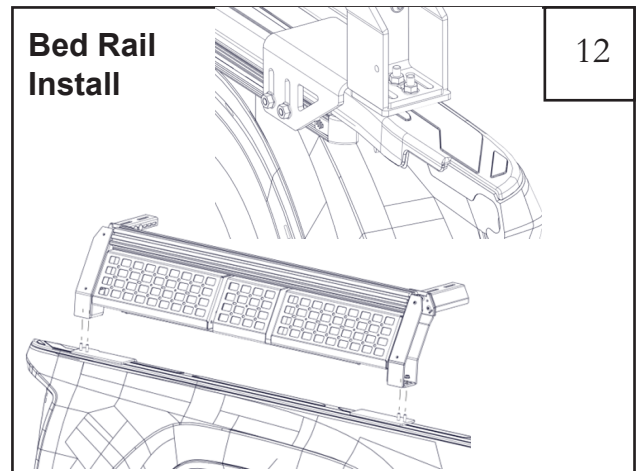
Hand tighten all bolts from previous step. Hand tighten Side Molle Panels(#22) to extrusion connections. Adjust Center Molle Panel(#23) midway between Side Molle Panels(#22) and hand tighten upper connection to extrusion and lower connection to Side Molle Panels(#22).



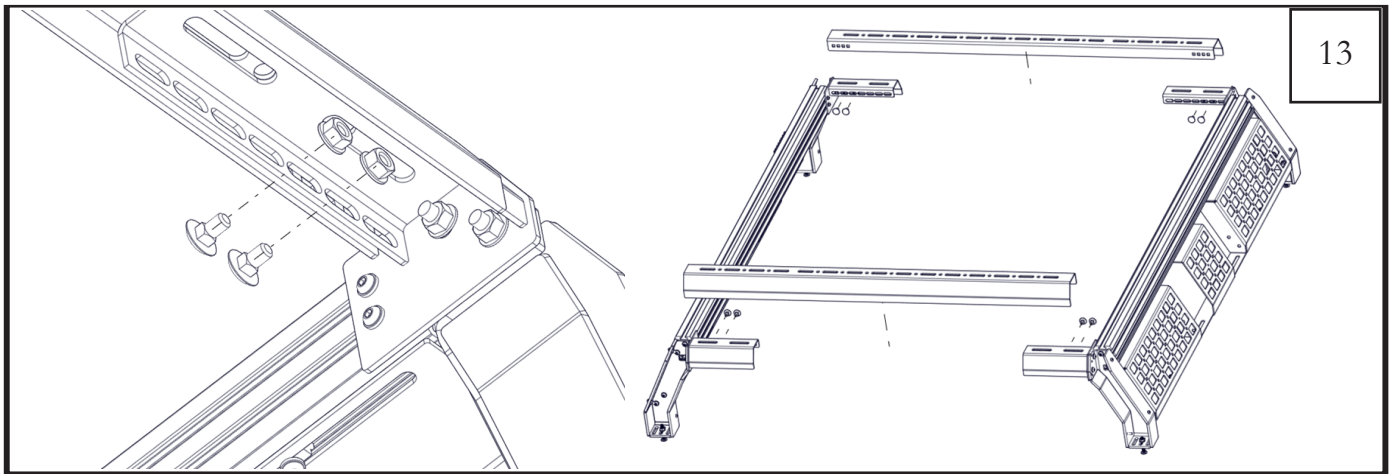
Align the T-Nuts(#9), installed in Step 7, with the corresponding holes in the outer crossbar. Hand start 2 M6x12 Button Head(#7) and 2 M6 Flat Washer(#8). Install 2 M8x25 Button Head Bolts(#1), 2 M8 Flat Washers(#3) and 2 M8 Flange Nuts(#5) through the rack leg and the outer crossbar. Repeat process for other outer crossbar on opposite end. Repeat Steps 4-10 to build the opposite side assembly.



Note: T-slot Install. Have 4 M8 Flange Nuts(#5) ready for each side. With help from a friend, lift the side assembly onto the studs, inserting the studs into the outer slots of Leg 1(#15) and Leg 2(#16). Support assembly from the inside of the bed and immediately tighten using the M8 Flange Nuts(#5). Repeat on opposite side.

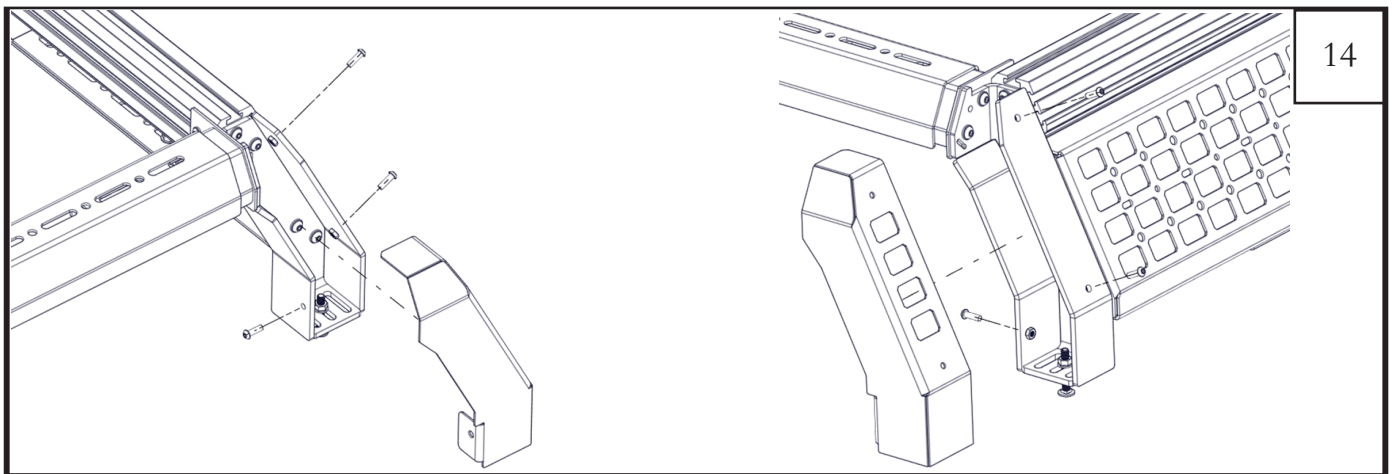


Note: Bed Rail Install. If mounting to Bed Rail, have 4 M8 Flange Nuts(#5) ready for each side. With help from a friend, lift the side assembly onto the studs, inserting the studs into the center slots of Leg 1(#15) and Leg 2(#16). Support assembly from the inside of the bed and immediately tighten using the M8 Flange Nuts(#5). Repeat on opposite side.



13

Install Center Crossbars(#19), adjust width to ensure the crossbars are centered, then install and tighten 2 M8x16 Carriage Bolts(#4) and 2 M8 Flange Nuts(#5) through the slots that align in each of the Outer Crossbars. Tighten all hardware. **Toque Specs: M6 Fasteners - 7 ft/lbs, M8 Fasteners - 15 ft/lbs**



14

Install Cover 1(#17) and Cover 2(#18), at all four corners, using 3 M6x20 Button Head Bolts(#6). Use 2 on the outside and 1 on the inside. Ensure all hardware is tightened before operating vehicle. All components must be re-torqued after 100 miles and should be inspected periodically to ensure proper function.