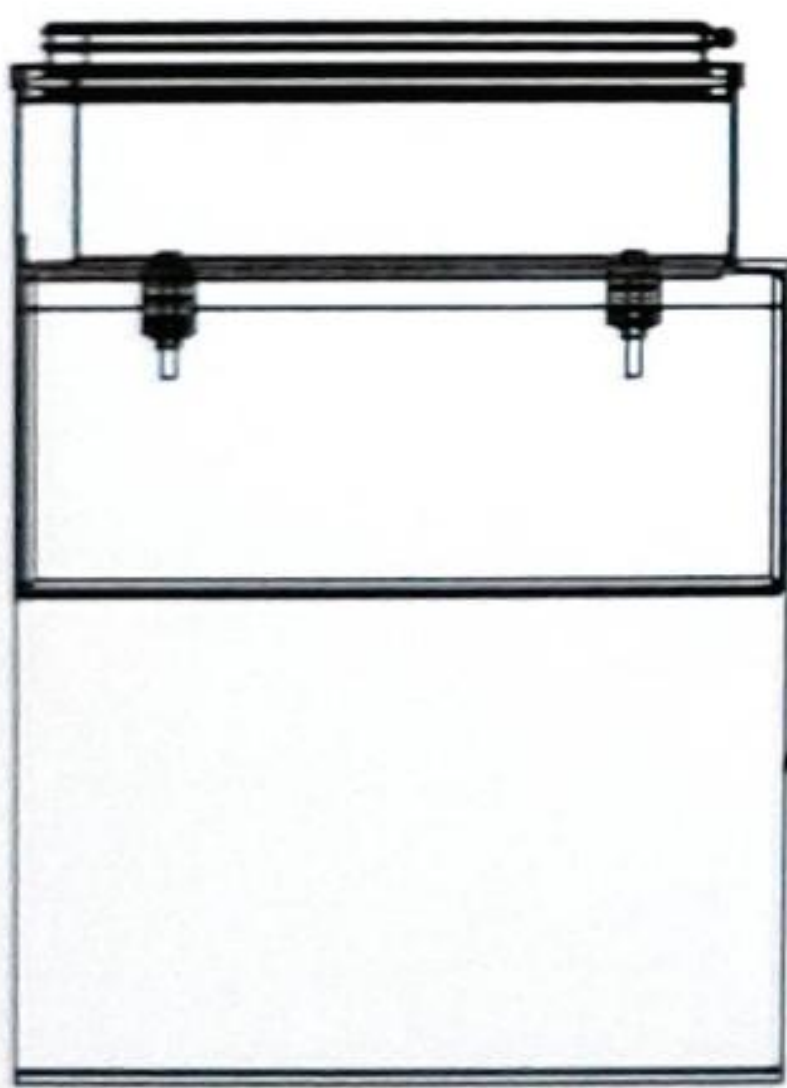
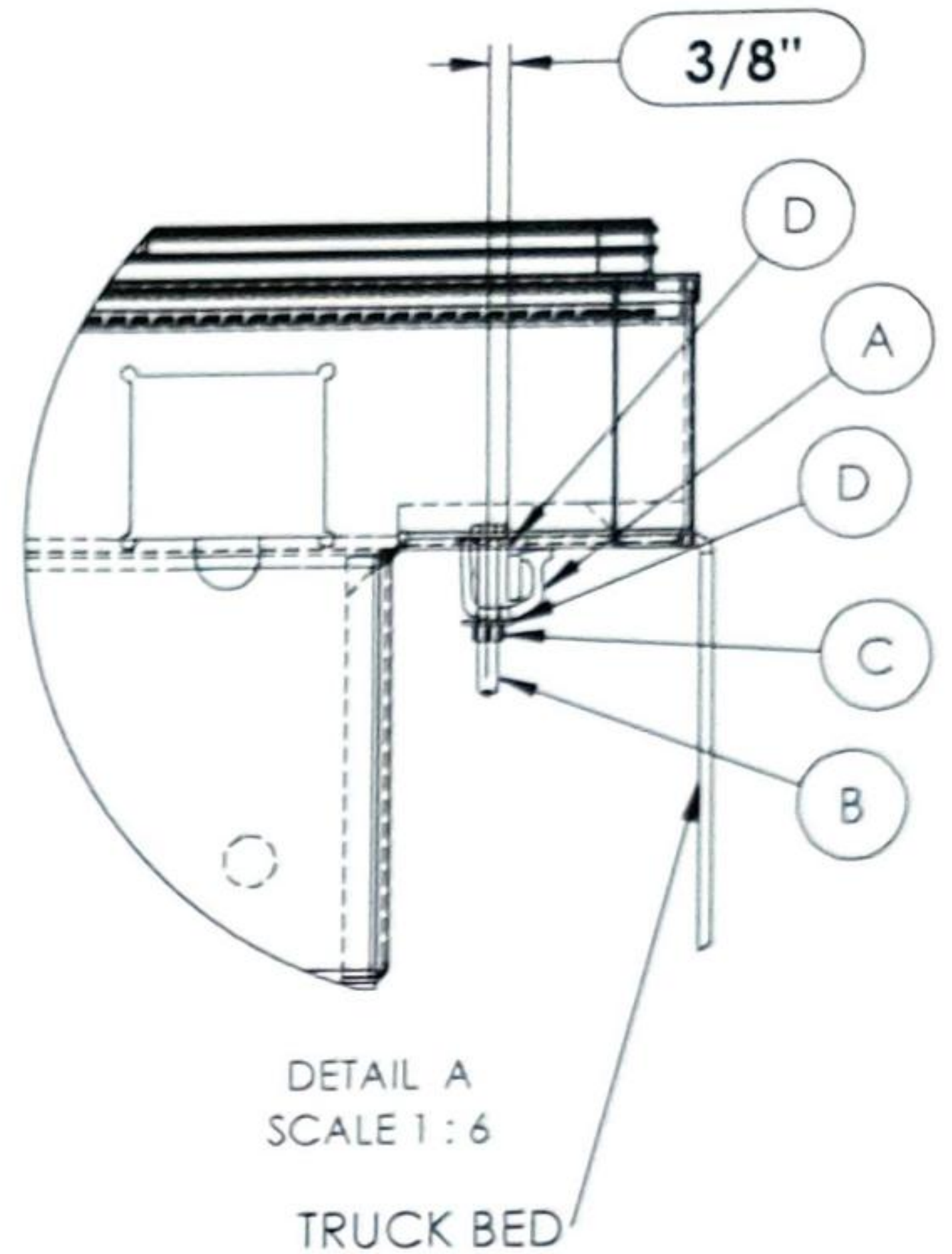
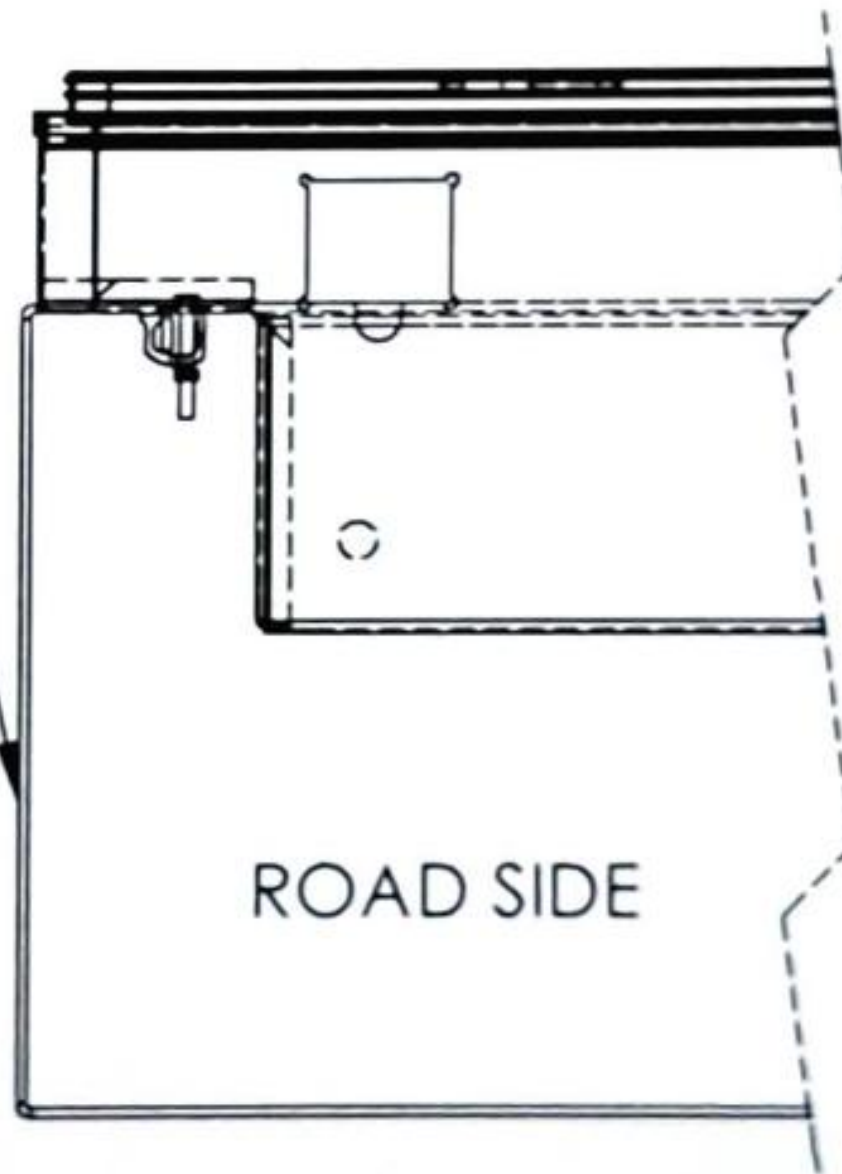


CROSS BOX MOUNTING INSTRUCTIONS

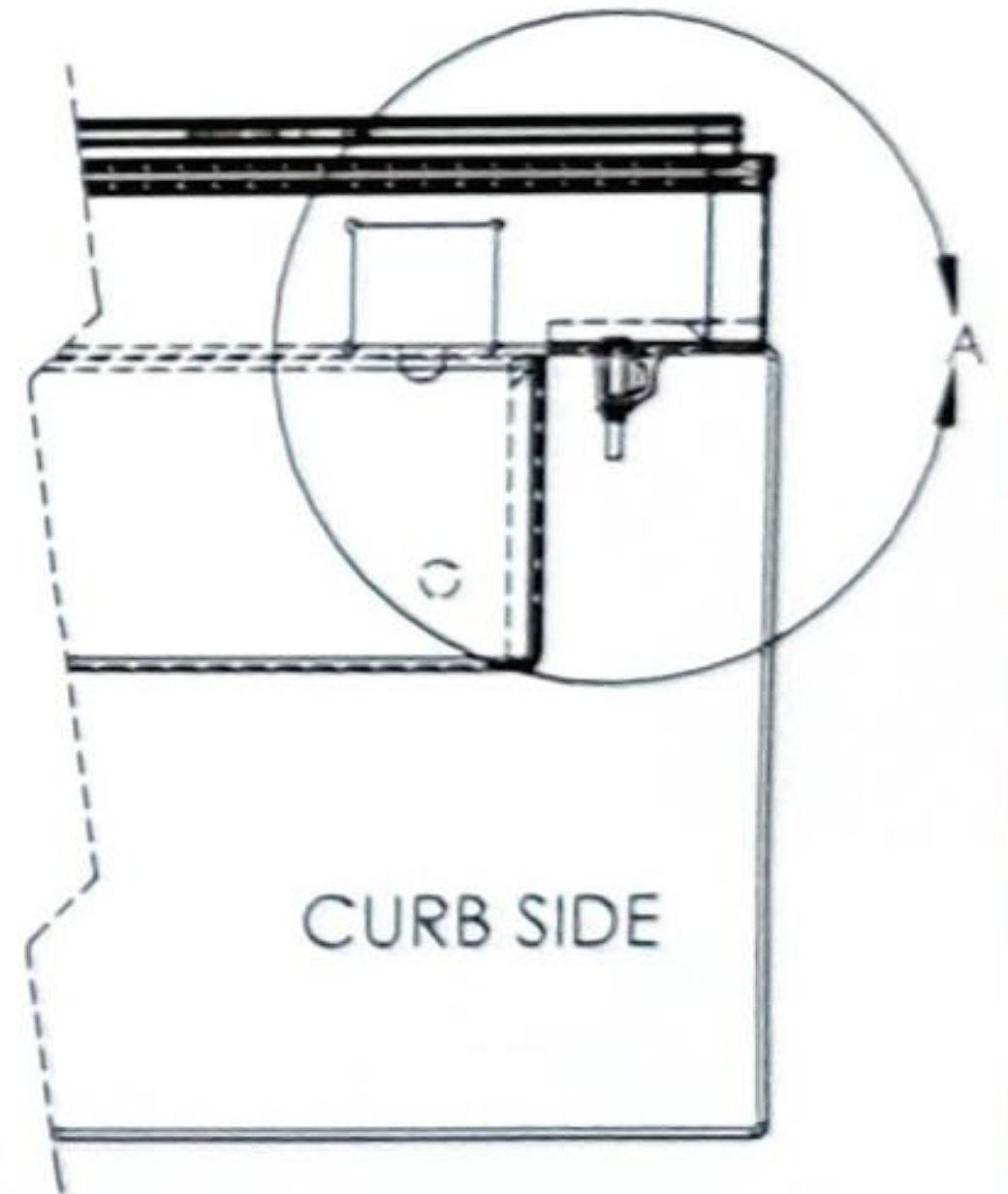
- 1) DETERMINE A SUITABLE LOCATION FOR THE TOOL BOX, WHERE IT IS ABLE TO BE CENTERED ON THE TRUCK BED AND CLEAR OF OBSTRUCTIONS.
- 2) IF BOX IS MOUNTED WITH A HEADACHE RACK THE INCLUDED 3/16" x 2 1/2" SHIM MUST BE USED TO PROVIDE A LEVEL MOUNTING SURFACE. (THE SHIM BUTTS UP TO HEADACHE RACK MOUNTING PLATE)
- 3) CAREFULLY LOCATE AND DRILL 25/64" HOLES IN CROSS BOX SO THE CENTER OF THE HOLES ARE 3/8" FROM THE EDGE OF THE TRUCK BED RAIL.
- 4) INSTALL WASHERS ON BOLTS AND INSERT INTO THE HOLES THAT YOU DRILLED.
- 5) INSTALL ALUMINUM CLAMPS ONTO THE BOLTS MAKING SURE THAT THE LONG LEG IS POSITIONED ON THE TOOL BOX AND SHORT LEG IS ON THE TRUCK BED RAIL.
- 6) INSTALL A WASHER AND LOCK NUT ON TO THE BOLTS. SNUG NUT MAKING SURE THAT THE CLAMP STAYS IN POSITION.
- 7) REPEAT FOR ALL OTHER SIDE
- 8) **TORQUE BOLTS TO 20 FT. LBS.**



SIDE VIEW



ROAD SIDE



CURB SIDE


BACK VIEW

RECOMMENDED MAINTENANCE:

CHECK ALL MOUNTING BOLTS FOR PROPER TIGHTNESS AFTER THE FIRST 1000 MILES OF SERVICE

PERIODICALLY INSPECT FOR PROPER
TIGHTNESS AND SOUNDNESS OF THE
ENTIRE BOX INSTALLATION
EVERY 90 DAYS OR LESS.

D	8	11-7039	WASHER FLAT 3/8 USS HARD
C	4	11-2044	NUT, LOCK 3/8-24 NF GRADE C
B	4	11-3560	11-3560.375 X 3 GR 8
A	4	87-9900-401	CLAMP, FRAME MOUNT
ITEM	QTY.	PART NUMBER	DESCRIPTION

REVISION	LTR	DATE	DESCRIPTION	BY	SCALE:	 MERRITT ALUMINUM PRODUCTS COMPANY	MERRITTPRODUCTS.COM 800-825-0107 1011 14TH ST. FORT LUTON CO. 80621	
					DWN BY:			
					REF #			
					TITLE			
					DATE			
					09/24/20	DWG	LSRSD0145	REV