



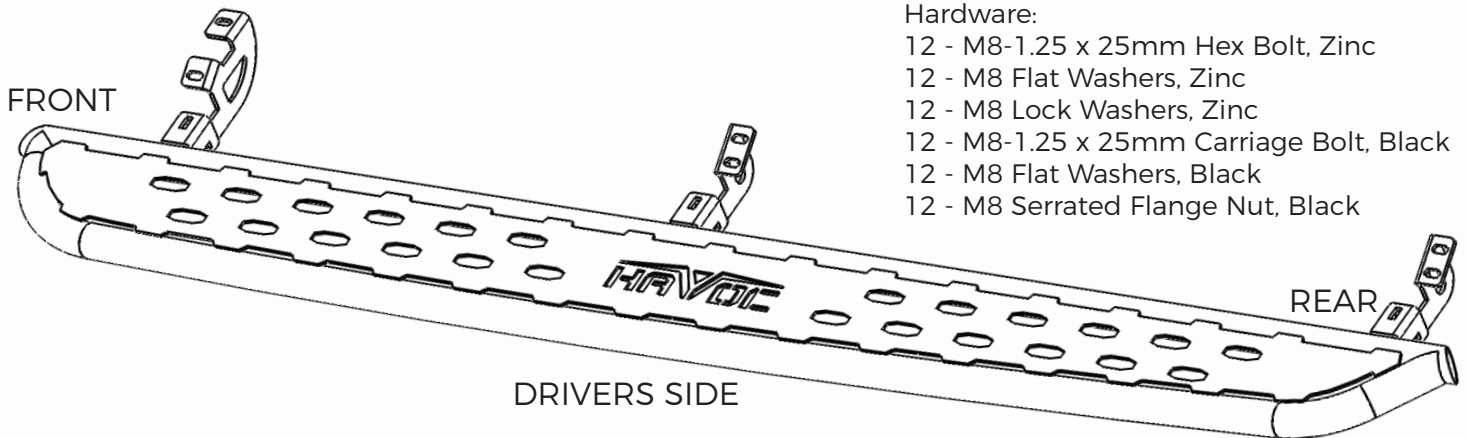
## INSTALLATION INSTRUCTIONS

# HAVOC HST

## OFFROAD CAB LENGTH STEP

**HPG-007414**

2005-2023 TOYOTA TACOMA DOUBLE CAB



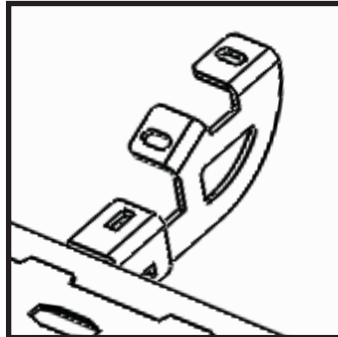
### Hardware:

- 12 - M8-1.25 x 25mm Hex Bolt, Zinc
- 12 - M8 Flat Washers, Zinc
- 12 - M8 Lock Washers, Zinc
- 12 - M8-1.25 x 25mm Carriage Bolt, Black
- 12 - M8 Flat Washers, Black
- 12 - M8 Serrated Flange Nut, Black

### STEP 1:

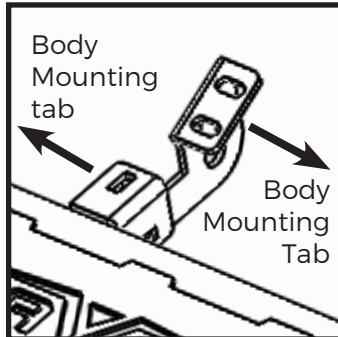
Begin by organizing the brackets that attach to the truck.

The larger bracket with the notch between mounting holes will go in the first location near the front of the cab.



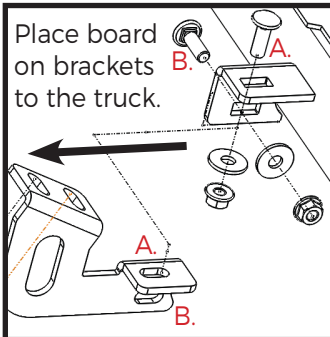
### STEP 2:

All the mounting tabs for the board should be pointed to the front of the truck and the bracket tabs point towards the back of the truck.



### STEP 3:

Use the Zinc bolt, flat and lock washers. Hand tighten brackets to the body of the truck. **DO NOT** tighten at this time.



### STEP 4:

Carefully place HST step on HST brackets. Insert the 2 black carriage bolts through the board bracket to the bracket attached to the truck. Place washer and thread serrated nut to each carriage bolt.



### STEP 5:

Begin tightening nuts in a alternating pattern both to the bracket and to the truck.

**Avoid using power or air tools.**

Over tightening could strip OE treaded inserts.

### STEP 6:

Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.

