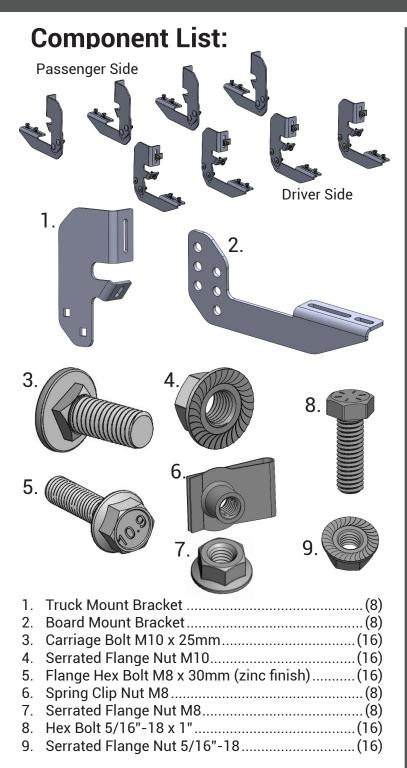


# IAT-91070 2000-2007 GM 2500 - 3500



## **Installation Instructions:**

### STEP 1:

Each truck bracket (1) consist of two mounting holes. The upper large hole mounts to the body of the truck and the lower smaller hole to the pinch weld.

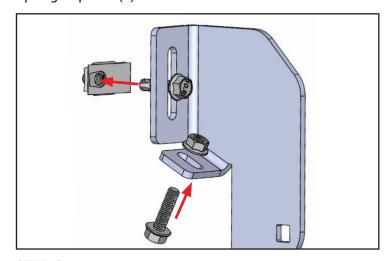






STEP 2:

Locate factory locations on your vehicle where the pinch weld hole and hole in the rocker align. Install Spring Clip Nut (6) to the rocker as shown above.



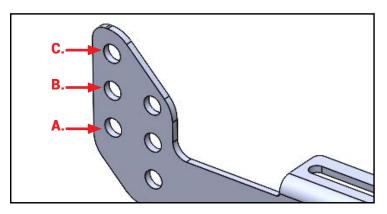
#### **STEP 3:**

Place truck bracket (1) to the rocker and use flange hex bolt (5) into spring clip installed in step 2. Now use flange hex bolt (5) through the pinch weld hole through the bracket at lower tab and secure with serrated flange nut (7). Hand tighten, do not fully tighten at this time.

**Note:** In the kit you are given four brackets per side. Regular and SuperCab models will use fewer brackets.



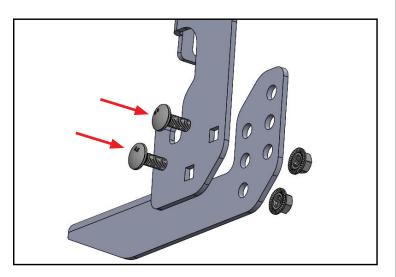
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#### STEP 4:

Before installing the board bracket (2), decide the preferred height. Here are our suggestions, but you can adjust to your preference:

- A. For 61 Series, 51 Series, & Gladiator boards.
- B. For 41 Series, CVX, & Factory Style boards (all from A).
- C. Lower position for any board.



#### STEP 5

Use a carriage bolt (3) through the truck bracket (1) into the board bracket (2) and secure it with a serrated flange nut (4). Hand-tighten at this time.

### STEP 6:

With one side of the brackets installed, use a flat edge (such as a yardstick, level, or the included running board) placed on the board bracket tab. Align the brackets level to each other and fully tighten all hardware.



### **STEP 7:**

To install running boards onto the brackets, obtain the board bolt pack included with the board you selected. Take the 5/16" X 1" long bolts, and slide the head of the bolts down the channels on the underside of the board. Use 4 bolts in both channels.





#### STEP 8:

Place the board on the installed mounting brackets. Align the bolts with the slots on the brackets and drop them into place. Thread the provided 5/16" flange nuts onto the bolts, but do not fully tighten yet. Adjust the board left to right and in and out to your desired position. Avoid using power or air tools. Finally, tighten all board hardware to 20ft lbs torque to secure the board to the bracket.