



INSTALLATION INSTRUCTIONS

HAVOC HST

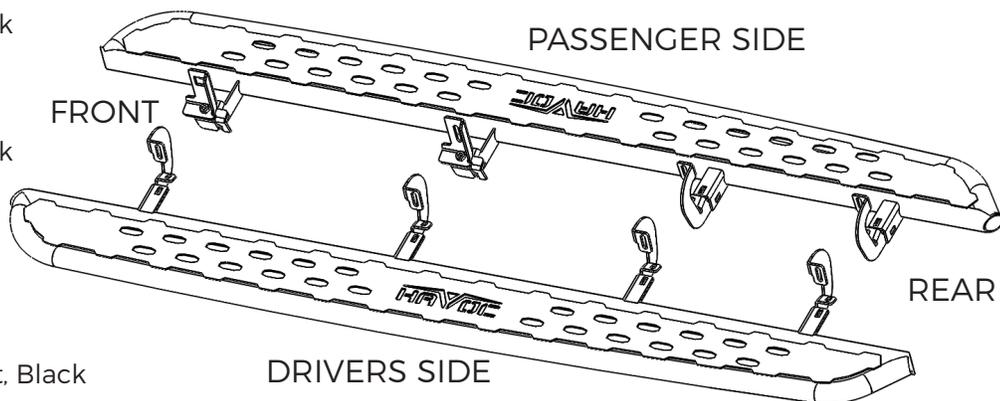
OFFROAD CAB LENGTH STEP

HPG-007160

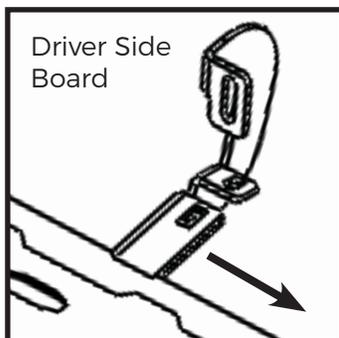
2015-2019 GM HD CREW CAB W/ DIESEL ENGINE

Hardware:

- 2 - M10-1.5 x 35mm Hex Bolt, Black
- 2 - M10 Flat Washer, Black
- 2 - M10 Lock Washer, Black
- 6 - M8 Serrated Flange Nut, Zinc
- 8 - M8-1.25 x 25mm Hex Bolt, Black
- 2 - M8 Serrated Flange Nut, Black
- 10 - M8 Flat Washer, Black
- 13 - M8 Flat Washer, Zinc
- 7 - M8 Lock Washer, Zinc
- 7 - M8-1.25 x 25mm Hex Bolt, Zinc
- 4 - M8-1.25 x 20mm Unut, Zinc
- 16 - M8-1.25 x 25mm Carriage Bolt, Black
- 16 - M8 Flat Washers, Black
- 16 - M8 Serrated Flange Nut, Black

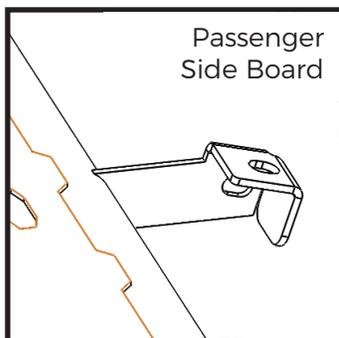


STEP 1:
Identify the driver and passenger bars. The board bracket faces the rear of the truck for the drivers side for all four mounting points.



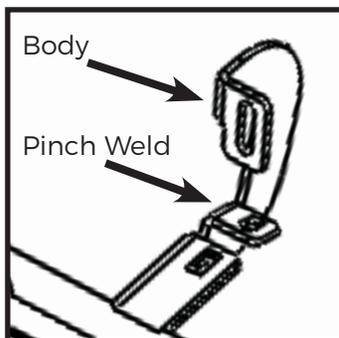
STEP 4:
Insert spring loaded U nuts to the body of the truck.

STEP 2:
The passenger side board has two unique styles of mounting brackets. The first two look the same and the last two look the same. The First two are designed to mount around the def tank.



STEP 5 (Drivers Side):
Place four brackets into place. Use bolt, washer and begin hand tightening all 4 upper mountings.

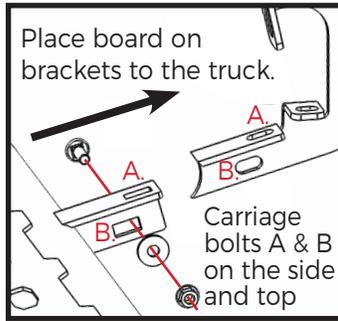
STEP 3:
Each mounting bracket consist of 2 mounting holes. The upper large hole mounts to the body of the truck and the lower smaller hole to the pitch weld.



STEP 6 (Drivers Side):
Insert black head bolt and washer through pinch weld hole and secure with serrated flange nut and washer.

STEP 7 (Drivers Side):

Carefully place HST step on HST brackets. Insert the 2 black carriage bolts through the board bracket to the bracket attached to the truck. Place black washer and thread serrated nut to each carriage bolt.

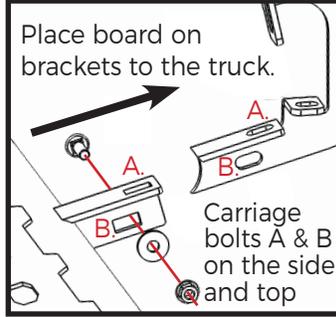


STEP 13 (Passenger Side):

Take bracket and feed between the body and the DEF tank from the back of the tank. You'll be able to fit and hand tighten bolt through the bracket to the body.

STEP 8 (Drivers Side):

Avoid using power or air tools. Tighten pinch weld mounts first then upper bolts. Adjust board and tighten carriage bolts. Tighten to 20ft lbs torque to secure the board to the truck.

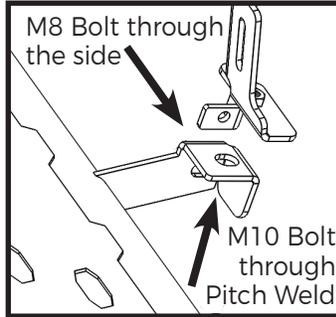


STEP 14 (Passenger Side):

Carefully place HST step on HST brackets. The rear two brackets mount in the same manner as Drivers Side board done in step 7.

STEP 9 (Passenger Side):

Remove plastic shield from DEF tank on passenger side of the truck.

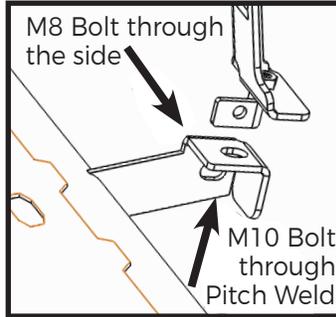


STEP 15 (Passenger Side):

Attach second bracket, by first threading M10 bolt with flat & lock washer through board bracket, pinch weld to second bracket. Next attach M8 bolt through the side of the bracket

STEP 10 (Passenger Side):

First bracket has a tab that locates in the OE body mount hole.



STEP 16 (Passenger Side):

Attach first bracket, by first threading M10 bolt with flat & lock washer through board bracket, pinch weld to first bracket. Next attach M8 bolt through the side of the bracket

STEP 11 (Passenger Side):

Take bracket and feed between the body and the DEF tank, feel and move until you locate the tab into the OE hole. The bracket will hang once placed correctly.

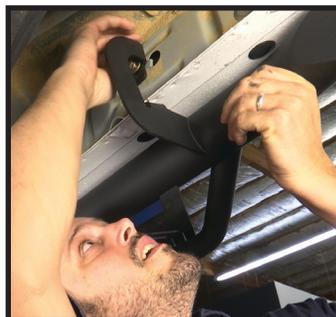


STEP 17 (Passenger Side):

Snug hardware for the first and second bracket. Tighten the bolt going up through the pinch weld first to pull the board into place. Then tightening both side bolts.

STEP 12 (Passenger Side):

The second bracket attaches to the body with a bolt rather than the tab like the first bracket.



STEP 18 (Passenger Side):

Avoid using power or air tools. Tighten pinch weld mounts first then upper bolts. Adjust board and tighten carriage bolts. Tighten all hardware to 20ft lbs torque to secure the board to the truck.