

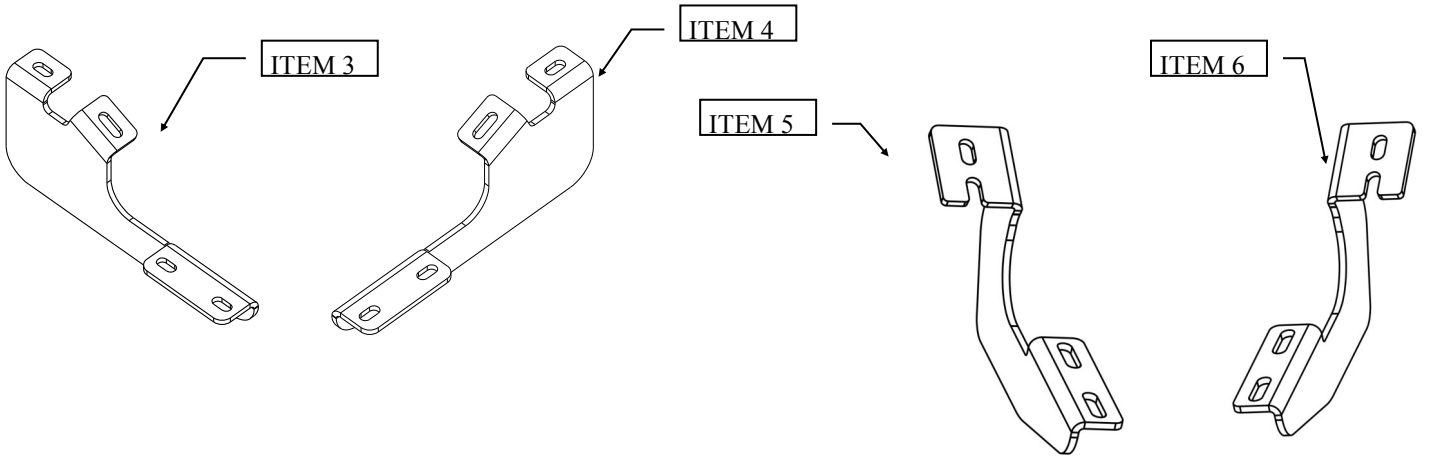
# INSTALLATION INSTRUCTIONS



## PRODUCT DESCRIPTION

### APPLICATION:

2005-2023 Toyota Tacoma Access Cab and Double  
Cab PART NUMBER:  
27-1615

CONTENT			
ITEM	QUANTITY	DESCRIPTION	TOOLS NEEDED
1,2	2	STEP BOARD, PASSENGER (1) AND DRIVER (2) (SOLD SEPERATELY)	13MM SOCKET
3,4	2	FRONT BRACKET, PASSENGER (3) AND DRIVER (4)	RATCHET
5,6	4	CENTER/REAR BRACKET, PASSENGER (5) AND DRIVER (6)	TORQUE WRENCH
7	12	M8 HEX HEAD BOLT	
8	12	M8 SQUARE HEAD BOLT	
9	24	M8 FLAT WASHER	
10	12	M8 LOCK WASHER	
11	12	M8 LOCK NUT	
ANTI-SEIZE LUBRICANT MUST BE USED ON ALL STAINLESS STEEL FASTENERS TO PREVENT THREAD DAMAGE AND GALLING			
			

## PROCEDURE

1. Remove contents from box, verify if all parts listed are present and free from damage.  
Carefully read and understand all instructions before attempting installation.  
**Failure to identify damage before installation could lead to a rejection of any claim.**



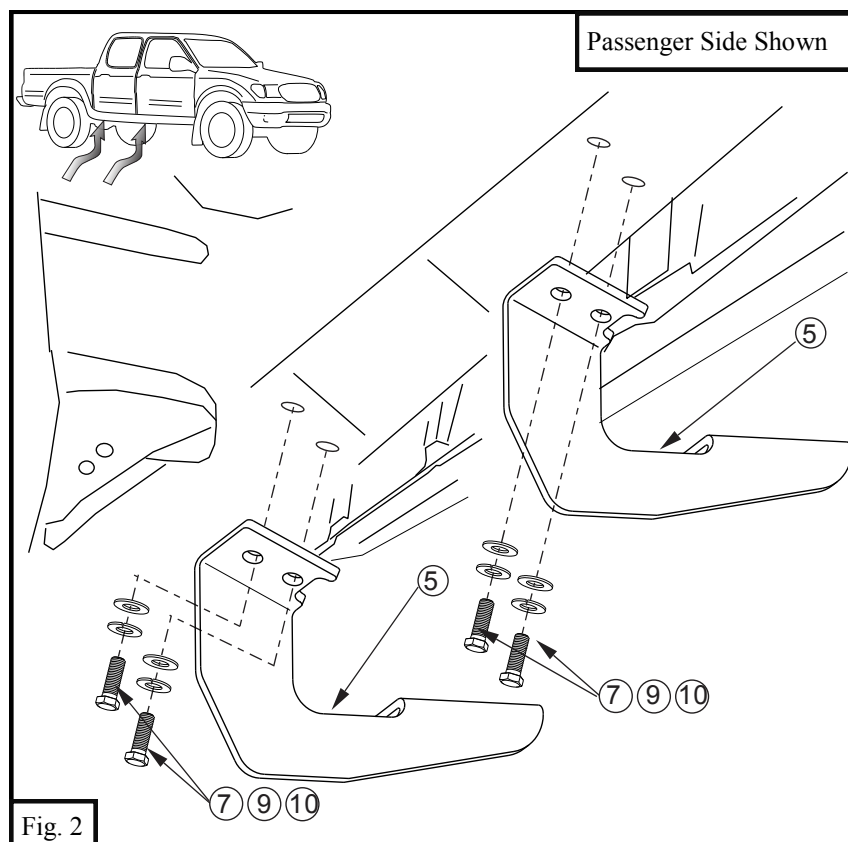
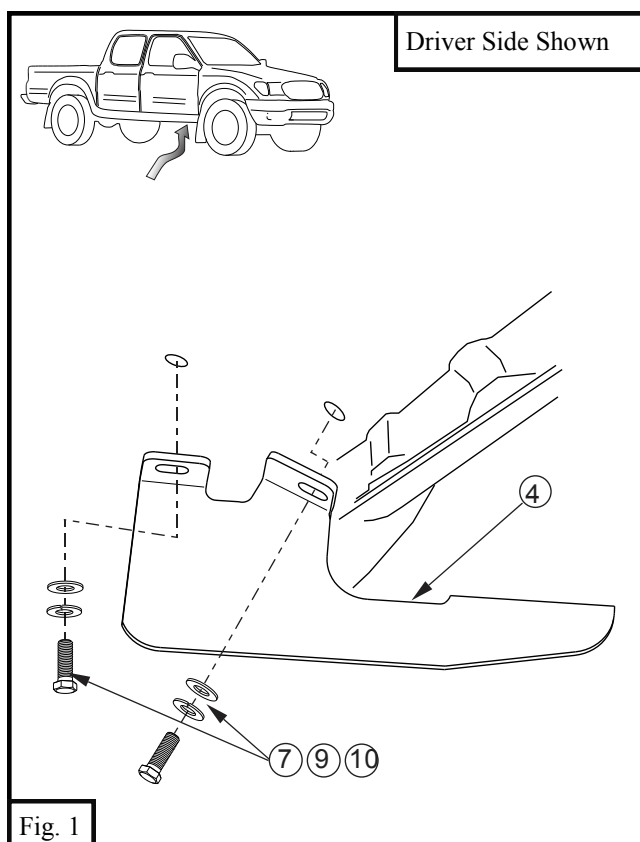
Westin Automotive Products, Inc.  
320 W. Covina Blvd  
San Dimas, Ca. 91773

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for additional installation assistance please call  
Customer Service (800) 793-7846

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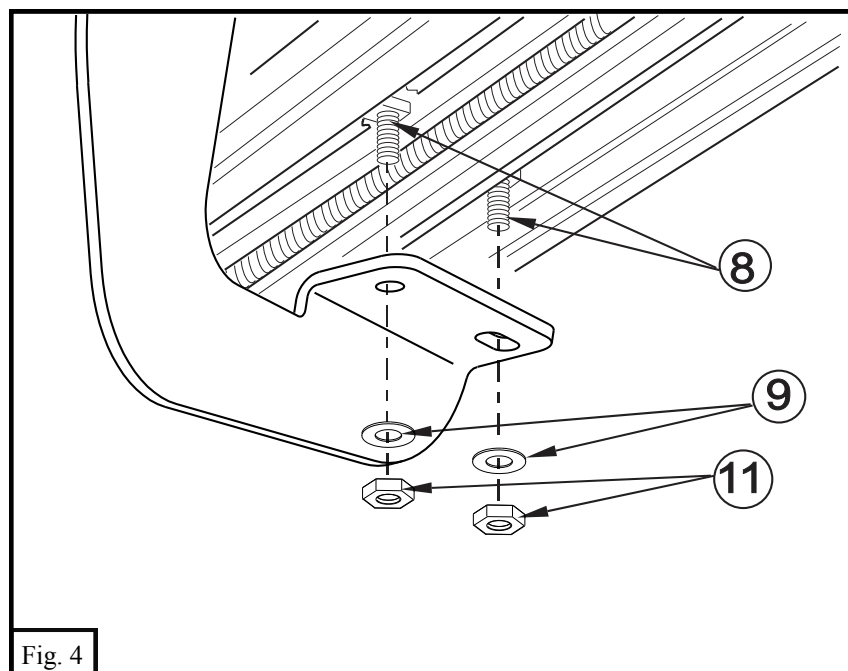
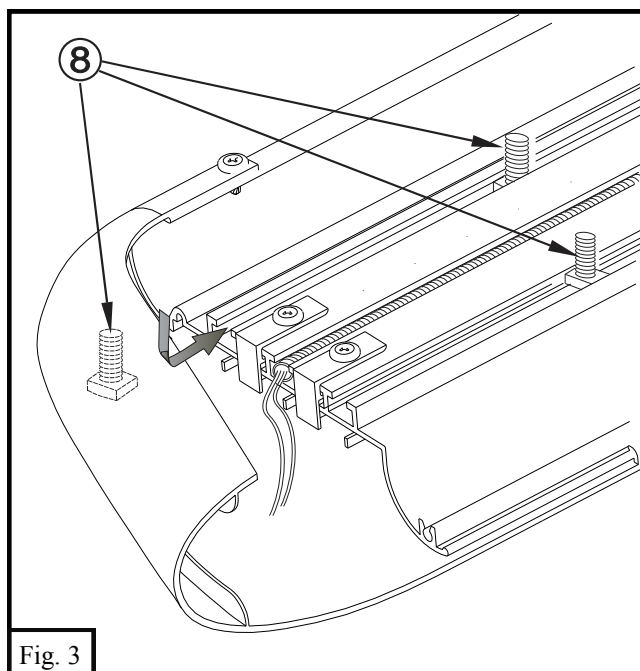
DATE: 2023/12/01

2. Attach mounting brackets as shown. See **Figures 1 and 2**.



2. Insert square head bolts as shown (3 per slot, 6 per board). See **Figure 3**.

3. Attach board to brackets as shown. Make sure board and brackets are properly aligned and tighten fasteners to 15-17 ft-lbs. See **Figure 4**.



INSTALLATION COMPLETE



#### CARE INSTRUCTIONS

- REGULAR WAXING IS RECOMMENDED. DO NOT USE ANY TYPE OF POLISH OR WAX THAT MAY CONTAIN ABRASIVES.
- STAINLESS STEEL PRODUCTS CAN BE CLEANED WITH MILD SOAP AND WATER. STAINLESS STEEL POLISH SHOULD BE USED TO POLISH SMALL SCRATCHES.
- GLOSS BLACK FINISHES SHOULD BE CLEANED WITH MILD SOAP AND WATER

**WESTIN**

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## WARNING



Failure to follow these instructions could lead to death, personal injury, and / or property damage.

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### FASTENERS:

All Westin supplied fasteners must be utilized and installed in accordance with the installation instructions and apply torque to the specifications as defined. **DOUBLE CHECK ALL FASTENERS BEFORE INITIAL USE, AND PERIODICALLY IN THE FUTURE TO ENSURE PROPER FUNCTION AND SAFETY.**

### DRILLING:

Most Westin products do not require drilling for installation. If drilling is defined as required, use caution when drilling a vehicle. **FAILURE TO REVIEW AN AREA TO BE DRILLED MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**

### EYE PROTECTION:

**ALWAYS WEAR SAFETY GLASSES OR GOGGLES DURING THE INSTALLATION PROCESS TO AVOID PERSONAL INJURY.**

### MAXIMUM TOWING/CARRYING CAPACITY:

The Westin Receiver Hitches will have a visible tow rating label affixed directly on the product. User should never exceed the vehicle manufacturers maximum tow and weight rating regardless of the capacity of the hitch. **FAILURE TO FOLLOW THESE GUIDELINES WILL VOID THE WESTIN WARRANTY AND MAY RESULT IN PERSONAL INJURY AND/OR INJURY TO OTHERS AS WELL AS VEHICLE DAMAGE.**



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