



INSTALLATION INSTRUCTIONS

HAVOC HST

RUNNING BOARDS

HPG-007047

2019-2023 FORD RANGER SUPERCREW

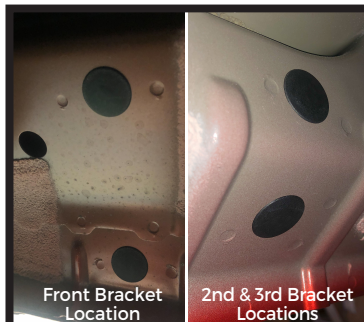


HARDWARE: "VEHICLE SIDE"

M10-1.5 X 25MM HEX BOLT, COLOR ZINC.....	12
M10 X 25MM OD FLAT WASHER, COLOR ZINC.....	12
M10 SPLIT LOCK WASHER, COLOR ZINC.....	12

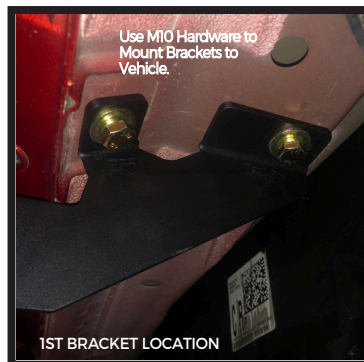
STEP 1:

VERIFY YOU HAVE RECEIVED ALL PARTS TO YOUR RUNNING BOARDS. STARTING ON THE DRIVER SIDE LOCATE THE (3) MOUNTING LOCATIONS UNDERNEATH THE TRUCK ON THE INSIDE ROCKER PANEL. YOU WILL NEED TO REMOVE THE BLACK PLASTIC PLUGS COVERING THE M10 THREADED INSERTS.



STEP 2:

INSTALL BRACKETS USING THE SUPPLIED M10-1.5x25MM HEX BOLTS, M10 LOCK WASHERS & M10 X 25MM OD FLAT WASHERS THROUGH THE SLOTS OF THE UPPER & LOWER FLANGES OF THE BRACKET INTO THE THREADED LOCATIONS ON THE TRUCK. **DO NOT FULLY TIGHTEN BRACKET AT THIS TIME.**



STEP 3:

REPEAT STEP 2 FOR THE 2ND AND 3RD BRACKET. ONCE YOU HAVE INSTALLED ALL THE HARDWARE, **DO NOT** FULLY TIGHTEN HARDWARE. LEAVE LOOSE TO MAKE BOLTING THE RUNNING BOARD TO THE BRACKETS EASIER.



HARDWARE: "BRACKET TO BRACKET"

M8-1.25X25MM SQUARE NECK BOLT, BLACK.....	12
M8X25MM OD FLAT WASHER, BLACK.	12
M8 SERRATED FLANGE NUT, BLACK.....	12

STEP 4:

ONCE YOU HAVE ALL THE BRACKETS LOOSLY BOLTED IN PLACE, USING THE BLACK HARDWARE, SECURE THE RUNNING BOARDS TO THE BRACKETS. AFTER YOU HAVE ALL HARDWARE INSTALLED. MAKE ANY ADJUSTMENTS NEEDED TO POSITION THE BOARD WHERE YOU WANT IT. FULLY TIGHTEN HARDWARE TO APPROX. 17 TO 20 FTLBS.

STEP 5:

REPEAT STEPS 2 THROUGH 4 ON THE OTHER SIDE OF THE VEHICLE.

STEP 6:

DOUBLE CHECK THAT ALL HARDWARE HAS BEEN FULLY TIGHTENED ON BOTH SIDES OF TRUCK. IF AT ANY TIME DURING THE INSTALLATION YOU HAVE ANY QUESTIONS OR CONCERNS, PLEASE CALL OR EMAIL US AT THE INFORMATION LISTED BELOW. ENJOY YOUR NEW HAVOC HST NERF STEPS.

