



INSTALLATION INSTRUCTIONS

HAVOC HST

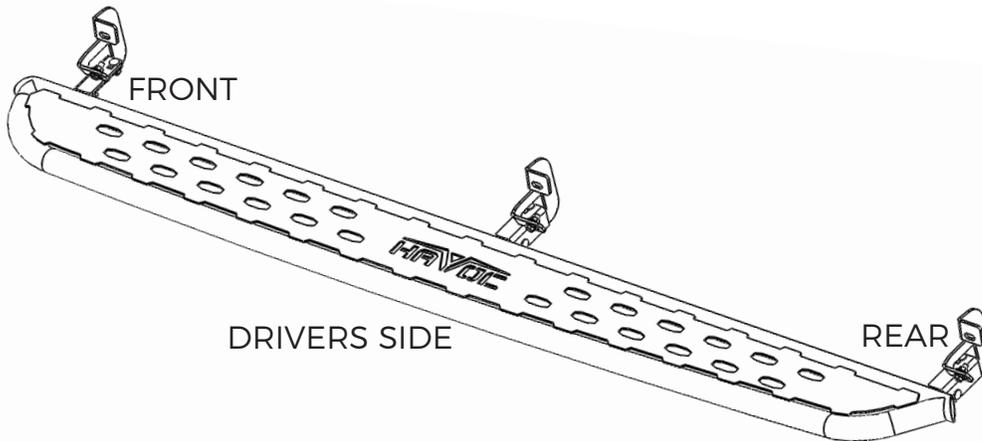
OFFROAD CAB LENGTH STEP

2015 - 2018

RAM

1500-4500 CREW CAB

HPG-007203

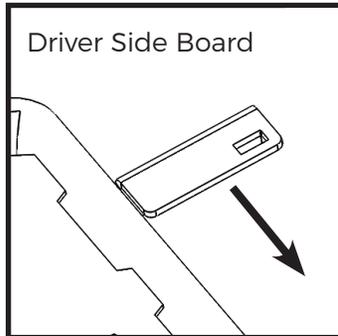


Hardware:

- 6 - M8 Serrated Flange Nut, Zinc
- 6 - M8-1.25 x 25 Hex Bolt, Black
- 6 - M8 Flat Washer, Black
- 12 - M8 Flat Washer, Zinc
- 12 - M8 Lock Washer, Zinc
- 6 - M8-1.25 x 44mm Unut, Zinc
- 6 - M8-1.25 x 25mm hex bolt, Zinc
- 12 - M8-1.25 x 25mm Carriage Bolt, Black
- 12 - M8 Flat Washers, Black
- 12 - M8 Serrated Flange Nut, Black

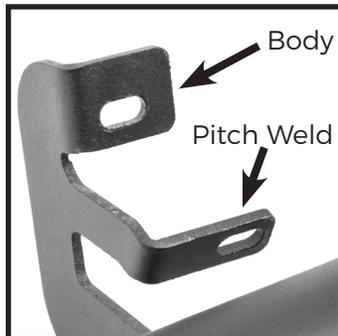
STEP 1:

All six brackets are identical. The tabs on the boards are directional. The drivers board tabs point towards the back and the passenger towards the front of the truck.



STEP 2:

Each mounting bracket consist of 2 mounting holes. The upper hole mounts to the body of the truck and the lower hole to the pitch weld.



STEP 3:

Remove OE boards if equipped then locate mounting holes. In some cases there are threaded inserts installed by the factory (shown here). If not insert the provided U nuts in upper mounting holes



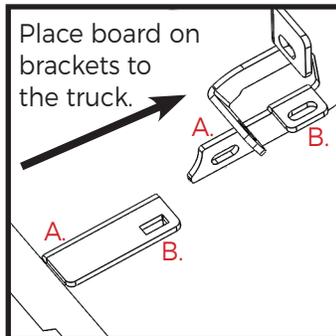
STEP 4:

Use the Zinc bolt, flat and lock washers. Hand tighten brackets to the body of the truck. Use black bolt, black and zinc washer and serrated flange nut to winch weld. DO NOT tighten at this time.



STEP 5:

Carefully place HST step on HST brackets. Insert the 2 black carriage bolts through the board bracket to the bracket attached to the truck. Place black washer and thread serrated nut to each carriage bolt.



STEP 6:

Begin tightening nuts in a alternating pattern both to the bracket and to the truck. **Avoid using power or air tools.** Tighten to 20ft lbs torque to secure the board to the truck. Repeat the same procedure to the other side.

