

INSTALLATION INSTRUCTIONS AND PARTS LIST

BLACK STAINLESS STEEL BAJA STEP NERF BARS:
439921 1999 AND NEWER FORD SUPER DUTY REGULAR CAB TRUCKS



NO DRILL INSTALLATION

1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL THE REQUIRED PARTS (LISTED ON THE SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. ASSEMBLE THE NERF BAR TUBES AND MOUNTING BRACKETS AS FOLLOWS.
NOTE: THE 1" X 3" SERIAL NUMBER DECAL IS LOCATED ON THE FRONT LEG OF THE LEFT (DRIVERS SIDE) NERF BAR ASSEMBLY.
 - 2.1. LAY NERF BAR ASSEMBLIES (ITEM #1, & 2) ON FLAT SURFACE, AND ATTACH THE MOUNTING BRACKETS (ITEMS #3) TO EACH NERF BAR IN THE LOCATIONS AS SHOWN IN (FIG. 1), USING THE SUPPLIED 3/8-16 X 1 SCREW, 3/8" FLAT WASHER, & 3/8-16 SERRATED FLANGE NUT, (ITEMS #8, 9, & 10). LEAVE THESE FASTENERS FINGER TIGHT AT THIS TIME.
3. EXISTING MOUNTING HOLE PATTERNS ARE LOCATED ON THE INTERIOR WALL OF THE ROCKER PANEL. THE SECOND, AND THIRD HOLE PATTERN LOCATIONS FROM THE FRONT OF THE VEHICLE WILL BE USED.
 - 3.1. INSERT TWO 5/16-18 MULTI THREAD U-NUTS (ITEMS #6), INTO THE TOP HOLES OF BOTH PATTERN LOCATIONS, SO THAT THE THREADS ARE TO THE INSIDE OF THE ROCKER PANEL. (THIS IS DONE BY INSERTING THE THREADED HALF OF THE U-NUT THRU THE .75" X 1.50" RECTANGULAR SLOT AND SLIDING THE U-NUT TOWARDS THE ROUND HOLE UNTIL THE U-NUT SEATS IN THE ROUND HOLE).
4. POSITION THE DRIVERS SIDE NERF BAR/BACKET ASSEMBLY UP UNDER THE DRIVERS SIDE ROCKER PANEL SO THE HOLES IN THE MOUNTING BRACKETS LINE UP WITH THE MOUNTING HOLES IN THE PINCH WELD. INSTALL THE 5/16-18 X 3/4" CARRIAGE BOLTS (ITEMS #11), AND THE 5/16-18 SERRATED FLANGE NUTS (ITEM #5). LEAVE FASTENERS FINGER TIGHT AT THIS TIME.
5. ON THE TOP HOLES OF EACH BRACKET, INSTALL THE 5/16-18 X 1.00" HEX HEAD CAP SCREWS (ITEMS #4), AND A 5/16 FLAT WASHER (ITEMS #7), THRU THE MOUNTING BRACKET AND INTO THE U-NUT.

NOTE: TORQUE ALL 5/16" FASTENERS TO 11 LB. FT. AND ALL 3/8" FASTENERS TO 33 LB. FT.



(A LUVERNE Company)

1200 E. Birch St.

Brandon, SD 57005

552254 SHEET 1 OF 3 17JAN13

SERVICE PARTS LIST

ITEM	PART NO.	QTY	DESCRIPTION
1	552251	1	NERF BAR WLDMT, LH, 439921
2	552252	1	NERF BAR WLDMT, RH, 439921
3	552038	4	BRACKET MOUNTING, 439921/23/23
4	100647	8	SCREW-HEX HD, 5/16-18 X 1.00", ZP
5	102680	8	NUT-SERRATED FLNG, HEX, SST, 5/16-18
6	104264	8	U-NUT, MULTI THREAD, 5/16-18, STL, BLK
7	100034	8	FLAT WASHER, 5/16, ZP
8	100040	8	SCREW-HEX HD, 3/8-16 X 1.00", ZP
9	100062	8	WASHER-FLAT, 3/8, ZP
10	100181	8	FLANGE NUT-HEX, 3/8-16, ZP
11	104262	8	BOLT-CARRIAGE, SST, 5/16-18 X 3/4"



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552254 SHEET 2 OF 3 17JAN13

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MODEL NO. - 439921

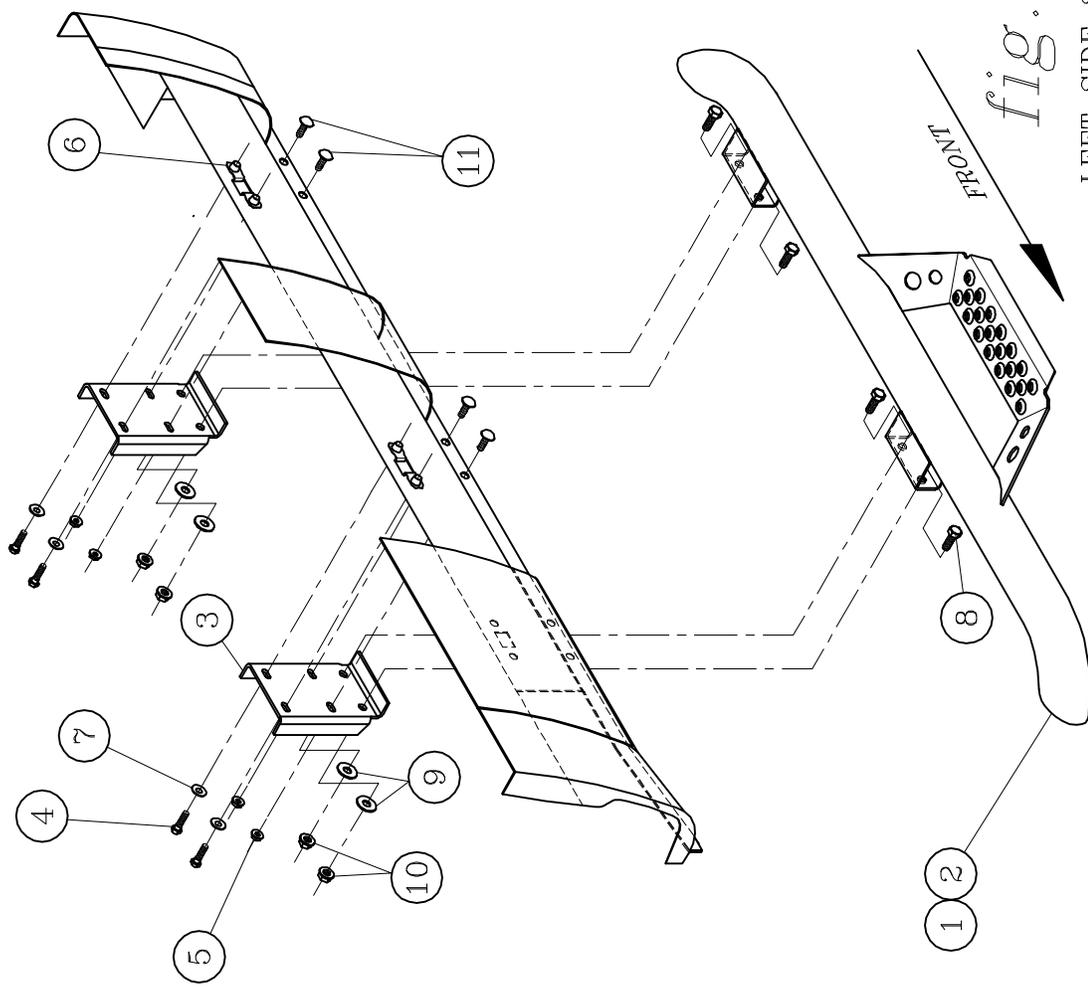


fig. 1

LEFT SIDE SHOWN



1289 E. Birch St.
Brampton, ON L7R 0K5
(A Laverne Company)